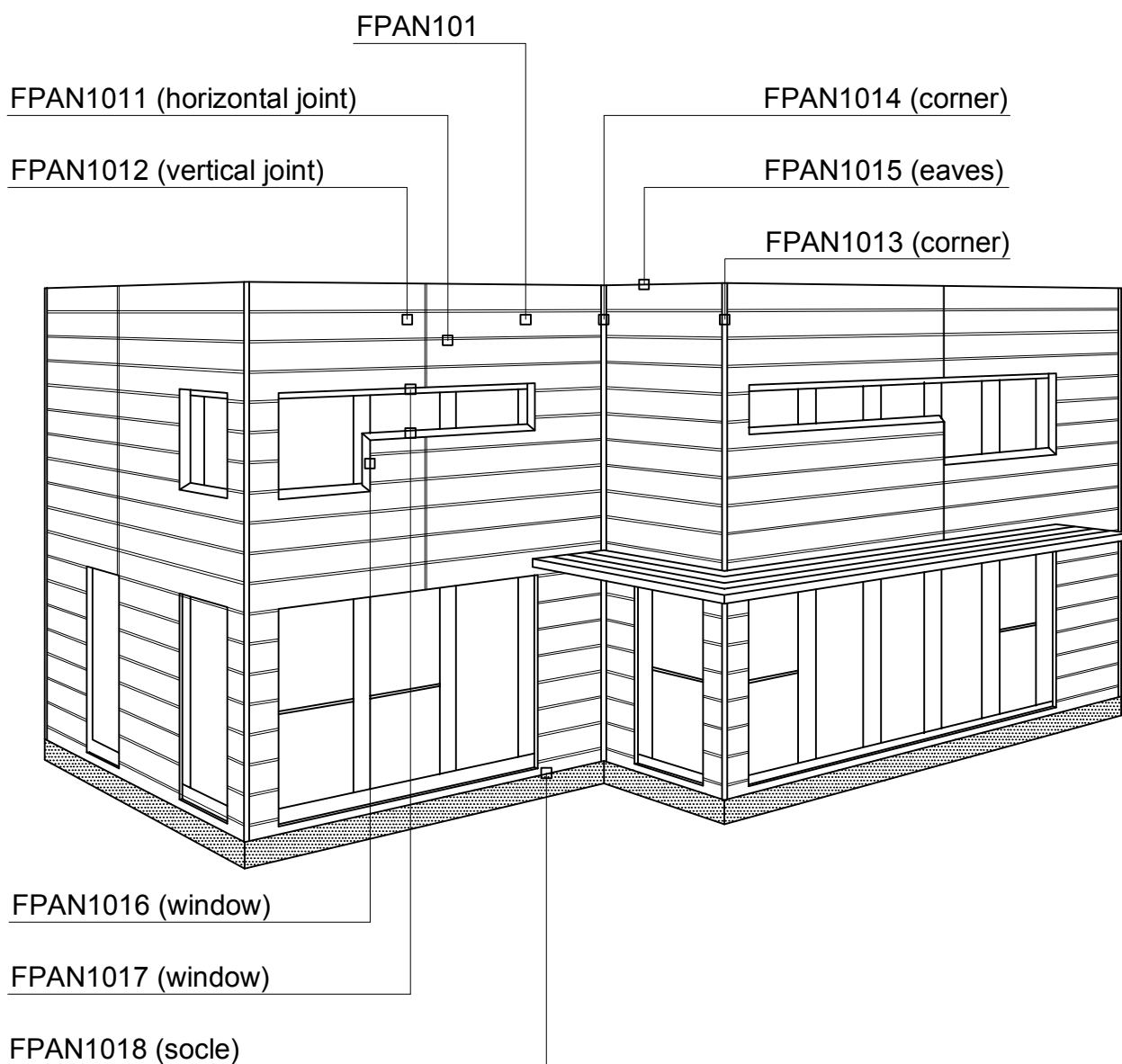


# LUVATA

Subject

## NSF PANEL 100 NSF PAN101 DETAIL LINKS

Date	Rev.	Project no.	Dwg-no.  FPAN101_3D
Drawn by	Rev.date		
Scale	Project	Filename NSF detail links.dwg	





Subject

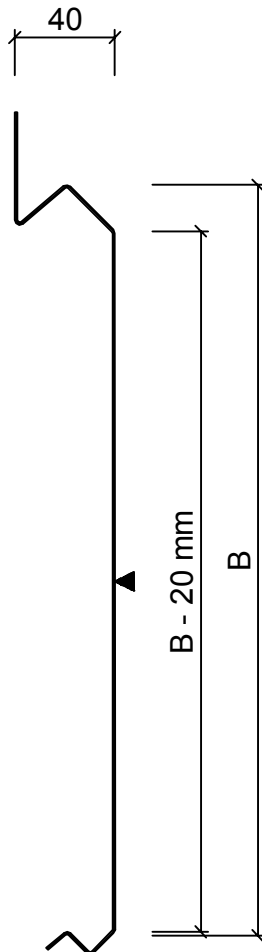
NSF PANEL 100

NSF PAN101

DIMENSIONAL DRAWING

Date	Rev.	Project no.	Dwg-no. <b>FPAN101</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN101.dwg	

EFFECTIVE WIDTH B = 200 - 300 mm  
THICKNESS (t) = 1,0 - 1,2 mm  
LENGHT = 400 - 4000 mm



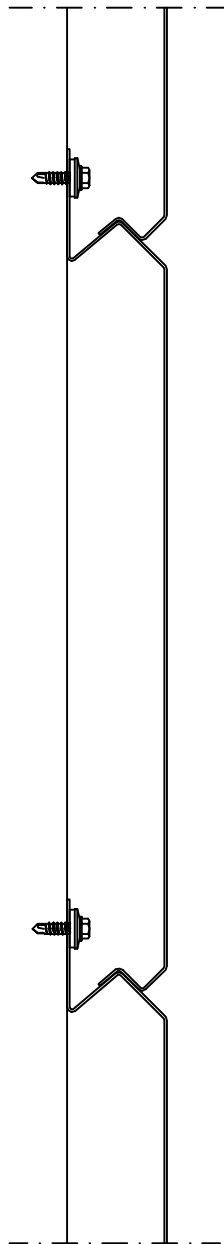


Subject

NSF PANEL 100  
NSF PAN101  
CONSTRUCTION DETAIL

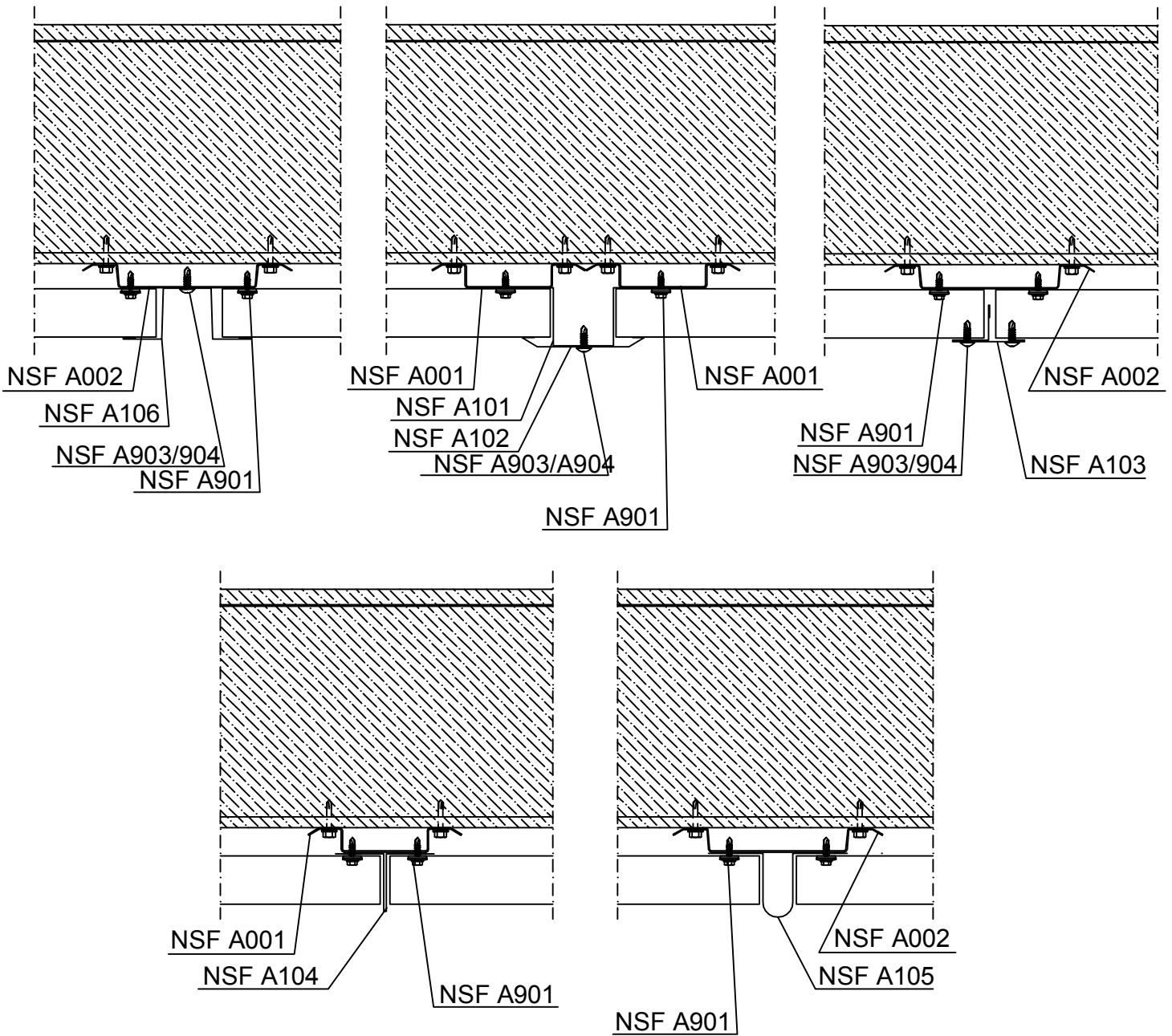
Date	Rev.	Project no.	Dwg-no. <b>FPAN1011</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN101.dwg	

### HORIZONTAL JOINT



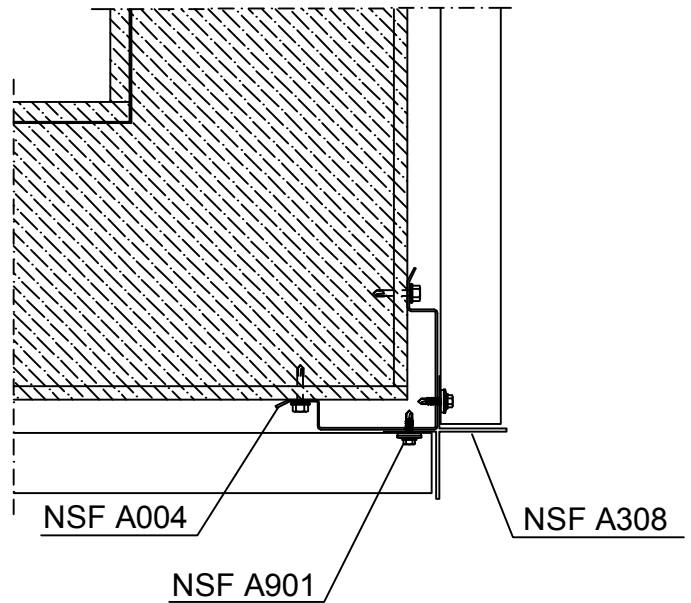
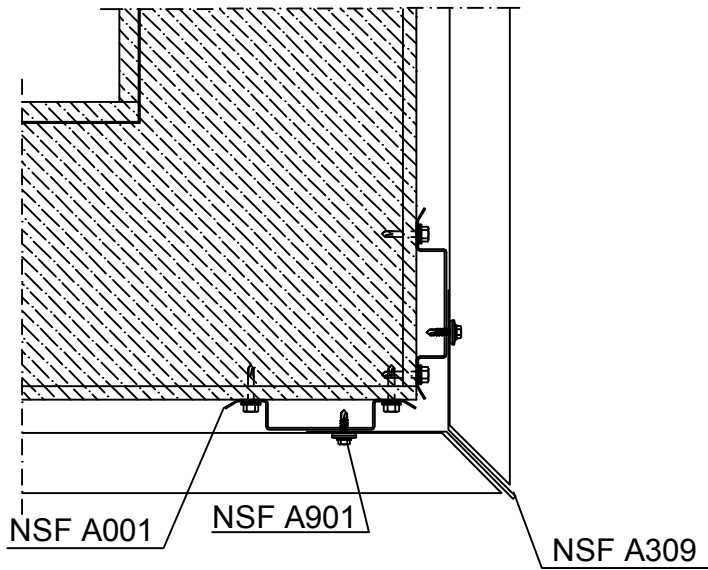
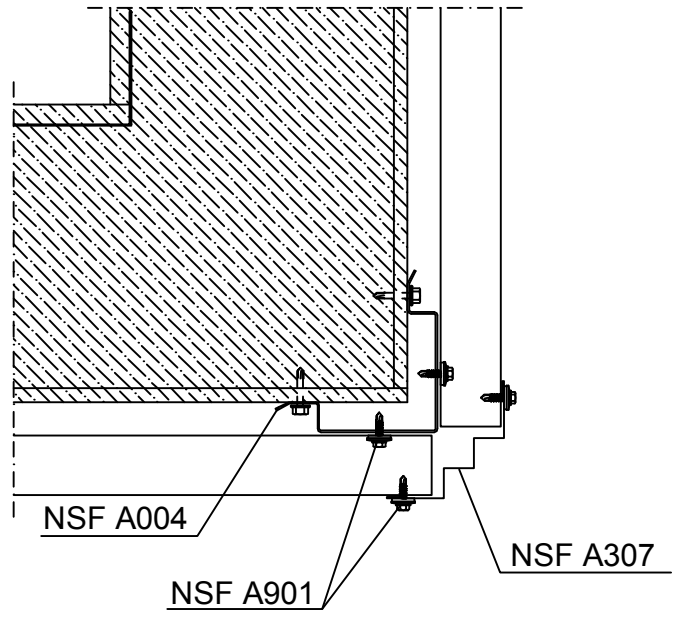
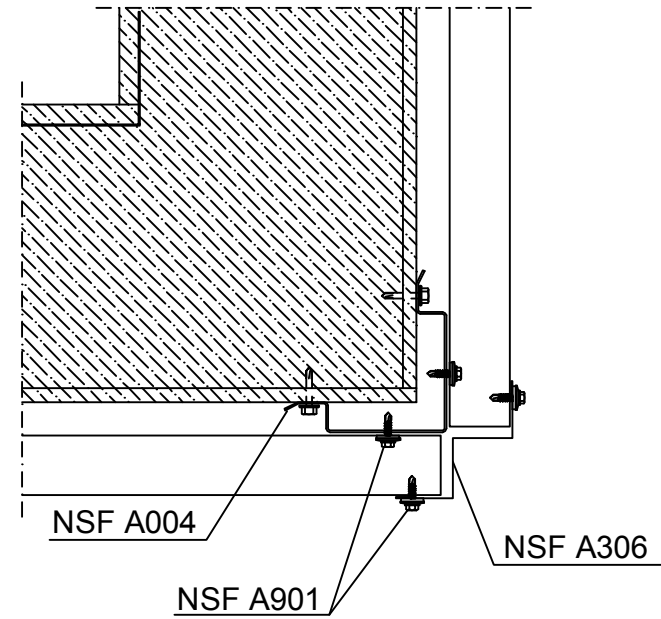
Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN1012
Scale 1:5	Project		Filename FPAN101.dwg

### VERTICAL JOINT



Date	Rev.	Project no.	Dwg-no. <b>FPAN1013</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN101.dwg	

### EXTERNAL CORNER





Subject

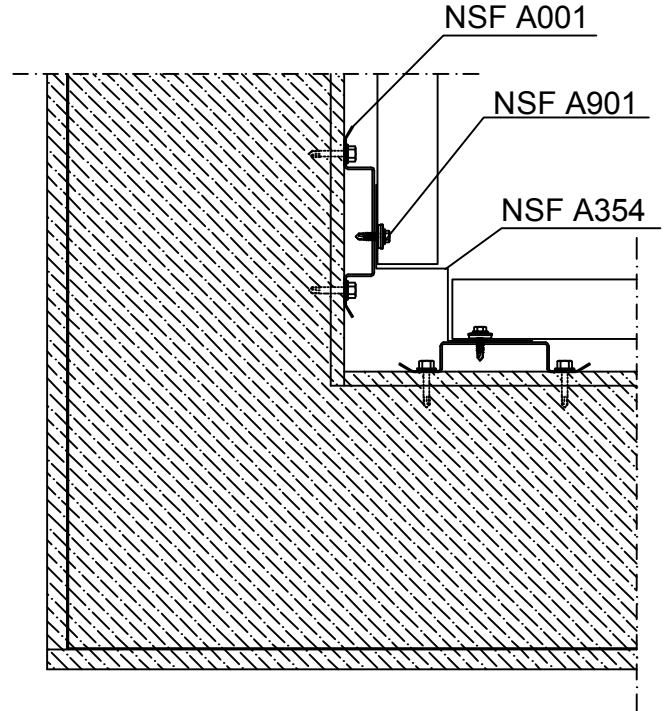
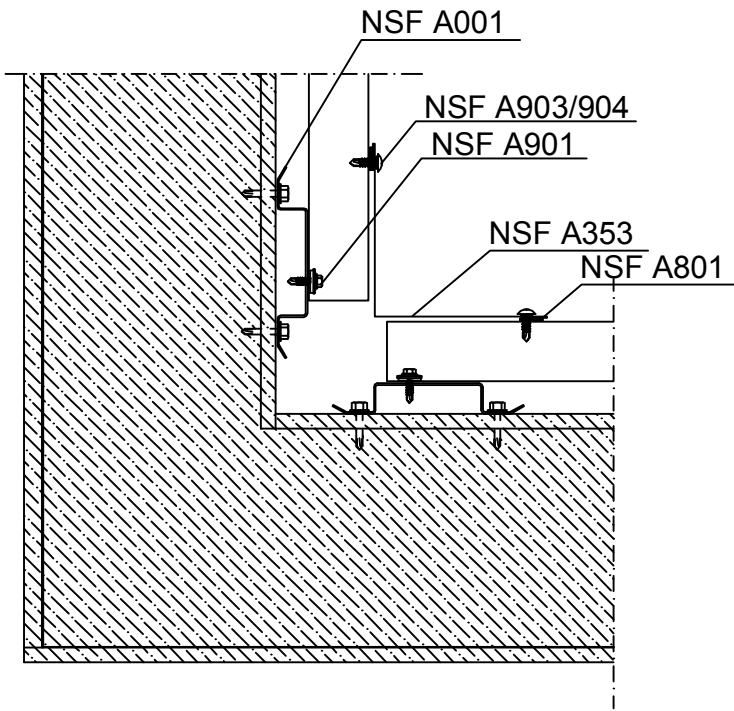
# NSF PANEL 100

## NSF PAN101

### CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN1014
Scale 1:5	Project		Filename FPAN101.dwg

#### INTERNAL CORNER



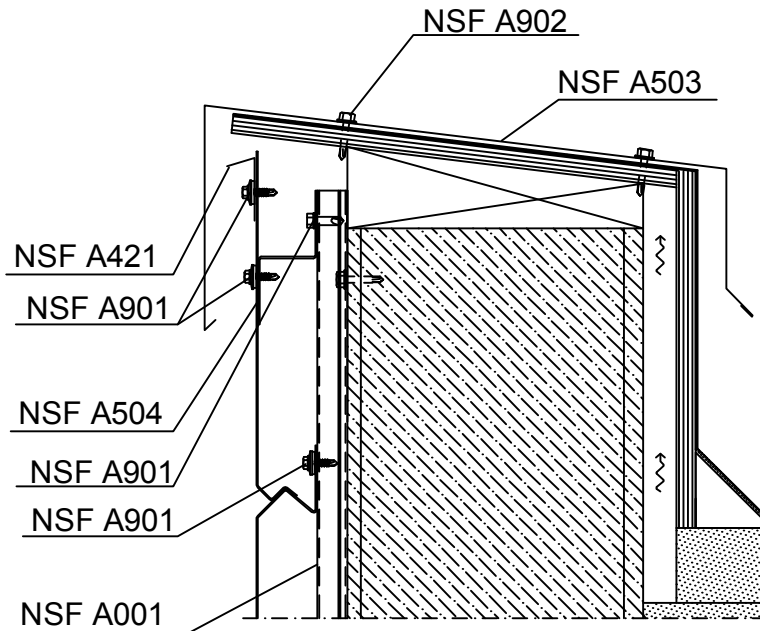


Subject

NSF PANEL 100  
NSF PAN101  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN1015</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN101.dwg	

EAVES DETAIL



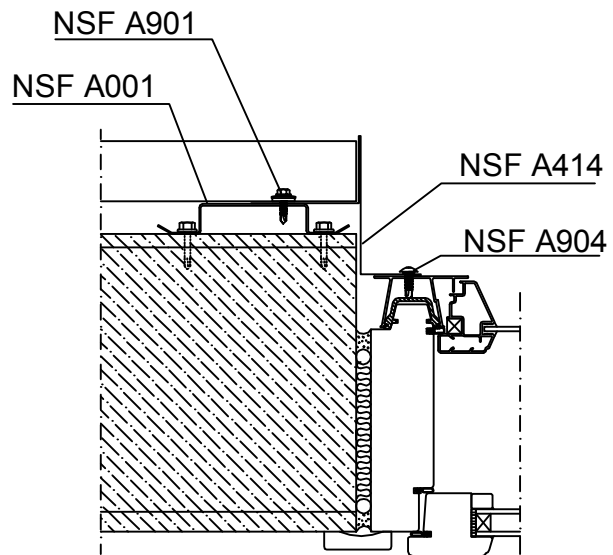
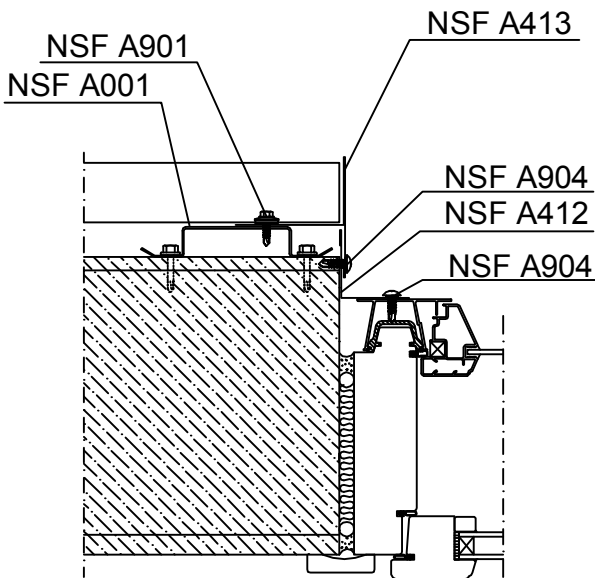
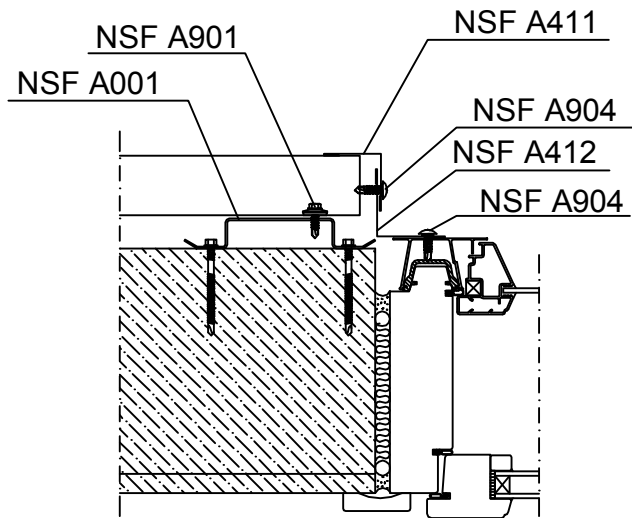


Subject

NSF PANEL 100  
NSF PAN101  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN1016
Scale 1:5	Project		Filename FPAN101.dwg

### WINDOW DETAILS





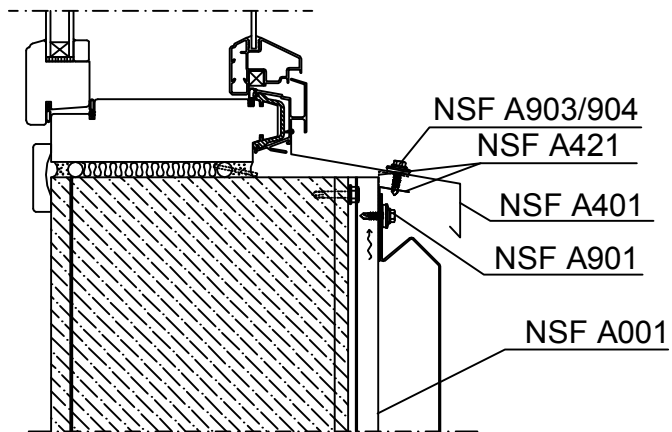
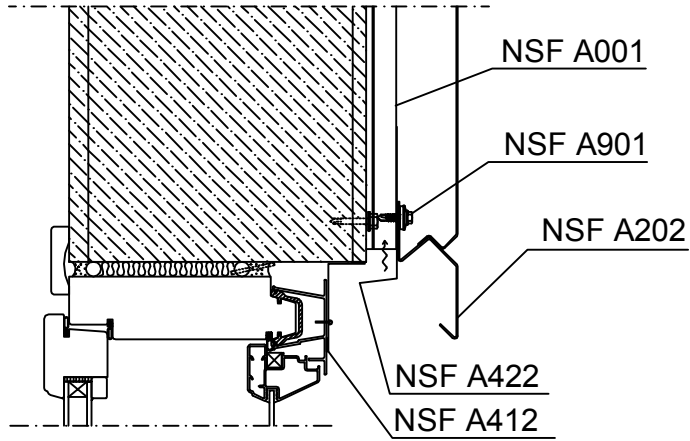


Subject

NSF PANEL 100  
NSF PAN101  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN1017
Scale 1:5	Project		Filename FPAN101.dwg

WINDOW DETAILS



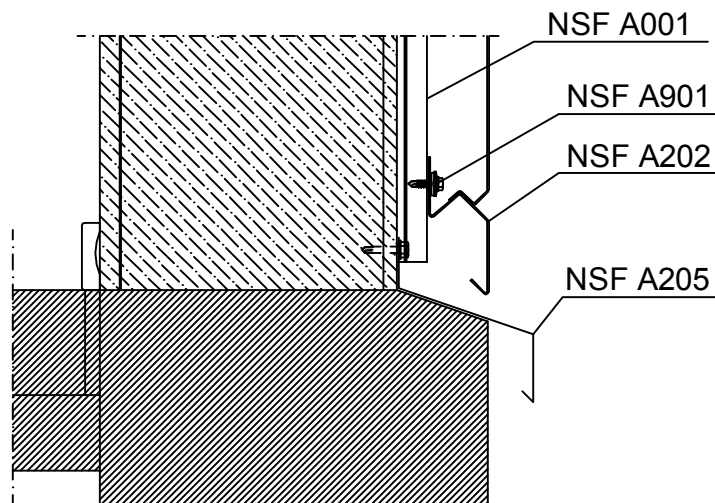
# LUVATA

Subject

**NSF PANEL 100**  
**NSF PAN101**  
**CONSTRUCTION DETAIL**

Date	Rev.	Project no.	Dwg-no. <b>FPAN1018</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN101.dwg	

## SOCLE DETAIL



# LUVATA

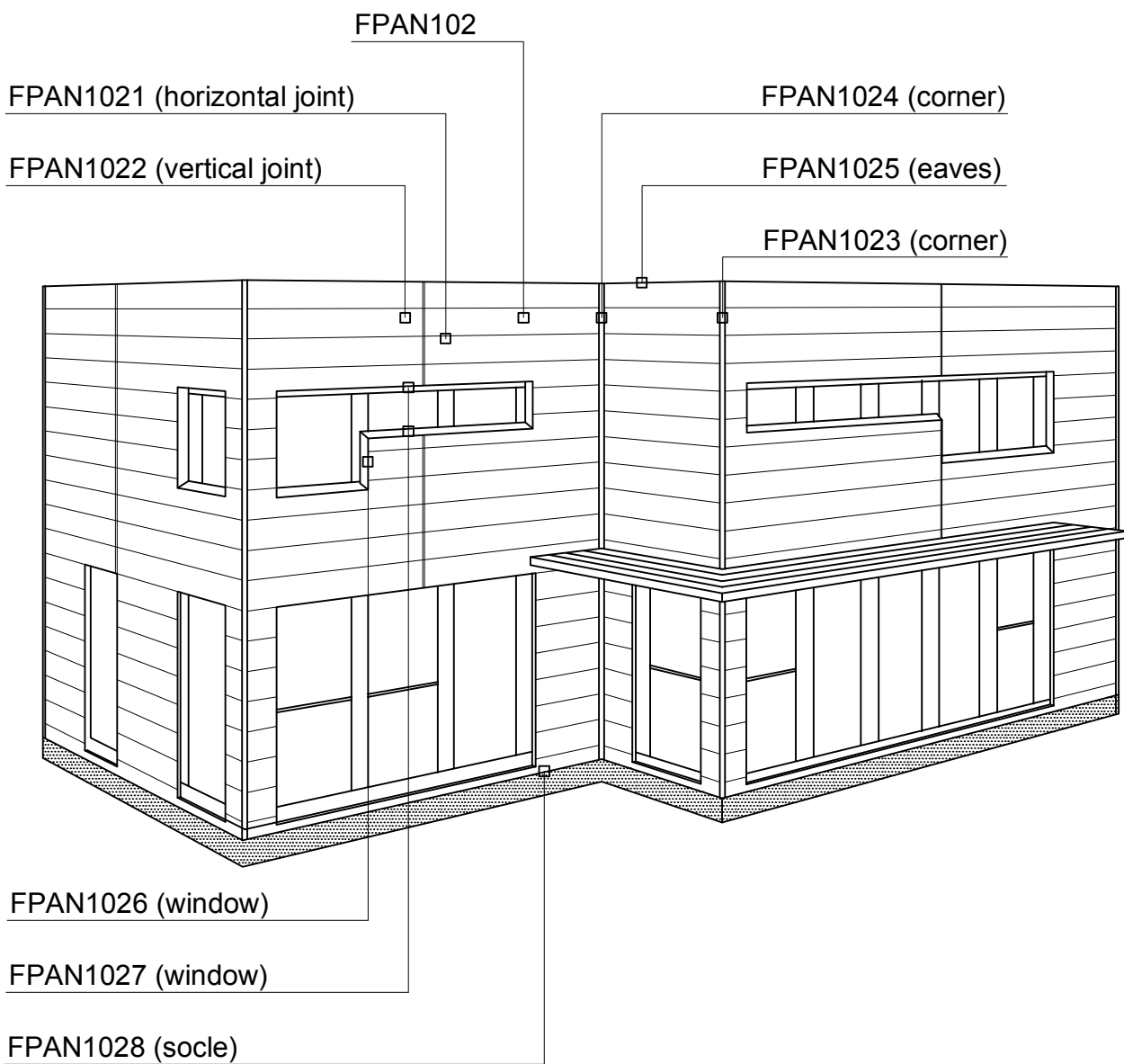
Subject

## NSF PANEL 100

### NSF PAN102

### DETAIL LINKS

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale	Project		FPAN102_3D
			Filename NSF detail links.dwg



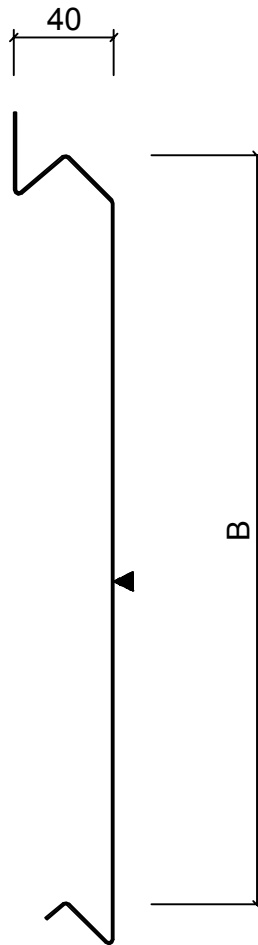
# LUVATA

Subject

**NSF PAN100**  
**NSF PANEL 102**  
**DIMENSIONAL DRAWING**

Date	Rev.	Project no.	Dwg-no. <b>FPAN102</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN102.dwg	

EFFECTIVE WIDTH B = 200 - 300 mm  
THICKNESS (t) = 1,0 - 1,2 mm  
LENGHT = 400 - 4000 mm



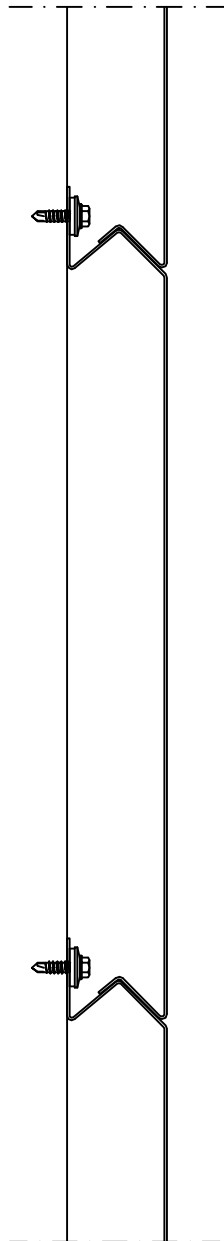


Subject

NSF PANEL 100  
NSF PANEL 102  
CONSTRUCTION DETAIL

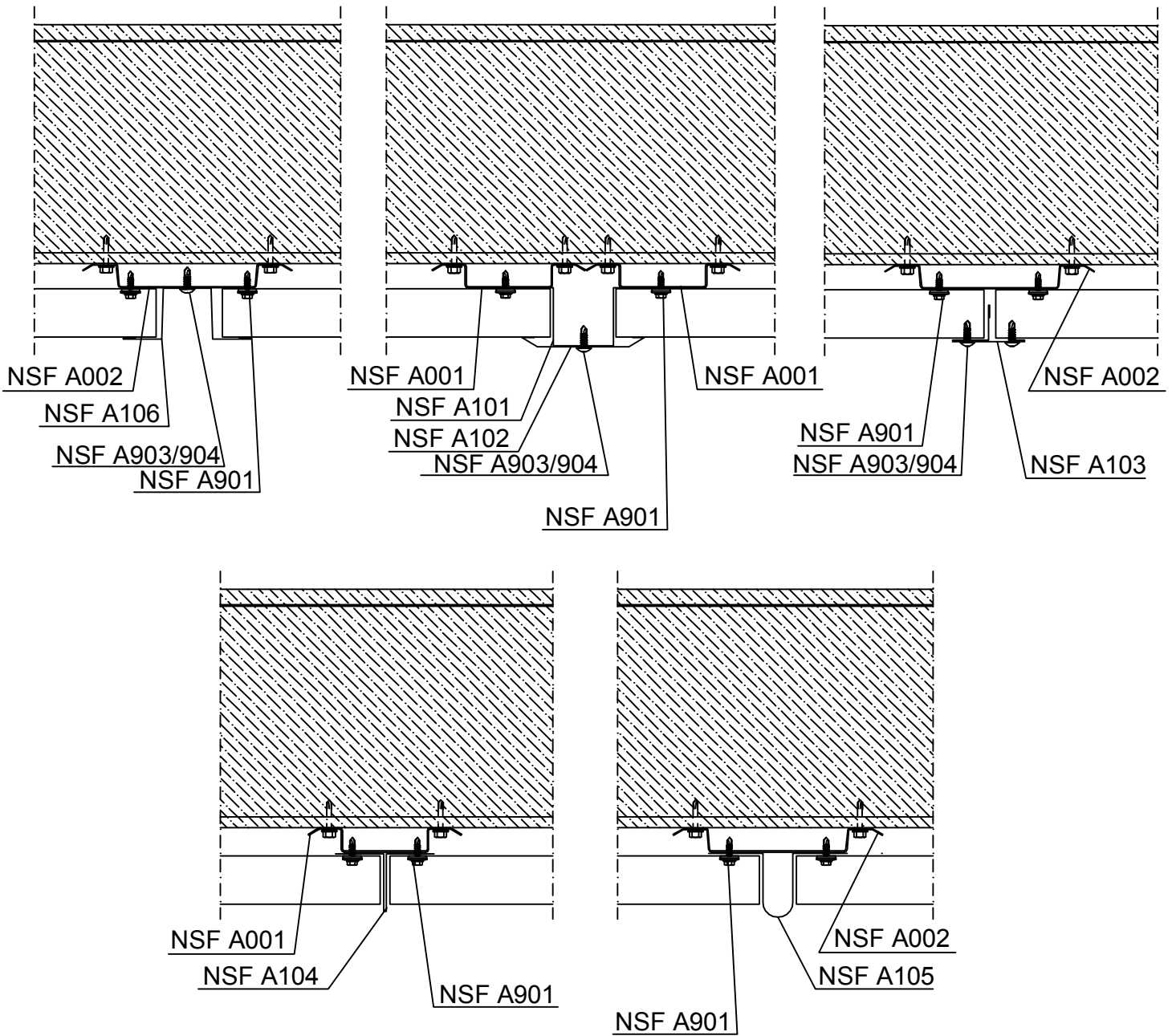
Date	Rev.	Project no.	Dwg-no. <b>FPAN1021</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN102.dwg	

HORIZONTAL JOINT



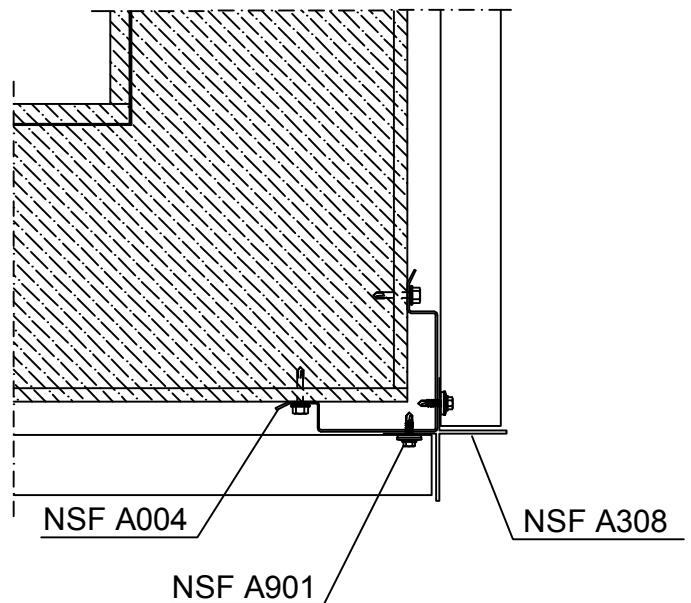
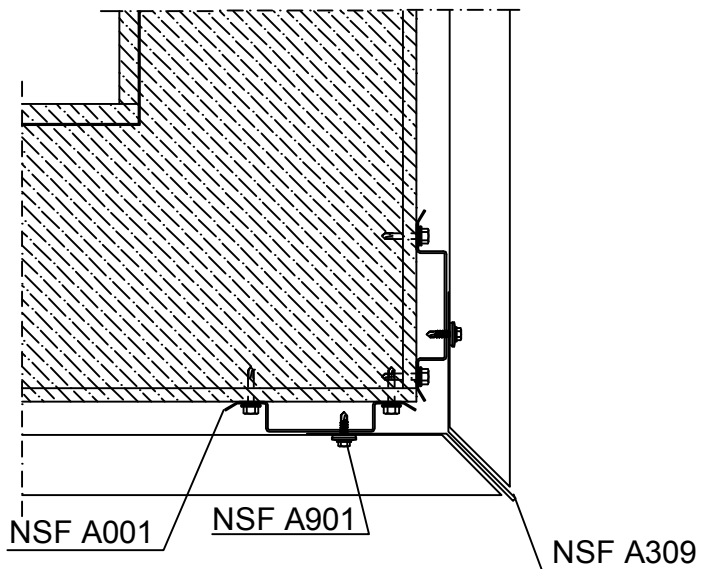
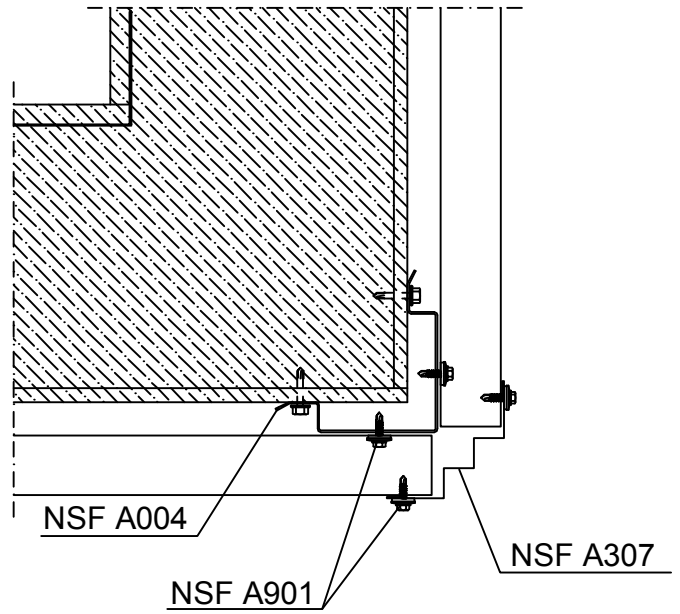
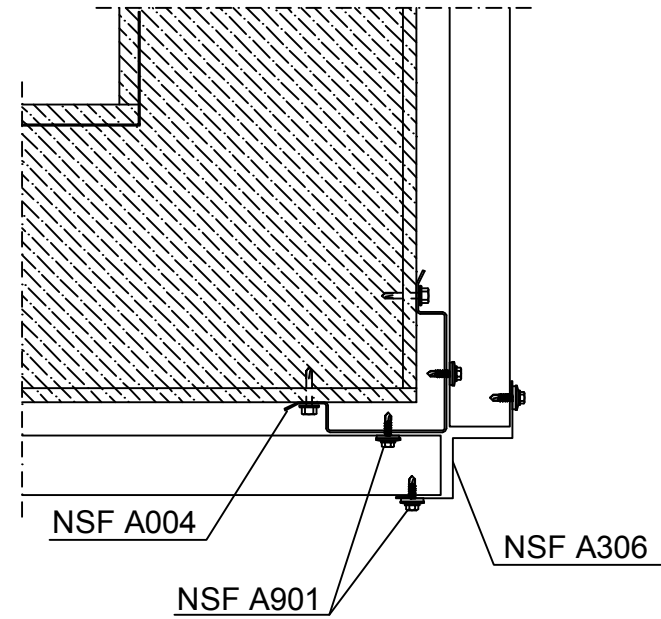
Date	Rev.	Project no.	Dwg-no. <b>FPAN1022</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN102.dwg	

### VERTICAL JOINT



Date	Rev.	Project no.	Dwg-no. <b>FPAN1023</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN102.dwg	

### EXTERNAL CORNER



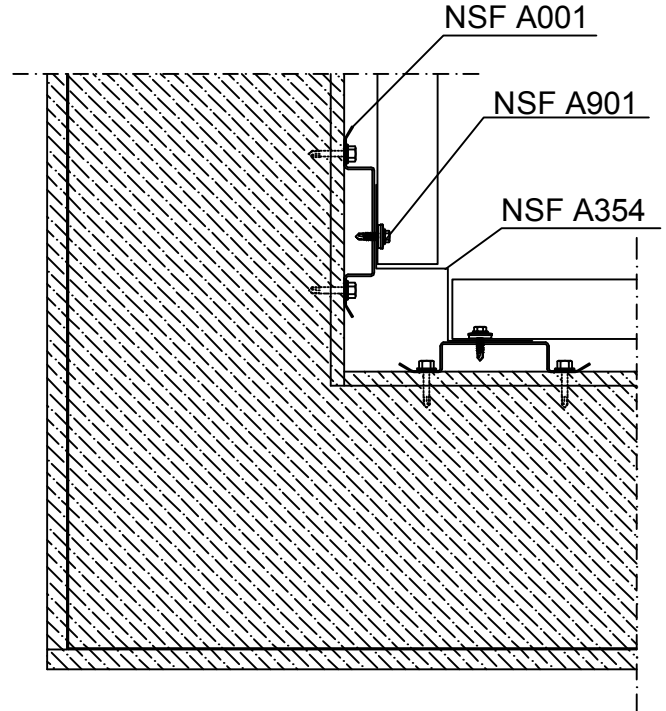
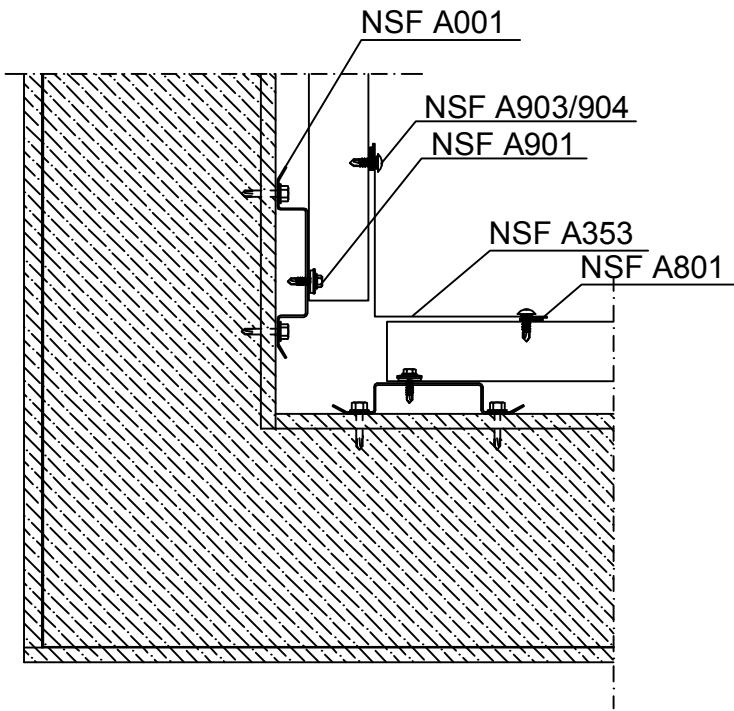


Subject

NSF PANEL 100  
NSF PAN102  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN1024
Scale 1:5	Project		Filename FPAN102.dwg

INTERNAL CORNER





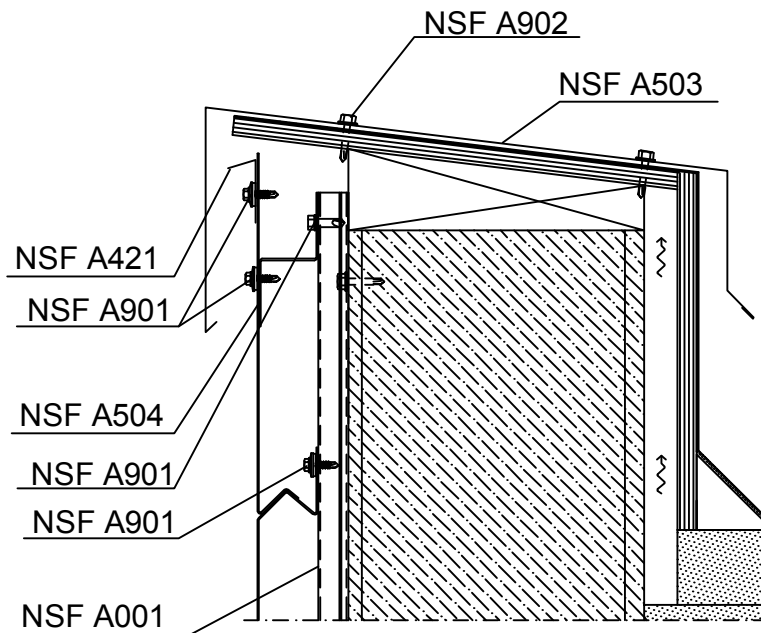


Subject

NSF PANEL 100  
NSF PAN102  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN1025</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN102.dwg	

### EAVES DETAIL



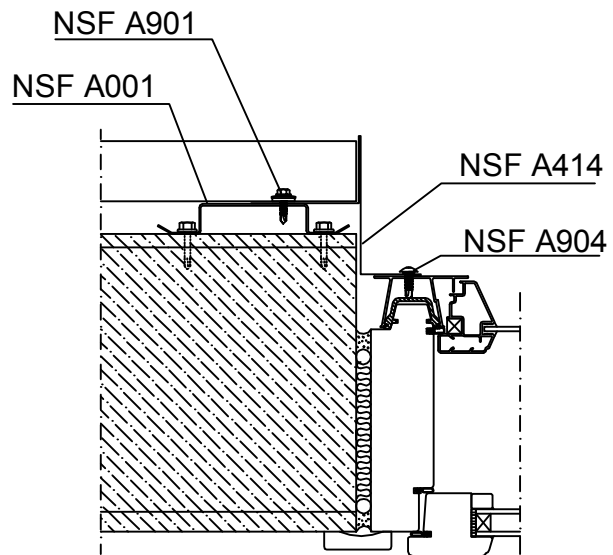
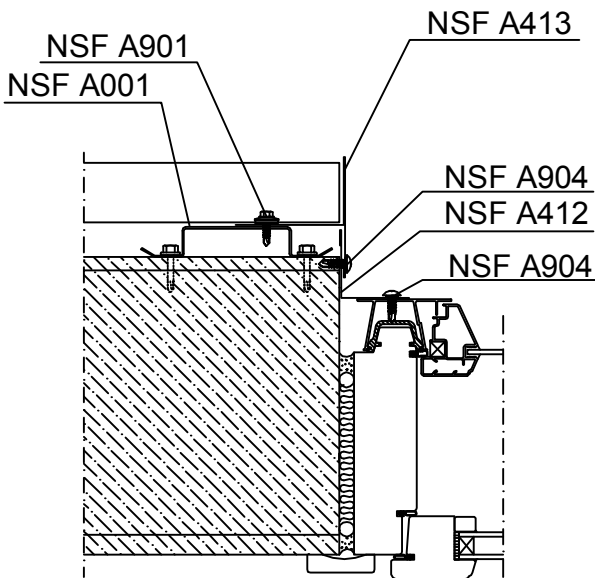
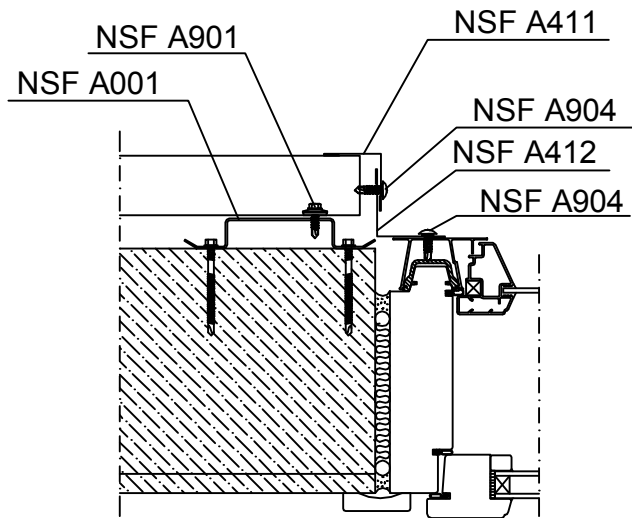


Subject

NSF PANEL 100  
NSF PAN102  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.  FPAN1026
Drawn by	Rev.date		
Scale 1:5	Project	Filename FPAN102.dwg	

### WINDOW DETAILS



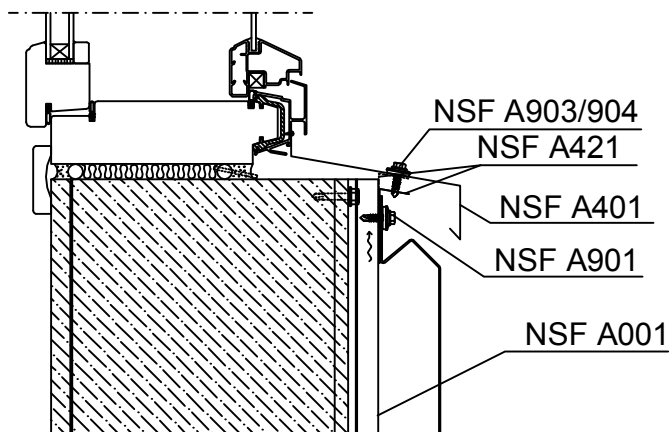
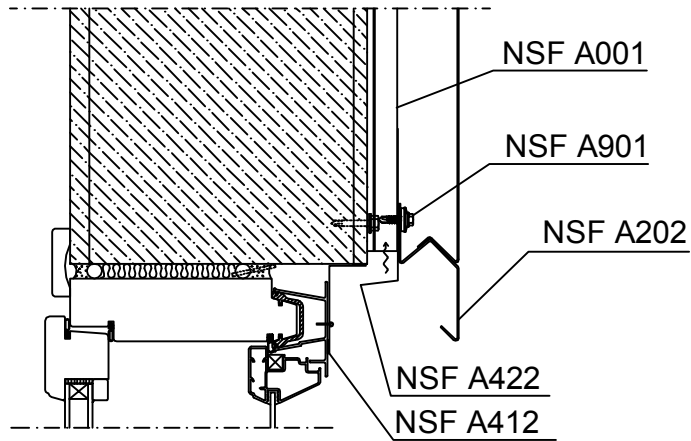


Subject

NSF PANEL 100  
NSF PAN102  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.  FPAN1027
Drawn by	Rev.date		
Scale 1:5	Project	Filename FPAN102.dwg	

### WINDOW DETAILS



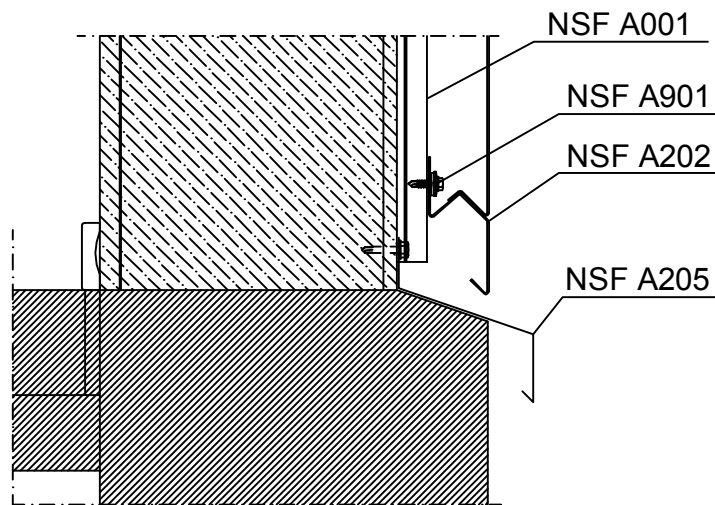


Subject

NSF PANEL 100  
NSF PAN102  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN1028</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN102.dwg	

### SOCLE DETAIL

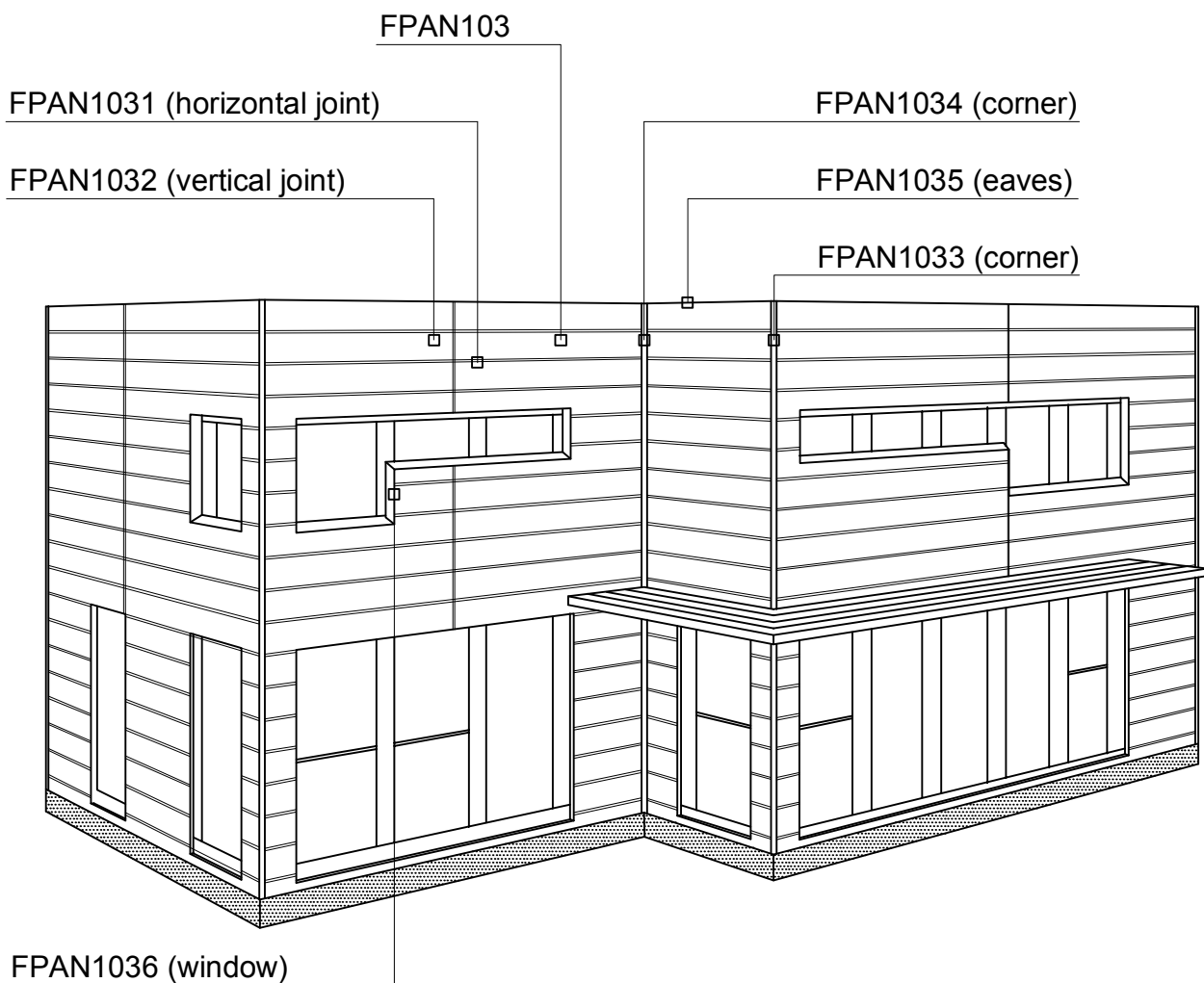


# LUVATA

Subject

## NSF PANEL 100 NSF PAN103 DETAIL LINKS

Date	Rev.	Project no.	Dwg-no.  FPAN103_3D
Drawn by	Rev.date		
Scale	Project	Filename NSF detail links.dwg	





Subject

**NSF PANEL 100**  
**NSF PAN103**  
**DIMENSIONAL DRAWING**

Date	Rev.	Project no.	Dwg-no. <b>FPAN103</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN103.dwg	

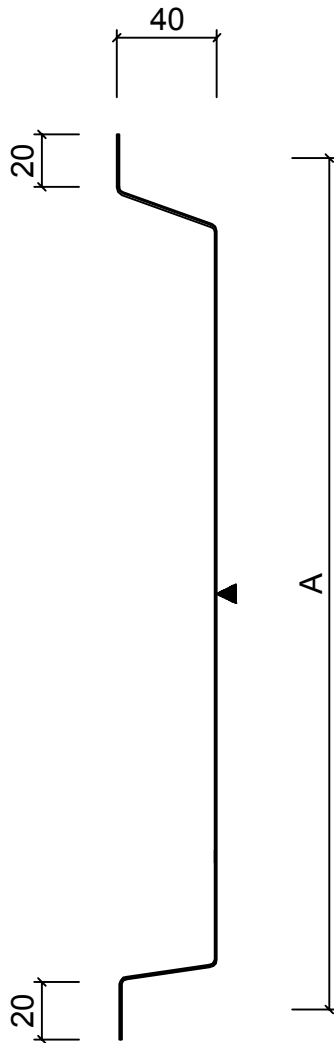
EFFECTIVE WIDTH B = 200 - 400 mm

THICKNESS (t) = 1,0 - 1,2 mm

B<301 mm, t = 1,0 mm

B<401 mm, t = 1,2 mm

LENGHT = 400 - 4000 mm



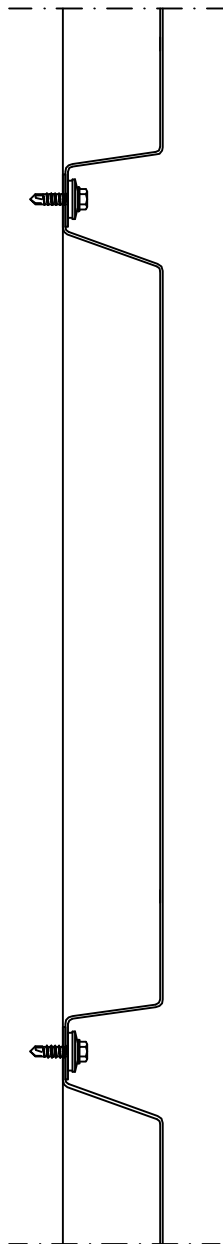


Subject

NSF PANEL 100  
NSF PAN103  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN1031</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN103.dwg	

### HORIZONTAL JOINT



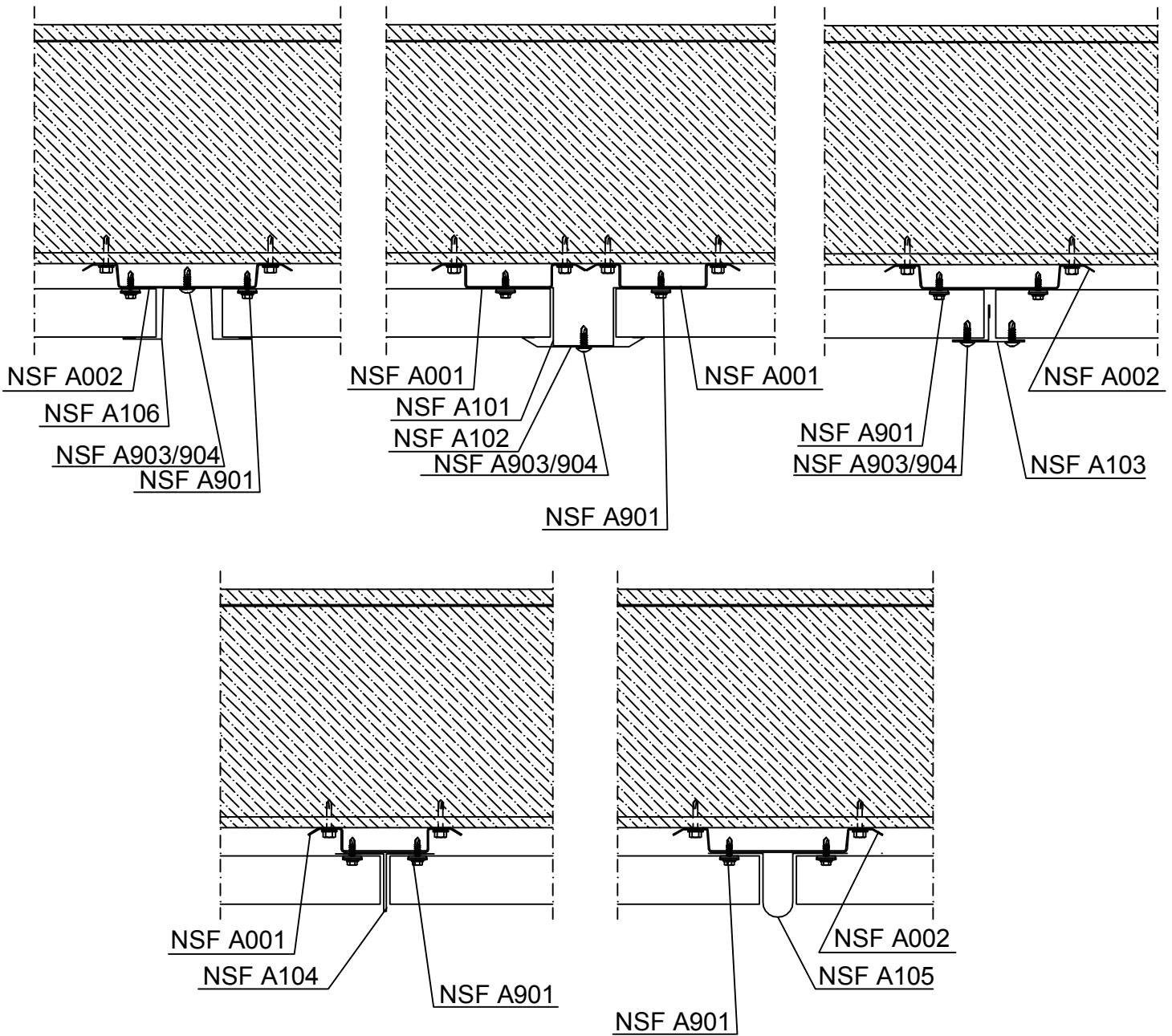


Subject

NSF PANEL 100  
NSF PAN103  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN1032
Scale 1:5	Project		Filename FPAN103.dwg

VERTICAL JOINT





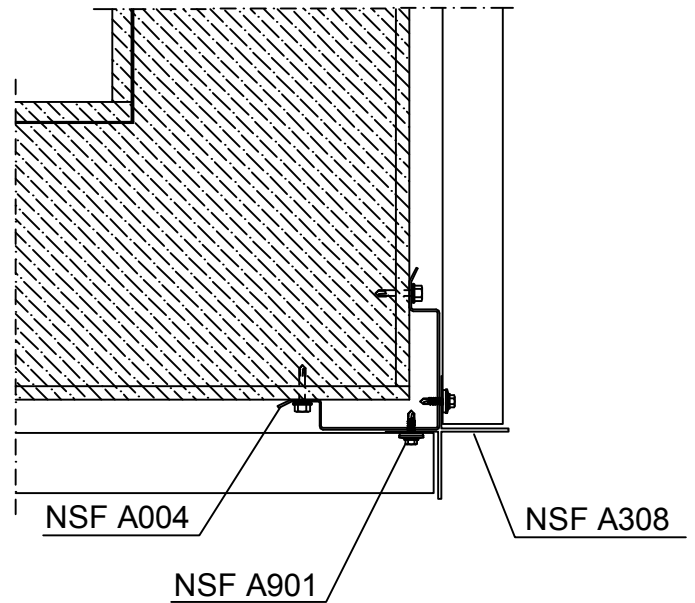
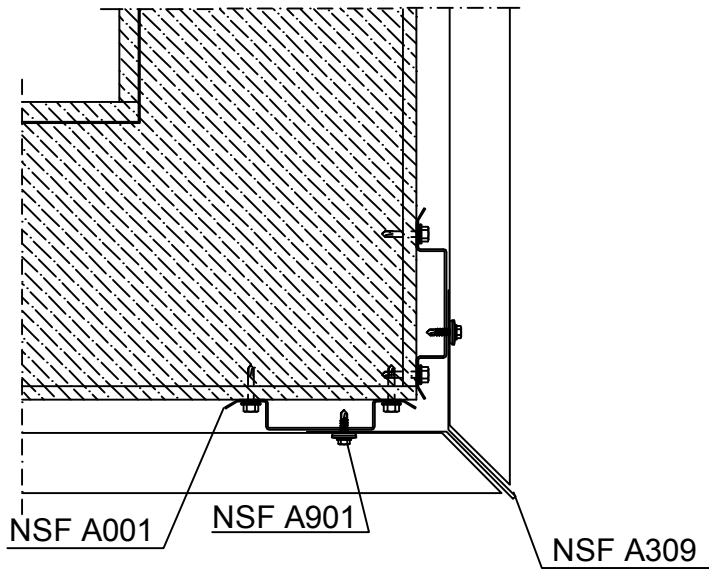
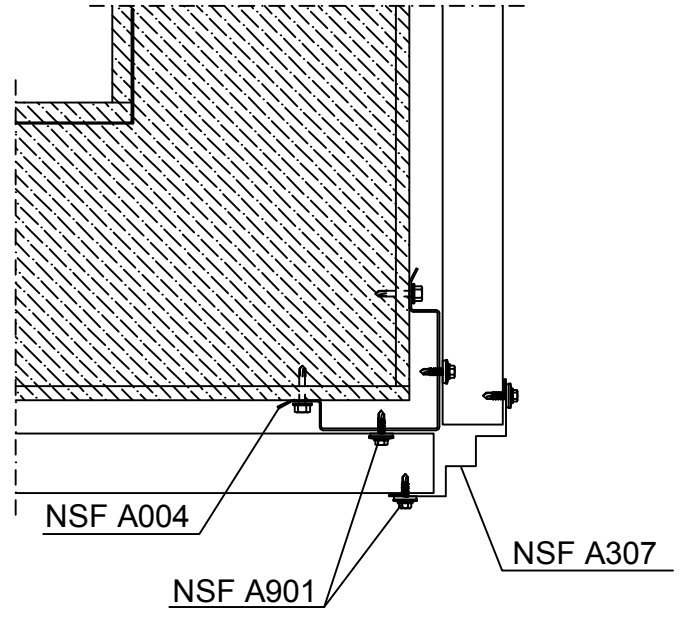
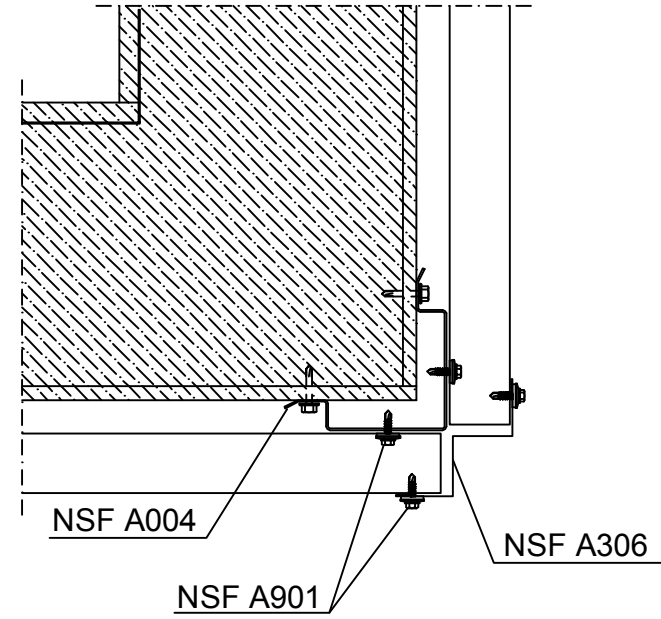


Subject

NSF PANEL 100  
NSF PAN103  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. FPAN1033
Drawn by	Rev.date		
Scale 1:5	Project	Filename FPAN103.dwg	

EXTERNAL CORNER



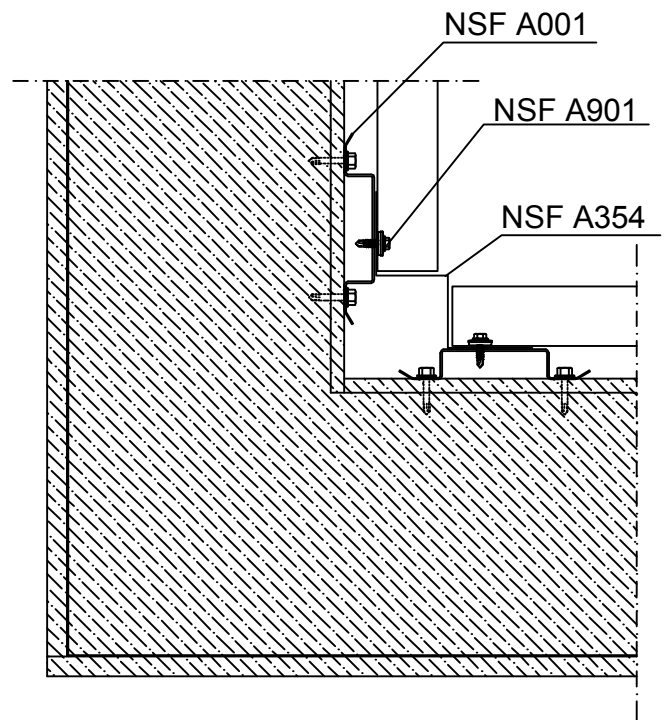
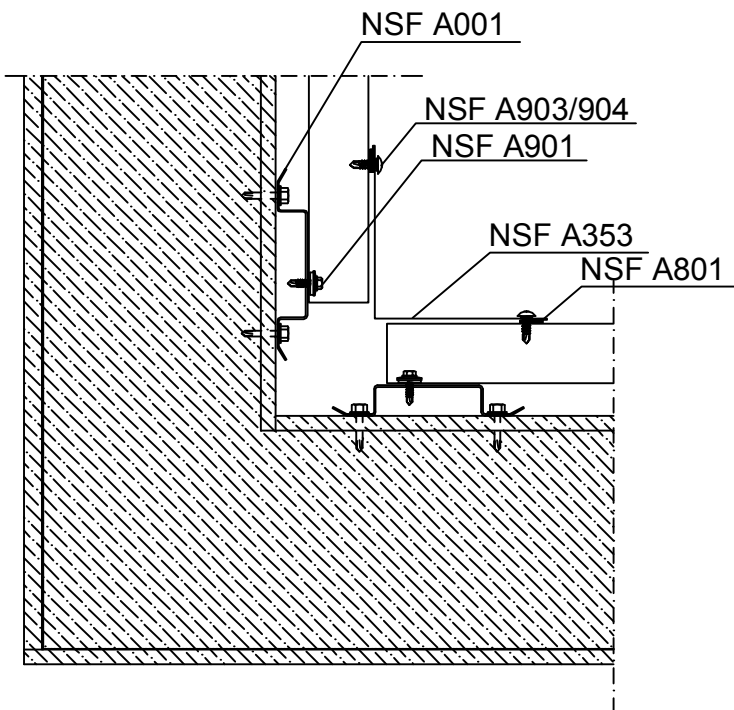


Subject

NSF PANEL 100  
NSF PAN103  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN1034
Scale 1:5	Project		Filename FPAN103.dwg

INTERNAL CORNER



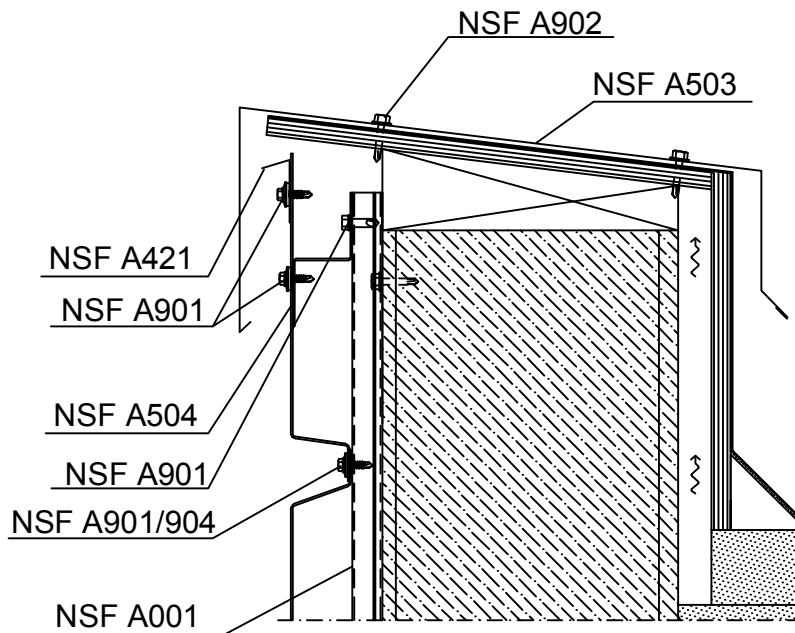


Subject

NSF PANEL 100  
NSF PAN103  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN1035</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN103.dwg	

### EAVES DETAIL



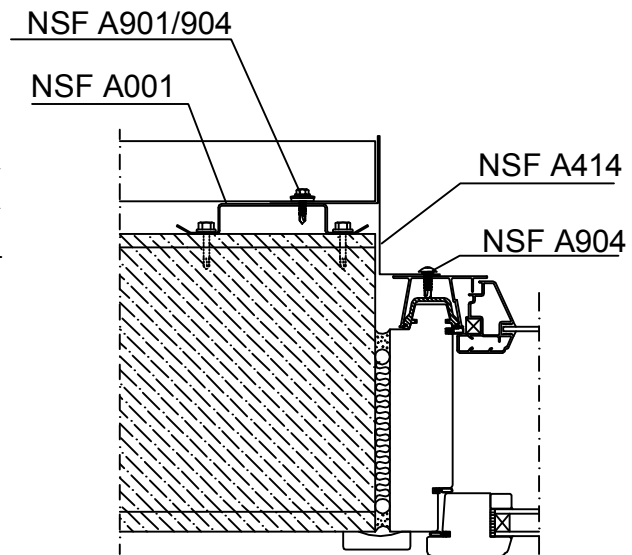
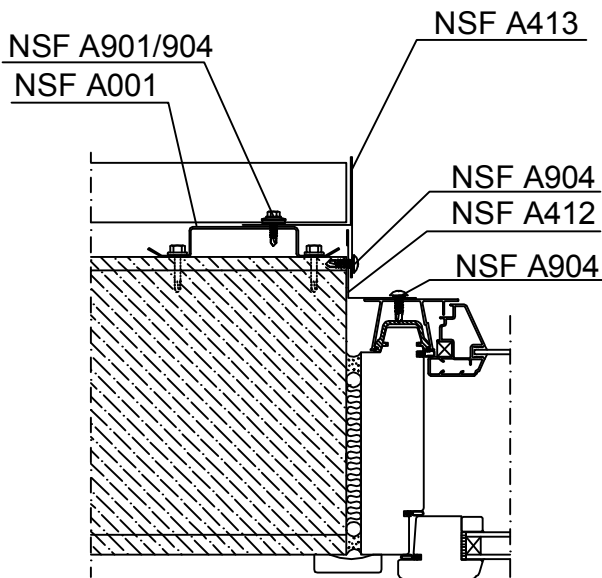
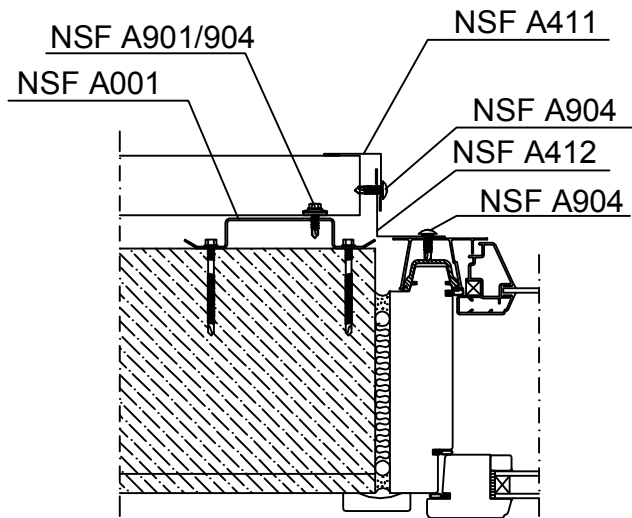


Subject

NSF PANEL 100  
NSF PAN103  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN1036
Scale 1:5	Project		Filename FPAN103.dwg

WINDOW DETAILS



# LUVATA

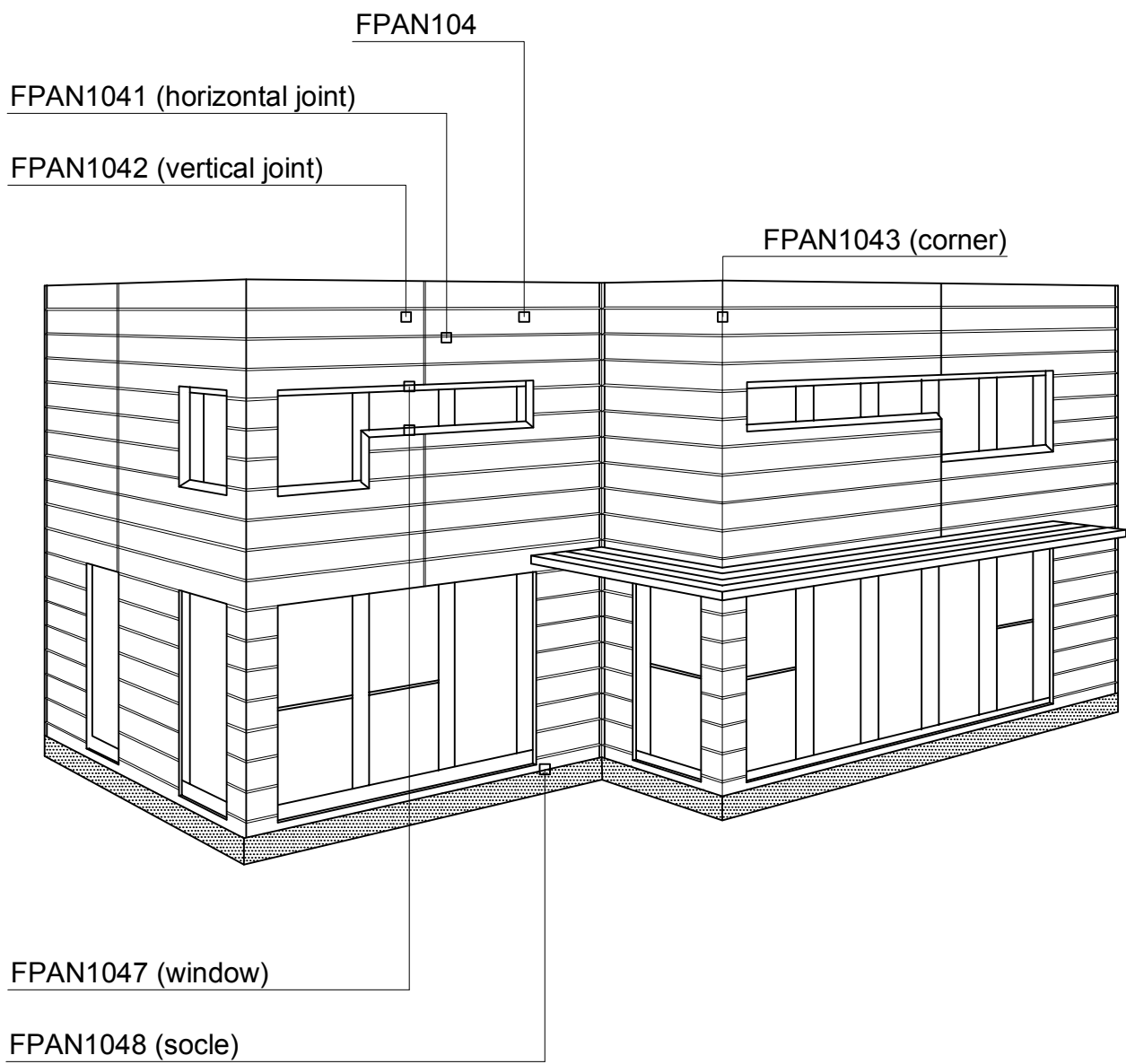
Subject

## NSF PANEL 100

### NSF PAN104

### DETAIL LINKS

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale	Project		FPAN104_3D
			Filename NSF detail links.dwg



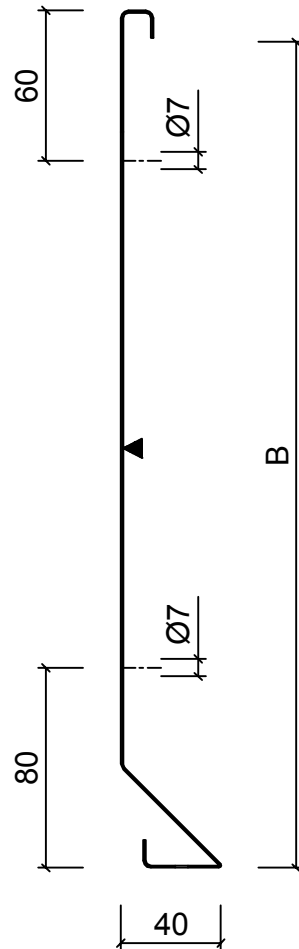


Subject

NSF PANEL 100  
NSF PAN104  
DIMENSIONAL DRAWING

Date	Rev.	Project no.	Dwg-no. <b>FPAN104</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN104.dwg	

EFFECTIVE WIDTH B = 200 - 600 mm  
THICKNESS (t) = 1,0 - 1,2 mm  
LENGHT = 300 - 3000 mm



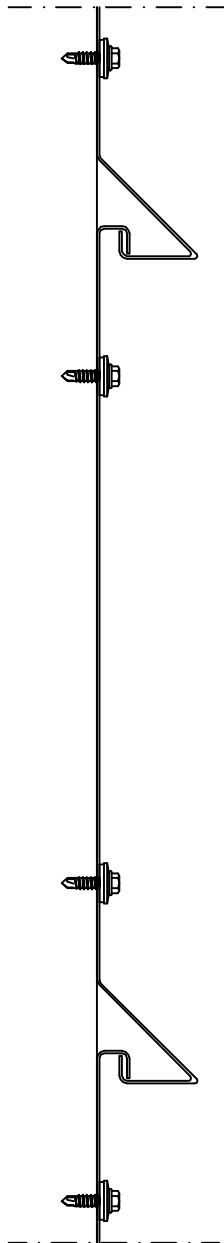


Subject

NSF PANEL 100  
NSF PAN104  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN1041</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN104.dwg	

### HORIZONTAL JOINT



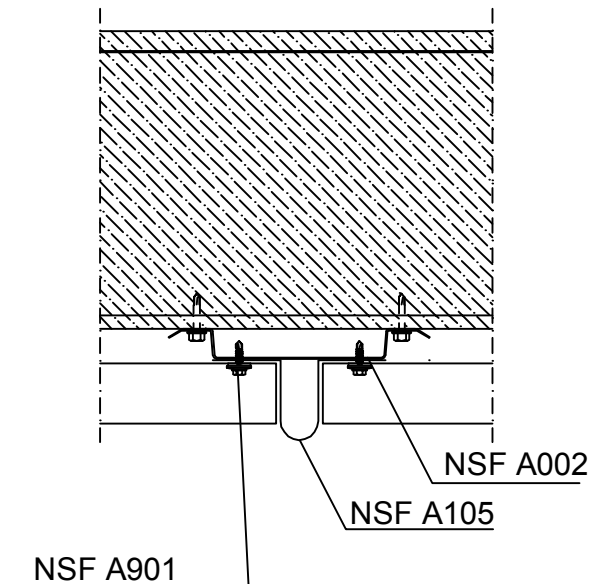
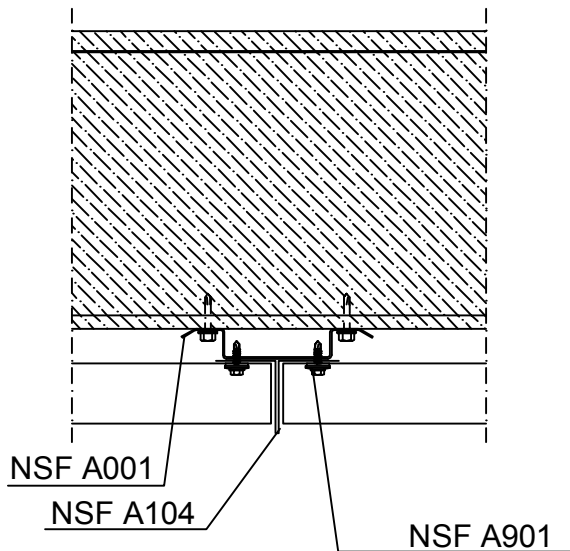
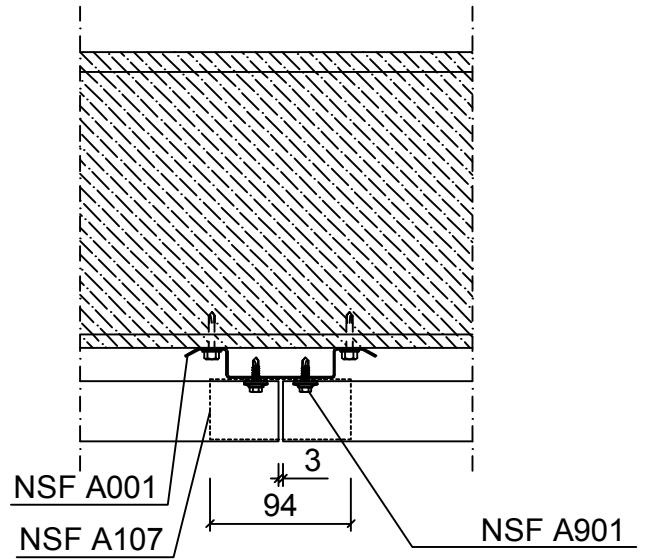
# LUVATA

Subject

## NSF PANEL 100 NSF PAN104 CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN1042</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN104.dwg	

### VERTICAL JOINT





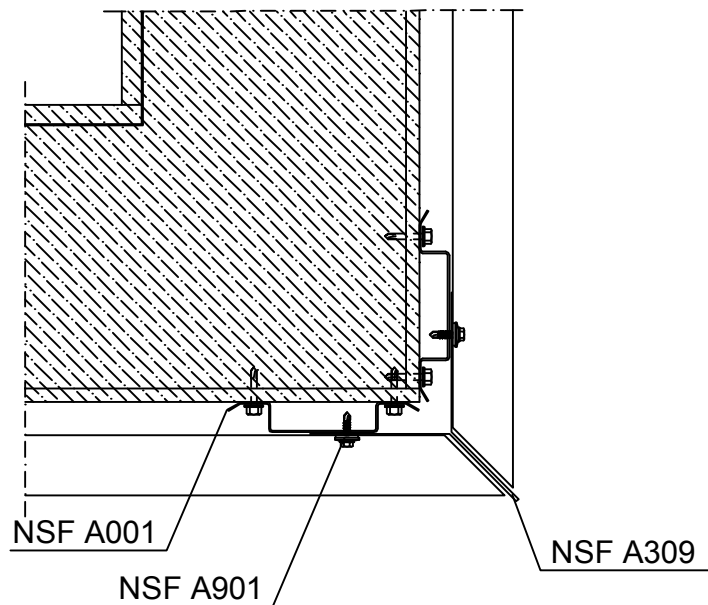
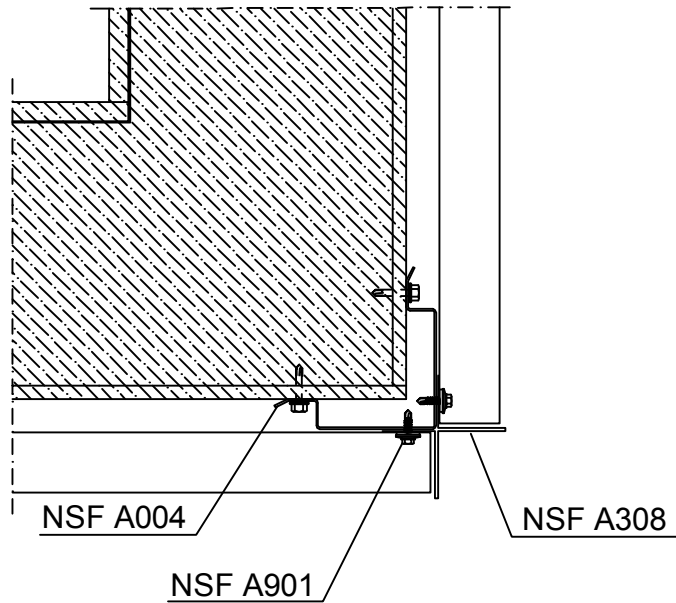
# LUVATA

Subject

## NSF PANEL 100 NSF PAN104 CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN1043
Scale 1:5	Project		Filename FPAN104.dwg

### EXTERNAL CORNER



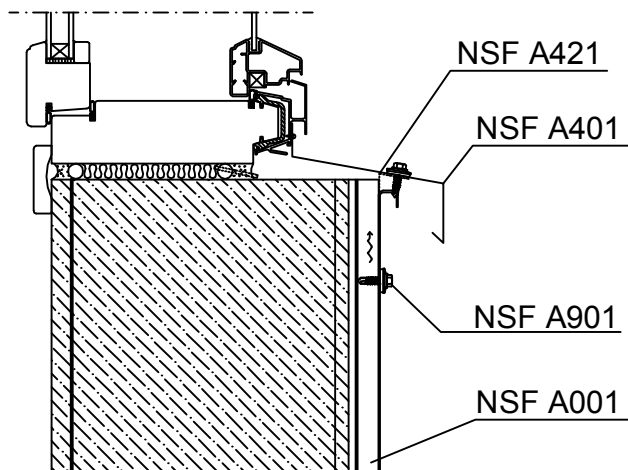
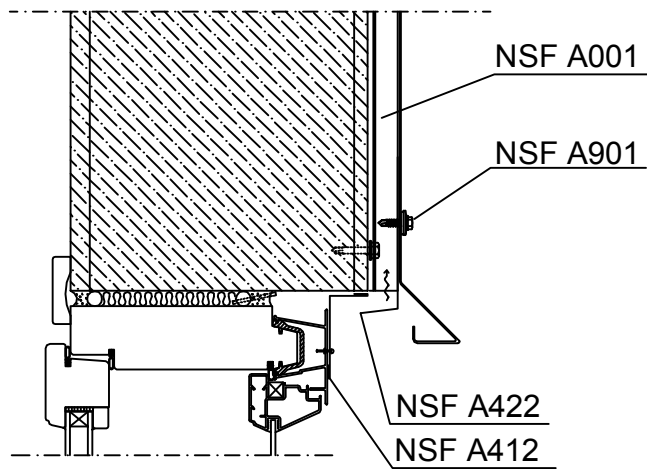


Subject

NSF PANEL 100  
NSF PAN104  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN1047</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN104.dwg	

### WINDOW DETAILS



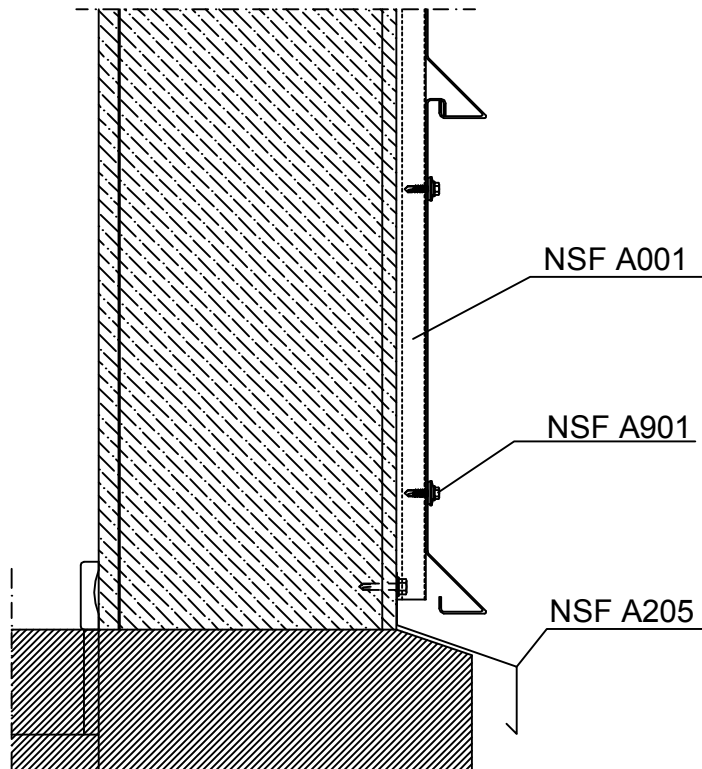
# LUVATA

Subject

**NSF PANEL 100**  
**NSF PAN104**  
**CONSTRUCTION DETAIL**

Date	Rev.	Project no.	Dwg-no. <b>FPAN1048</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN104.dwg	

## SOCLE DETAIL

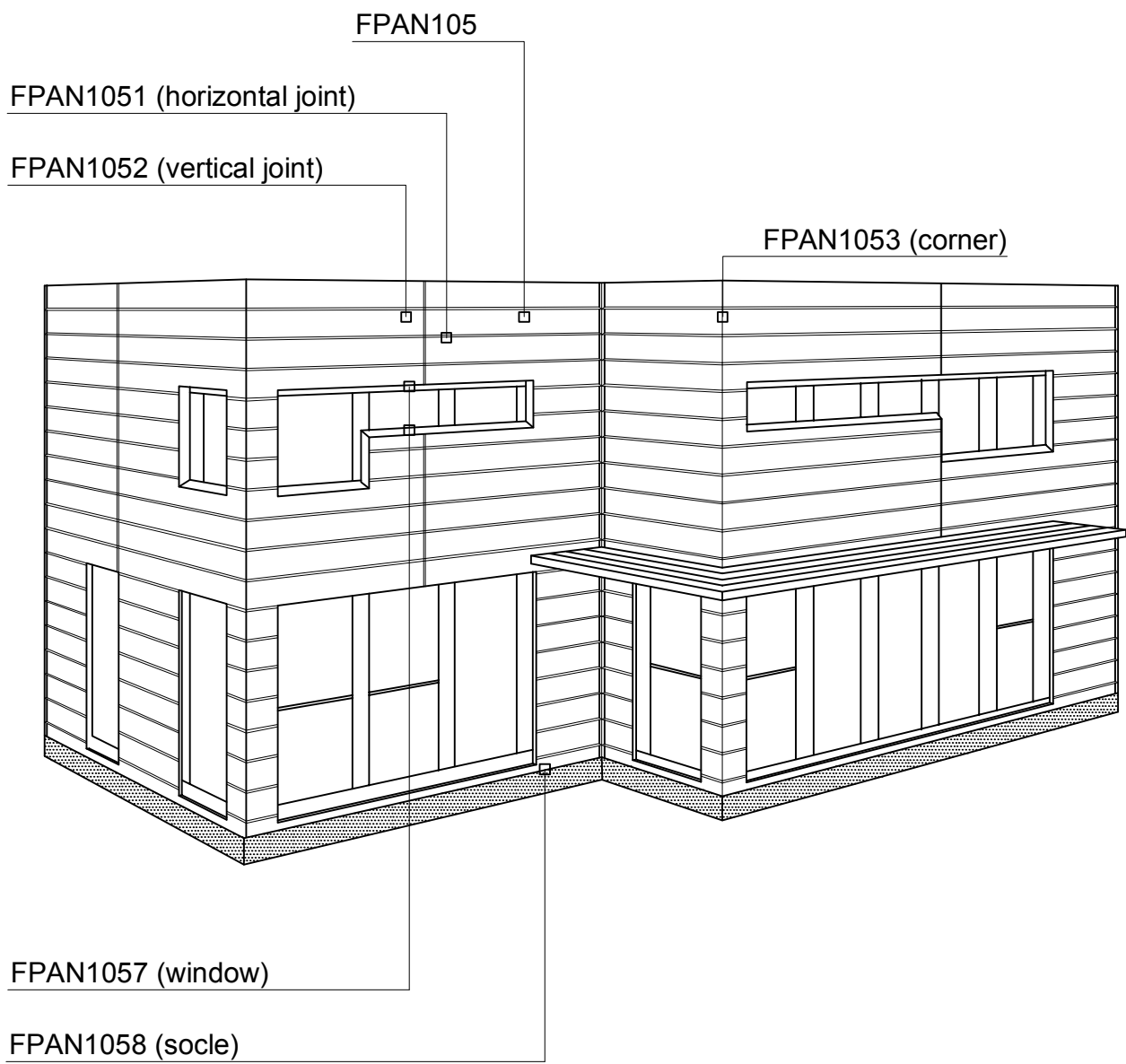




Subject

NSF PANEL 100  
NSF PAN105  
DETAIL LINKS

Date	Rev.	Project no.	Dwg-no.  FPAN105_3D
Drawn by	Rev.date		
Scale	Project	Filename NSF detail links.dwg	



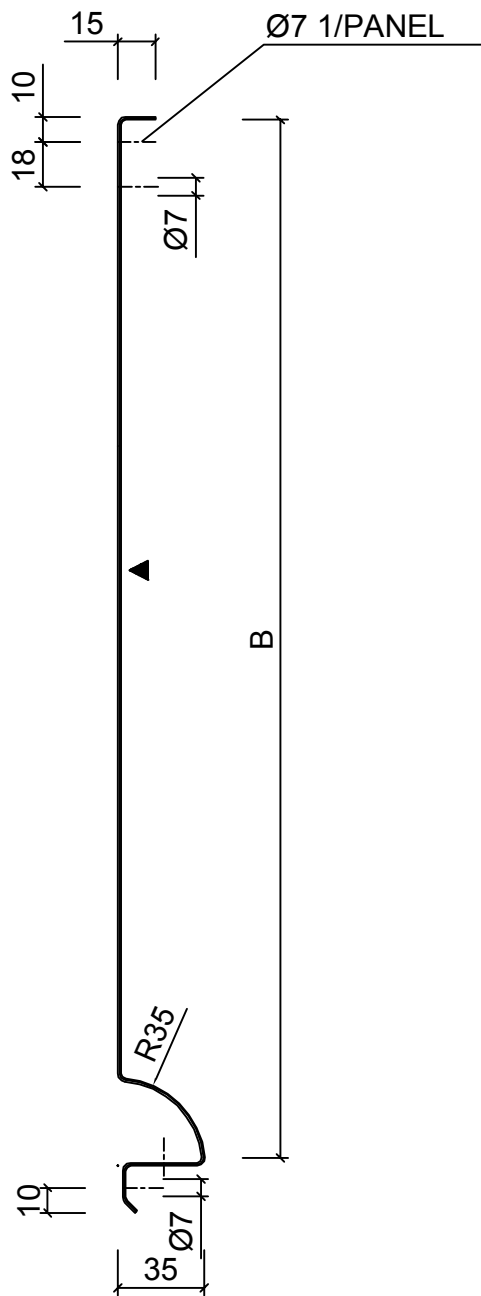
# LUVATA

Subject

## NSF PANEL 100 NSF PAN105 DIMENSIONAL DRAWING

Date	Rev.	Project no.	Dwg-no. <b>FPAN105</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN105.dwg	

EFFECTIVE WIDTH B = 200 - 600 mm  
THICKNESS (t) = 1,0 - 1,2 mm  
LENGHT = 300 - 3000 mm



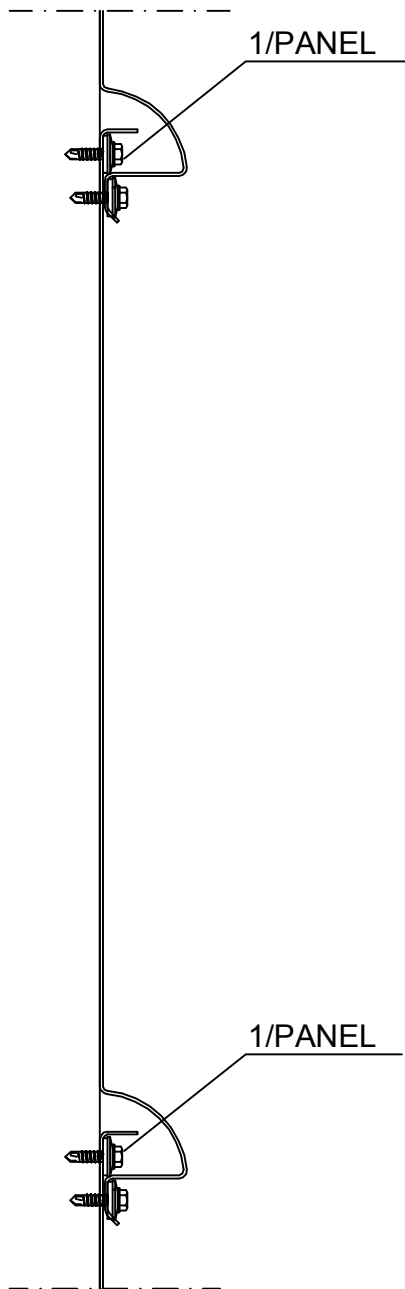


Subject

NSF PANEL 100  
NSF PAN105  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN1051</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN105.dwg	

### HORIZONTAL JOINT



# LUVATA

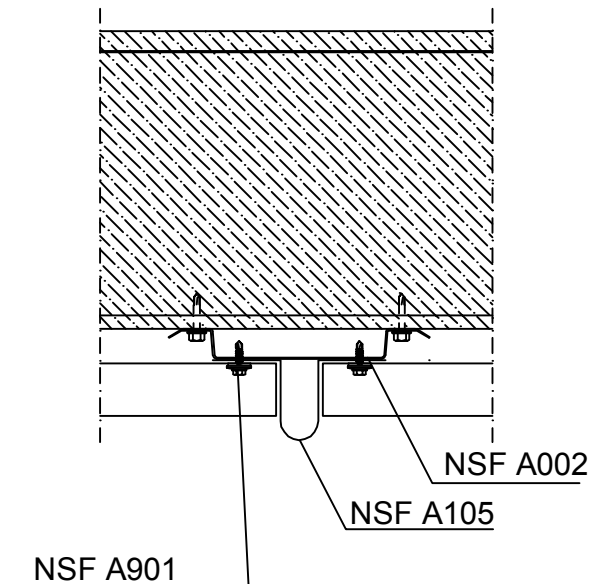
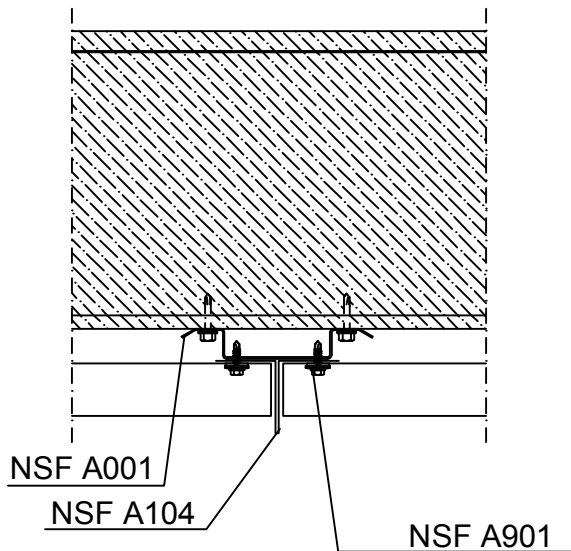
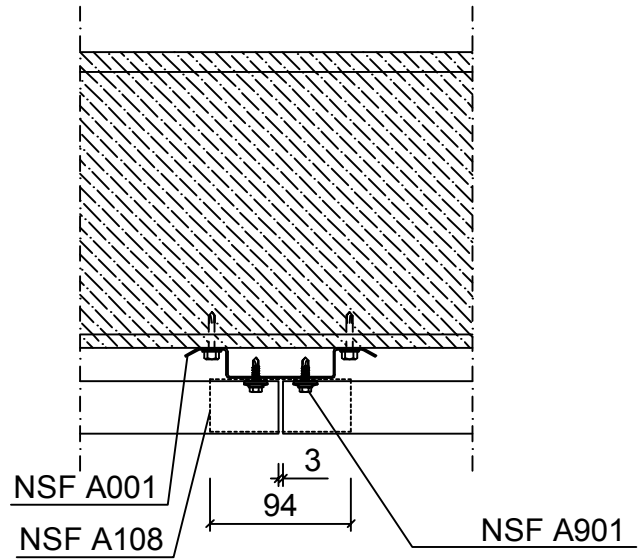
Subject

## NSF PANEL 100

### NSF PAN105

Date	Rev.	Project no.	Dwg-no. <b>FPAN1052</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN105.dwg	

### VERTICAL JOINT



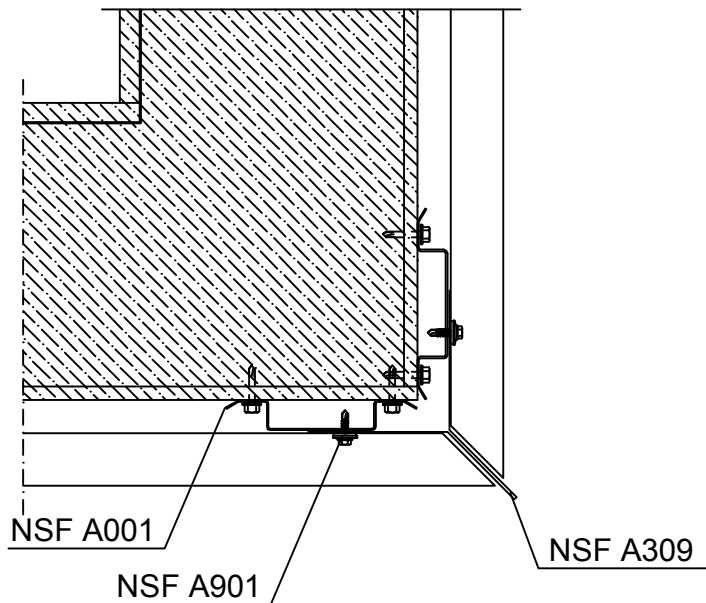
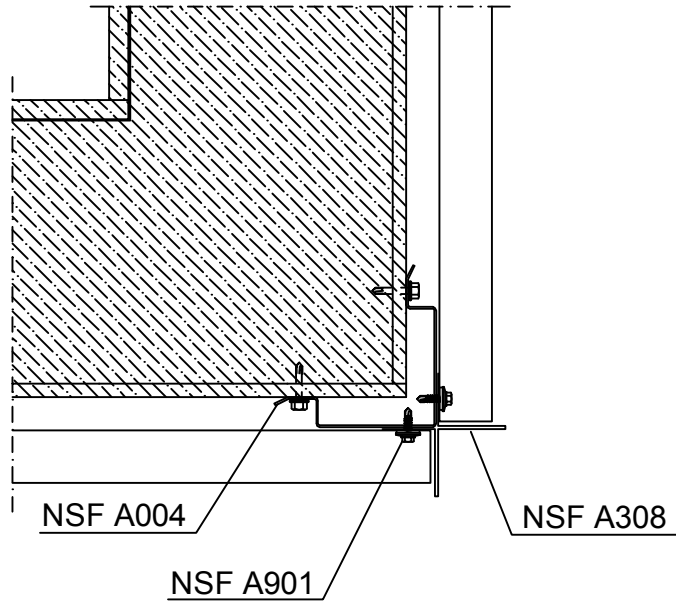


Subject

NSF PANEL 100  
NSF PAN105  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN1053
Scale 1:5	Project		Filename FPAN105.dwg

EXTERNAL CORNER





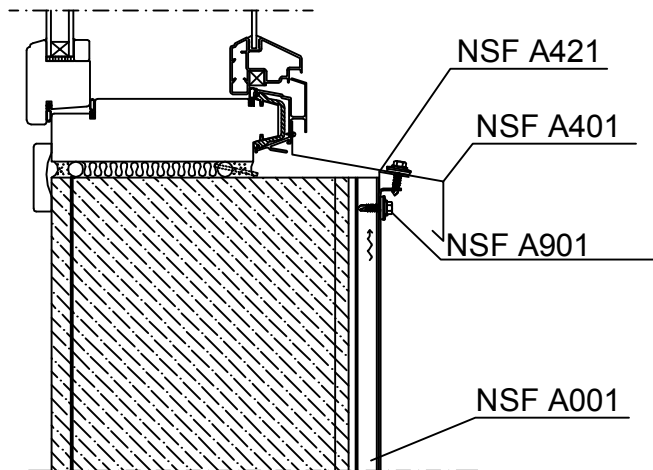
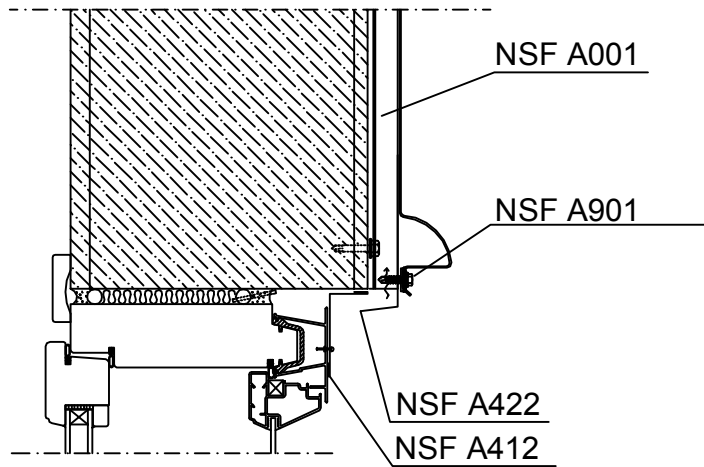


Subject

NSF PANEL 100  
NSF PAN105  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN1057
Scale 1:5	Project		Filename FPAN105.dwg

### WINDOW DETAILS



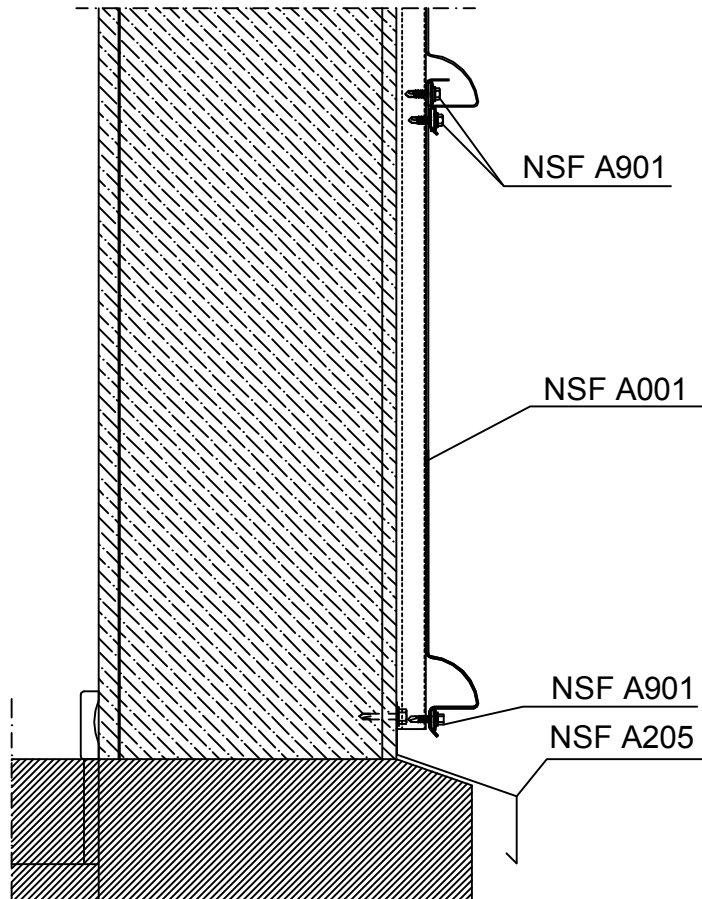


Subject

NSF PANEL 100  
NSF PAN105  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN1058</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN105.dwg	

### SOCLE DETAIL





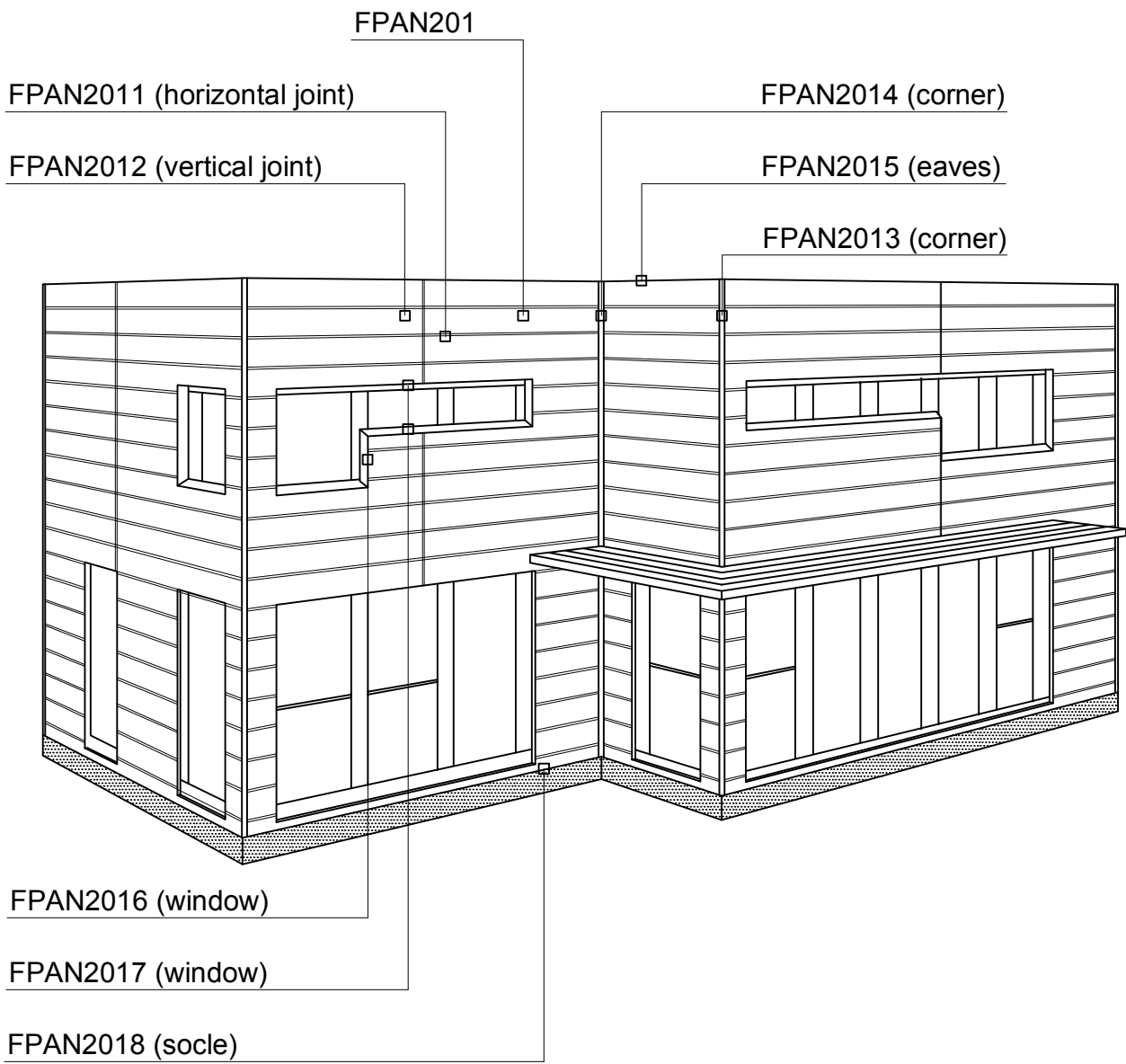
Subject

# NSF PANEL 200

## NSF PAN201

### DETAIL LINKS

Date	Rev.	Project no.	Dwg-no. <b>FPAN201_3D</b>
Drawn by	Rev.date		
Scale	Project	Filename NSF detail links.dwg	





Subject

NSF PANEL 200

NSF PAN201

DIMENSIONAL DRAWING

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN201
Scale 1:3	Project		Filename FPAN201.dwg

EFFECTIVE WIDTH B = 200 - 400 mm

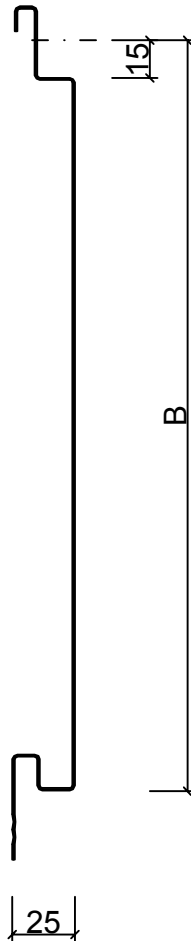
THICKNESS (t) = 1,0 - 1,2 mm

B<201 mm, t = 0,8 mm

B<301 mm, t = 1,0 mm

B<401 mm, t = 1,2 mm

LENGHT = 500 - 6000 mm



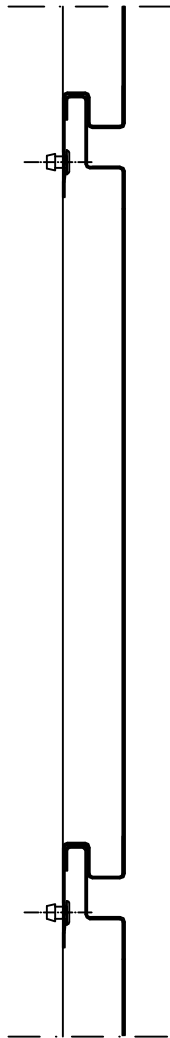


Subject

NSF PANEL 200  
NSF PAN201  
CONSTRUCTION DETAIL

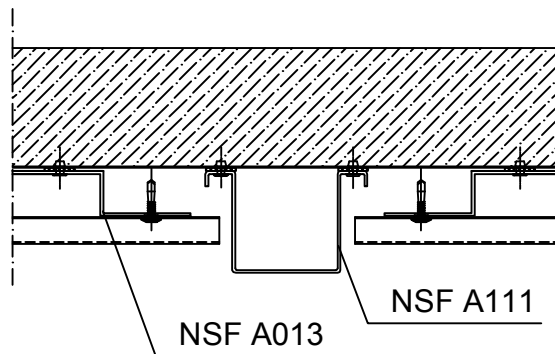
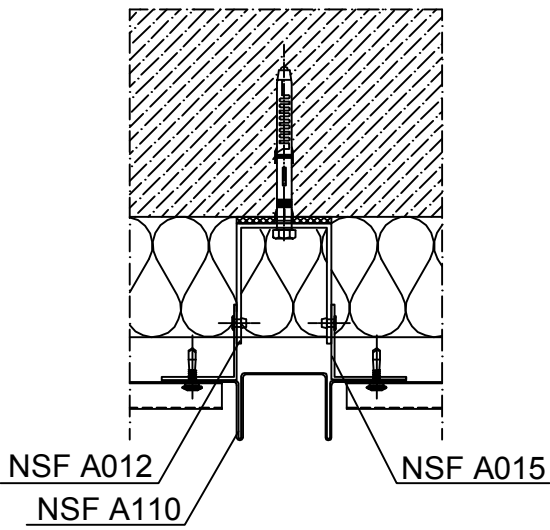
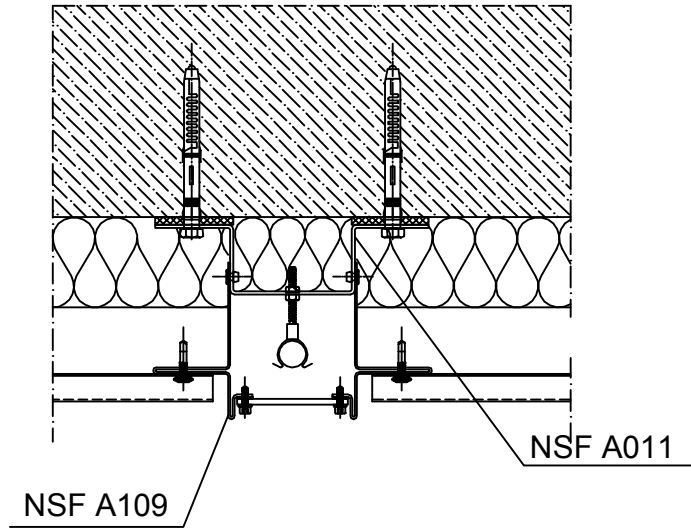
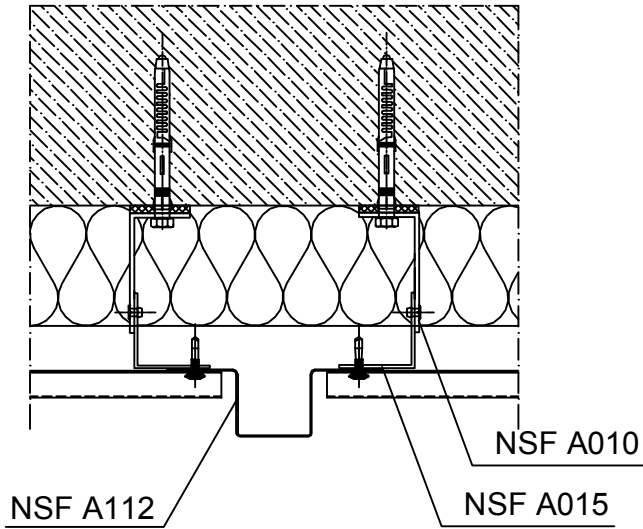
Date	Rev.	Project no.	Dwg-no. <b>FPAN2011</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN201.dwg	

### HORIZONTAL JOINT



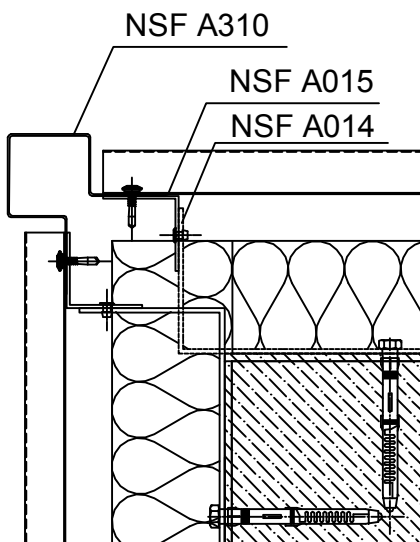
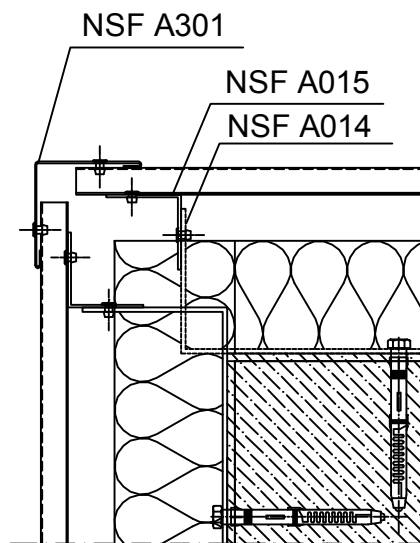
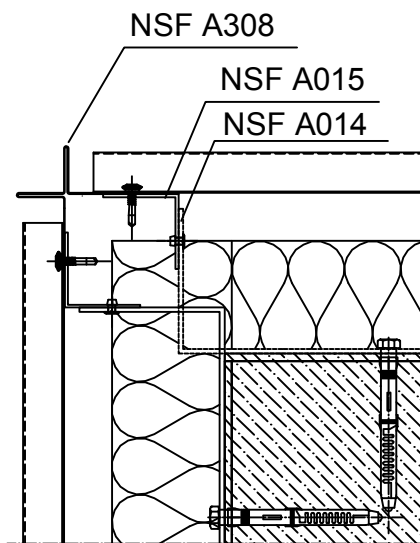
Date	Rev.	Project no.	Dwg-no. <b>FPAN2012</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN201.dwg	

### VERTICAL JOINT



Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN2013
Scale 1:5	Project		Filename FPAN201.dwg

### EXTERNAL CORNER



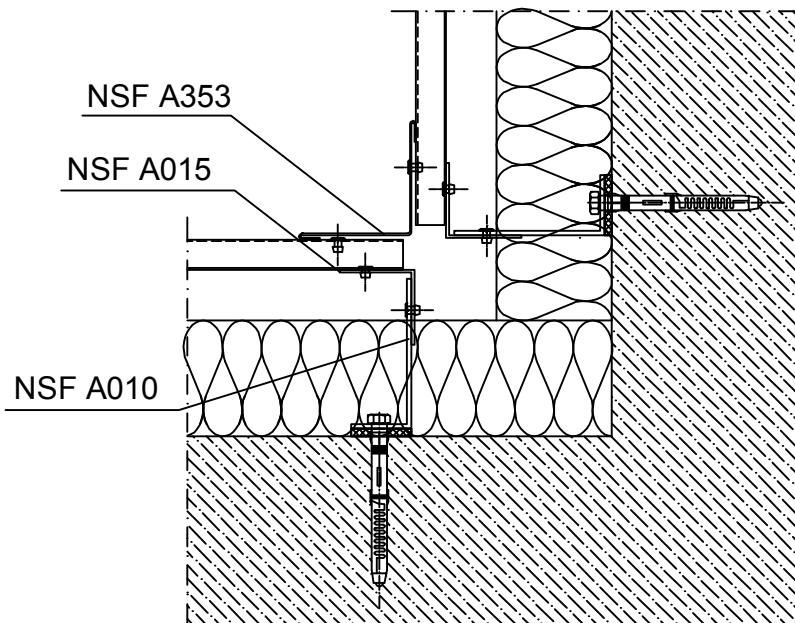
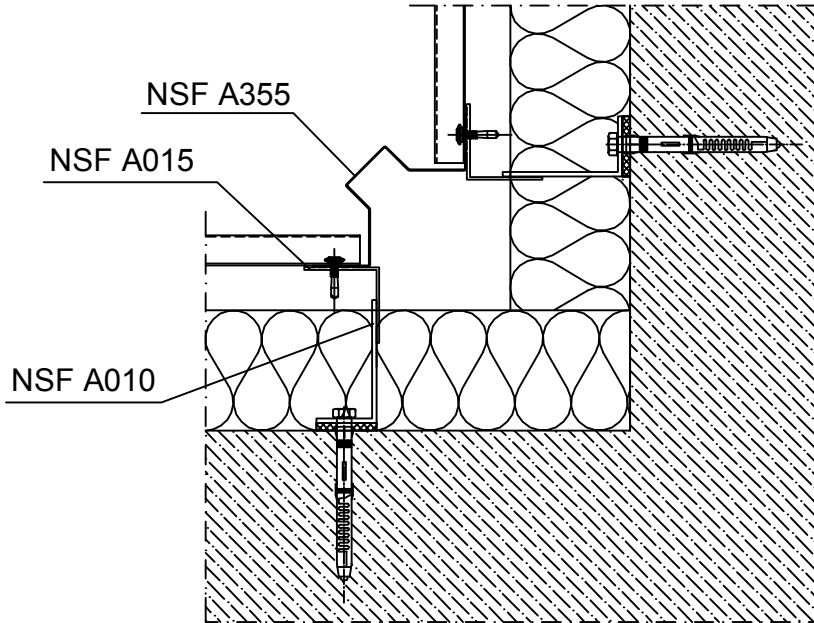
# LUVATA

Subject

## NSF PANEL 200 NSF PAN201 CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2014</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN201.dwg	

### INTERNAL CORNER





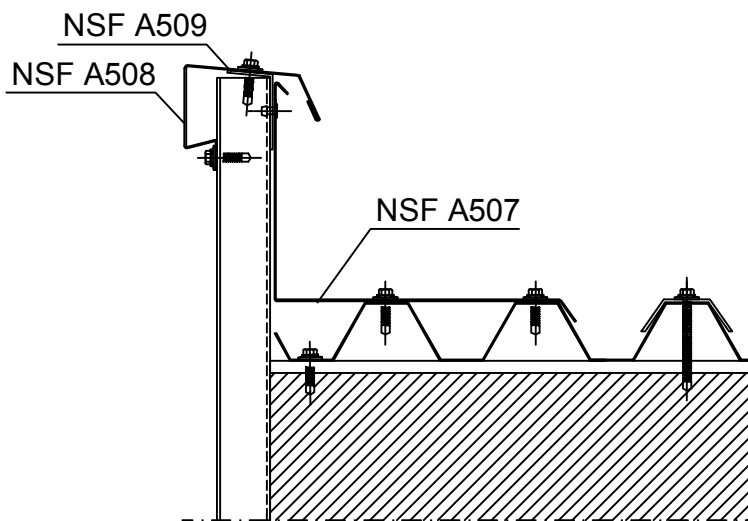
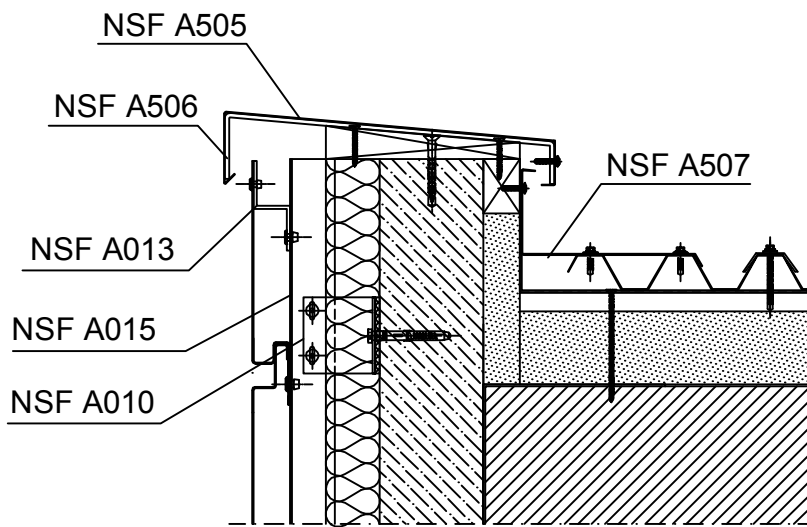


Subject

NSF PANEL 200  
NSF PAN201  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.  FPAN2015
Drawn by	Rev.date		
Scale 1:5	Project	Filename FPAN201.dwg	

### EAVES DETAILS



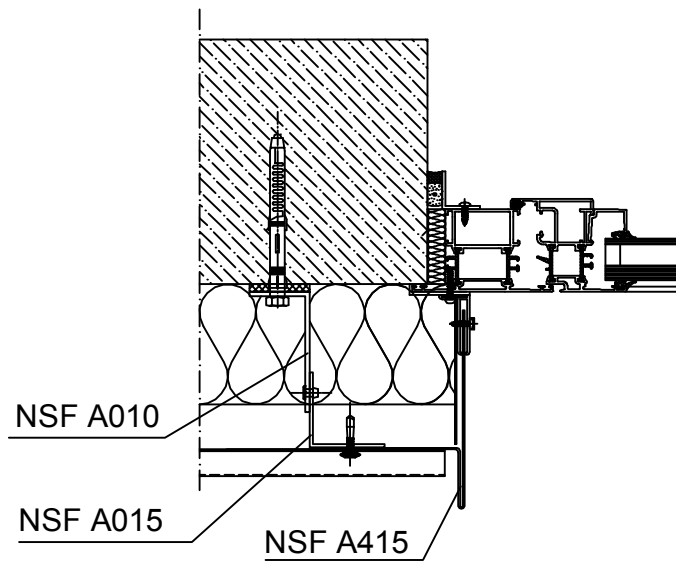


Subject

NSF PANEL 200  
NSF PAN201  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2016</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN201.dwg	

### WINDOW DETAIL



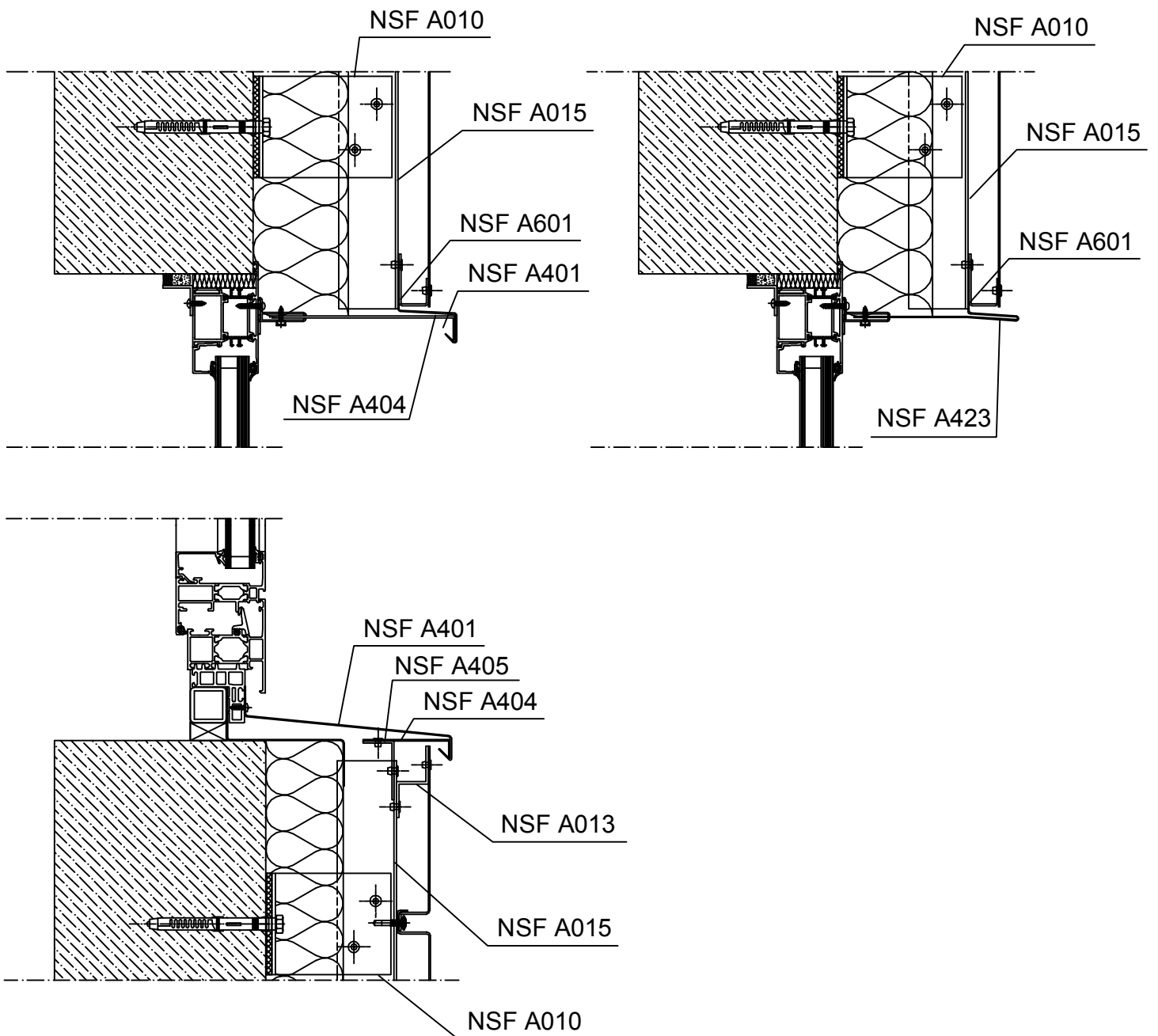
# LUVATA

Subject

**NSF PANEL 200**  
**NSF PAN201**  
**CONSTRUCTION DETAIL**

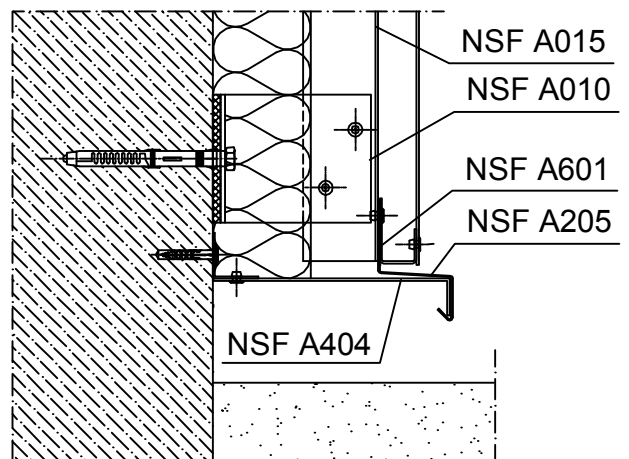
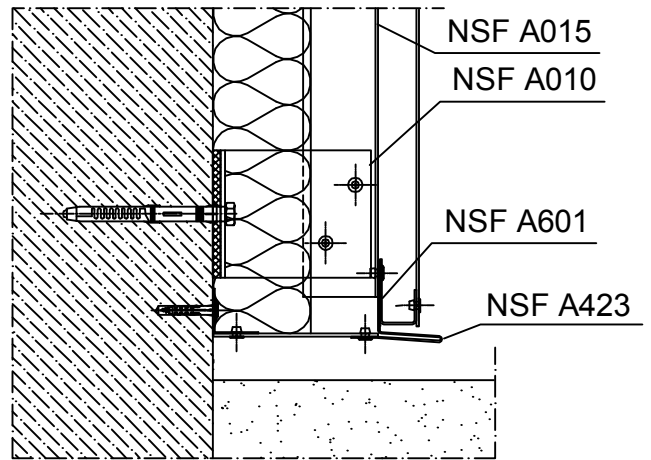
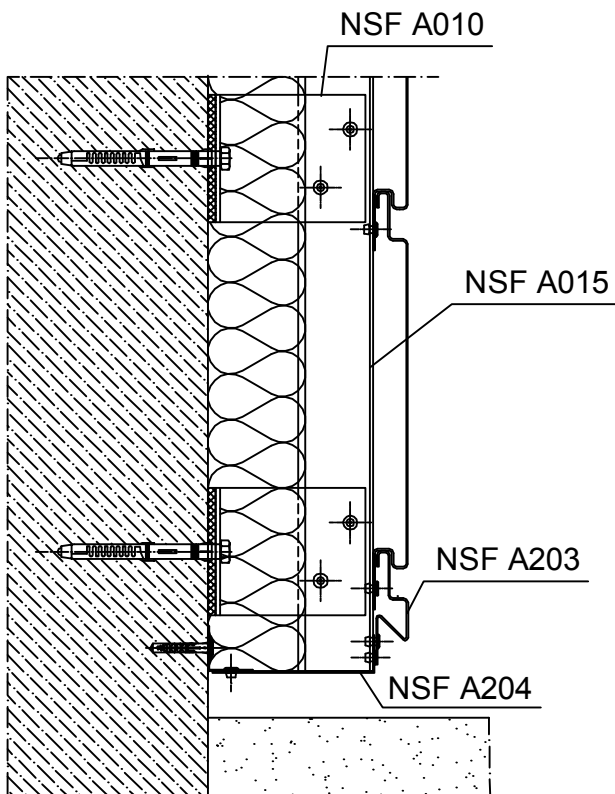
Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		<b>FPAN2017</b>
Scale <b>1:5</b>	Project		Filename <b>FPAN201.dwg</b>

## WINDOW DETAILS



Date	Rev.	Project no.	Dwg-no.  FPAN2018
Drawn by	Rev.date		
Scale 1:5	Project	Filename FPAN201.dwg	

### SOCLE DETAIL

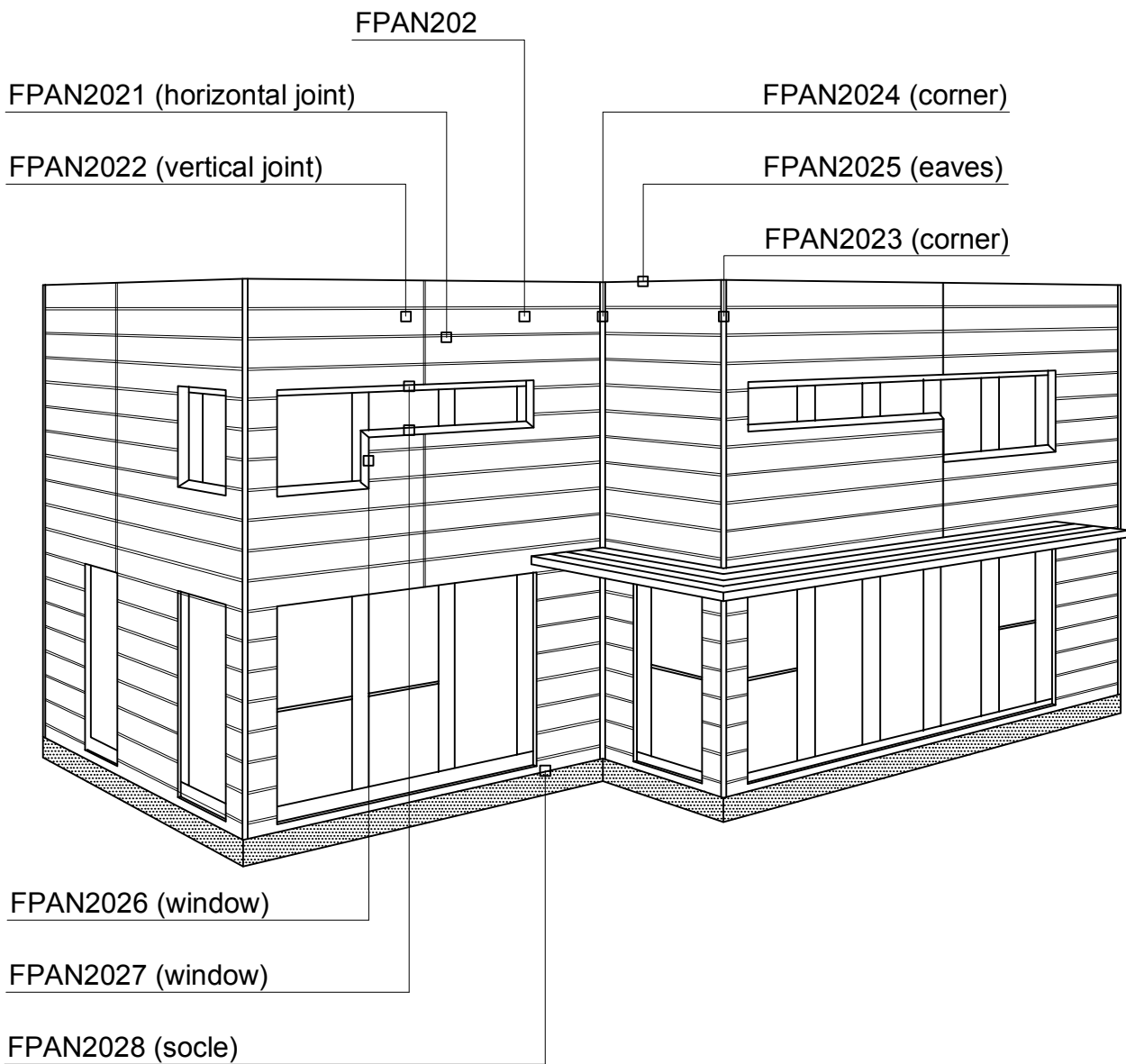




Subject

NSF PANEL 200  
NSF PAN202  
DETAIL LINKS

Date	Rev.	Project no.	Dwg-no.  FPAN202_3D
Drawn by	Rev.date		
Scale	Project	Filename NSF detail links.dwg	





Subject

NSF PANEL 200  
NSF PAN202  
DIMENSIONAL DRAWING

Date	Rev.	Project no.	Dwg-no. <b>FPAN202</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN202.dwg	

EFFECTIVE WIDTH B = 200 / 250 / 300 / 400 mm

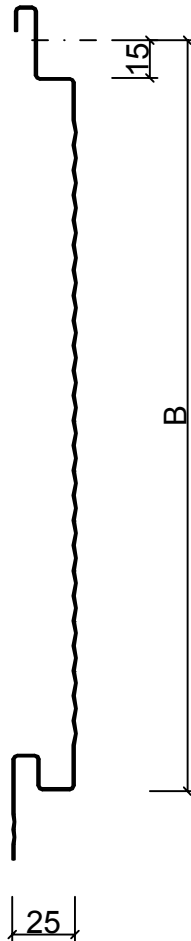
THICKNESS (t) = 1,0 - 1,2 mm

B<201 mm, t = 0,8 mm

B<301 mm, t = 1,0 mm

B<401 mm, t = 1,2 mm

LENGHT = 500 - 6000 mm



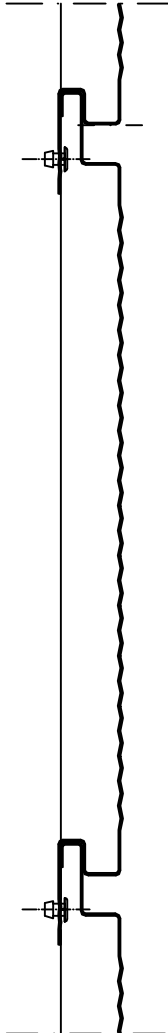


Subject

NSF PANEL 200  
NSF PAN202  
CONSTRUCTION DETAIL

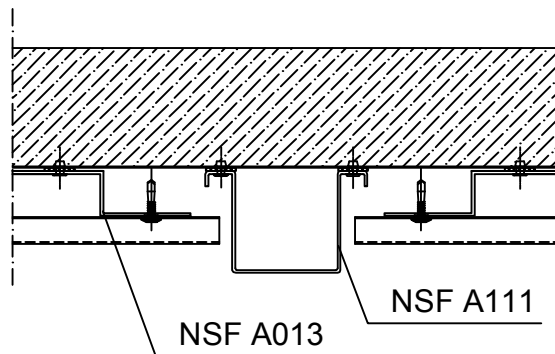
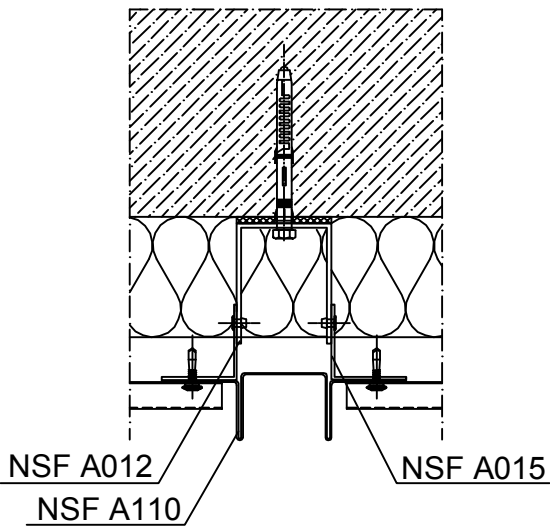
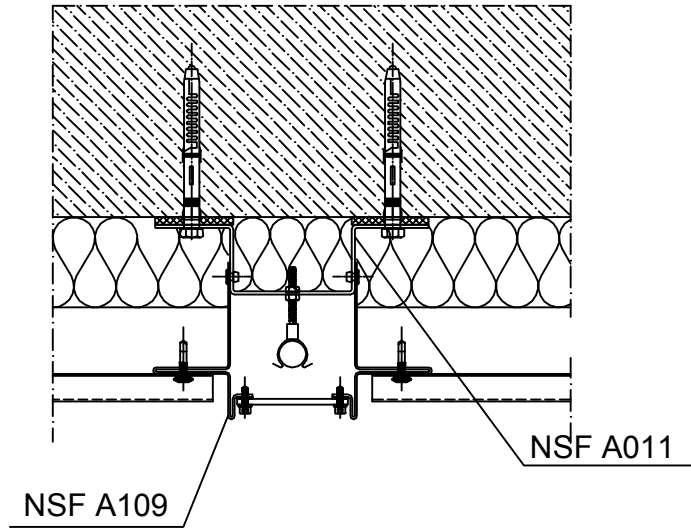
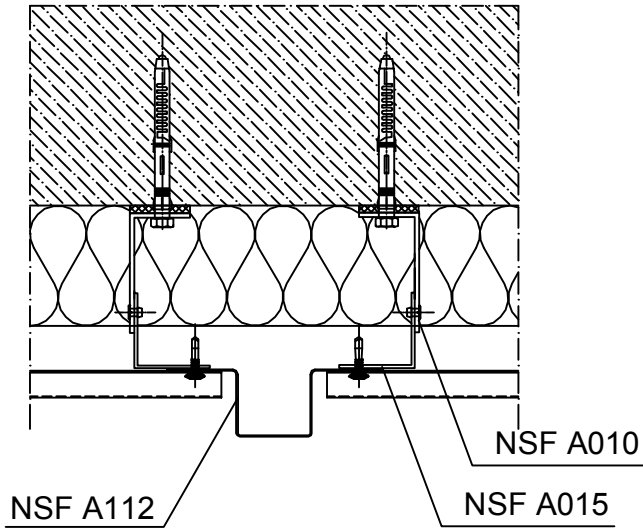
Date	Rev.	Project no.	Dwg-no.  FPAN2021
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN202.dwg	

### HORIZONTAL JOINT



Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN2022
Scale 1:5	Project		Filename FPAN202.dwg

### VERTICAL JOINT





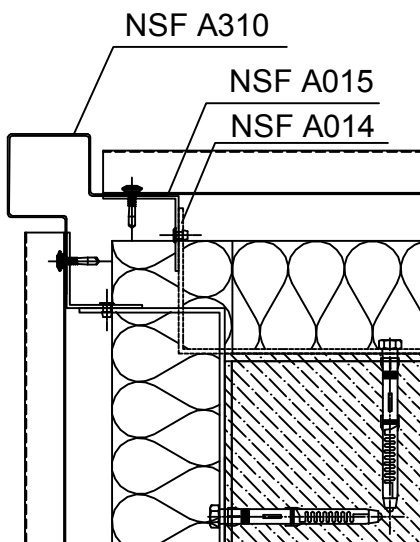
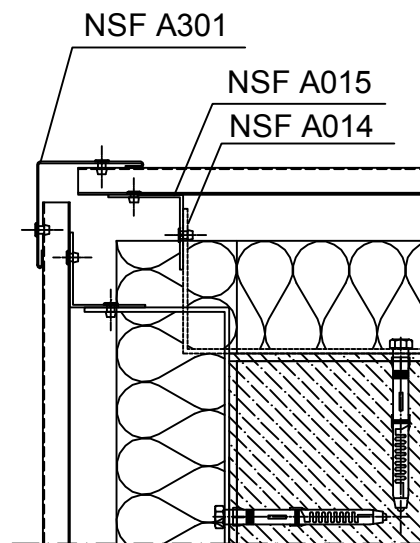
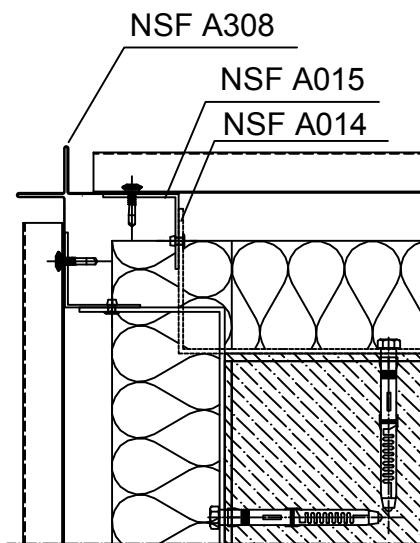


Subject

NSF PANEL 200  
NSF PAN202  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2023</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN202.dwg	

### EXTERNAL CORNER



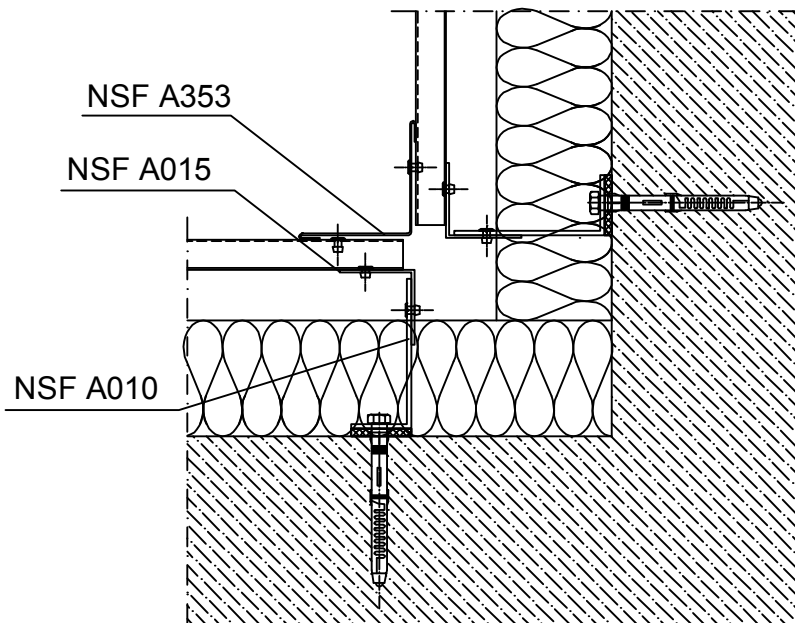
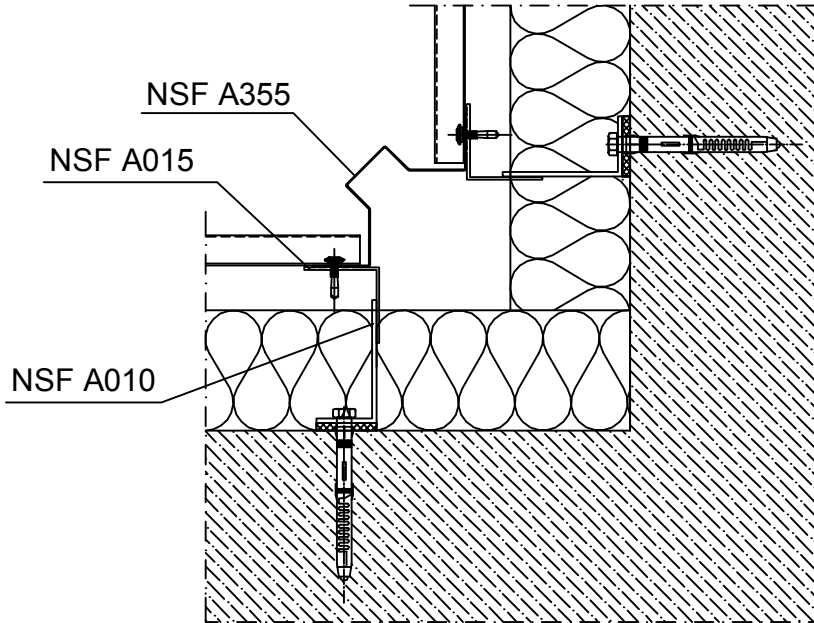


Subject

NSF PANEL 200  
NSF PAN202  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2024</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN202.dwg	

### INTERNAL CORNER



# LUVATA

Subject

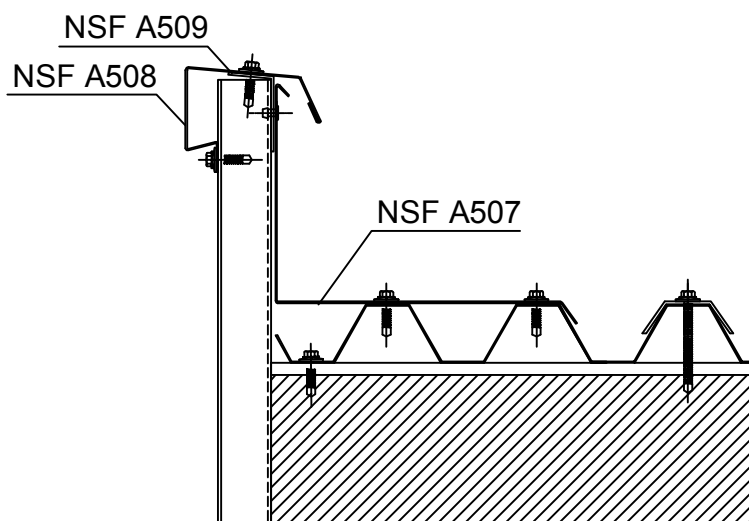
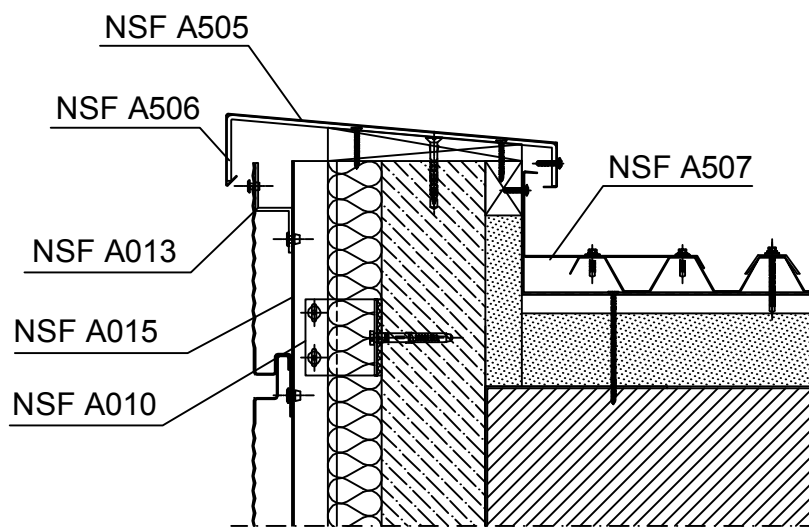
## NSF PANEL 200

### NSF PAN202

### CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2025</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN202.dwg	

## EAVES DETAILS



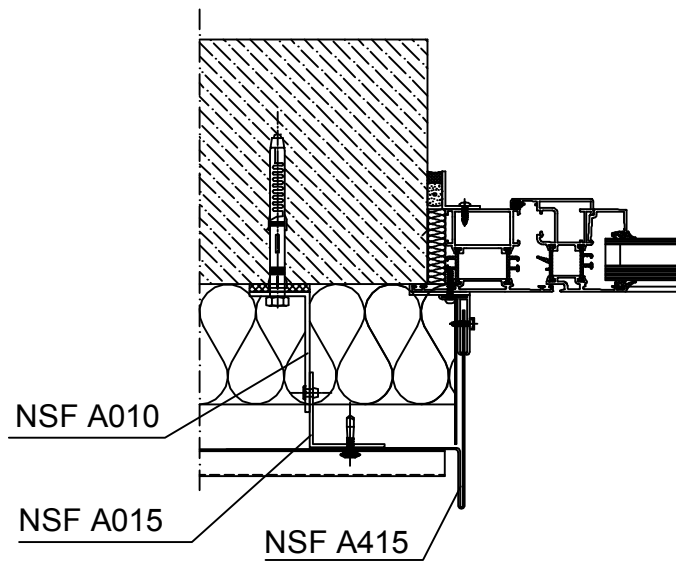


Subject

NSF PANEL 200  
NSF PAN202  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.  FPAN2026
Drawn by	Rev.date		
Scale 1:5	Project	Filename FPAN202.dwg	

### WINDOW DETAIL



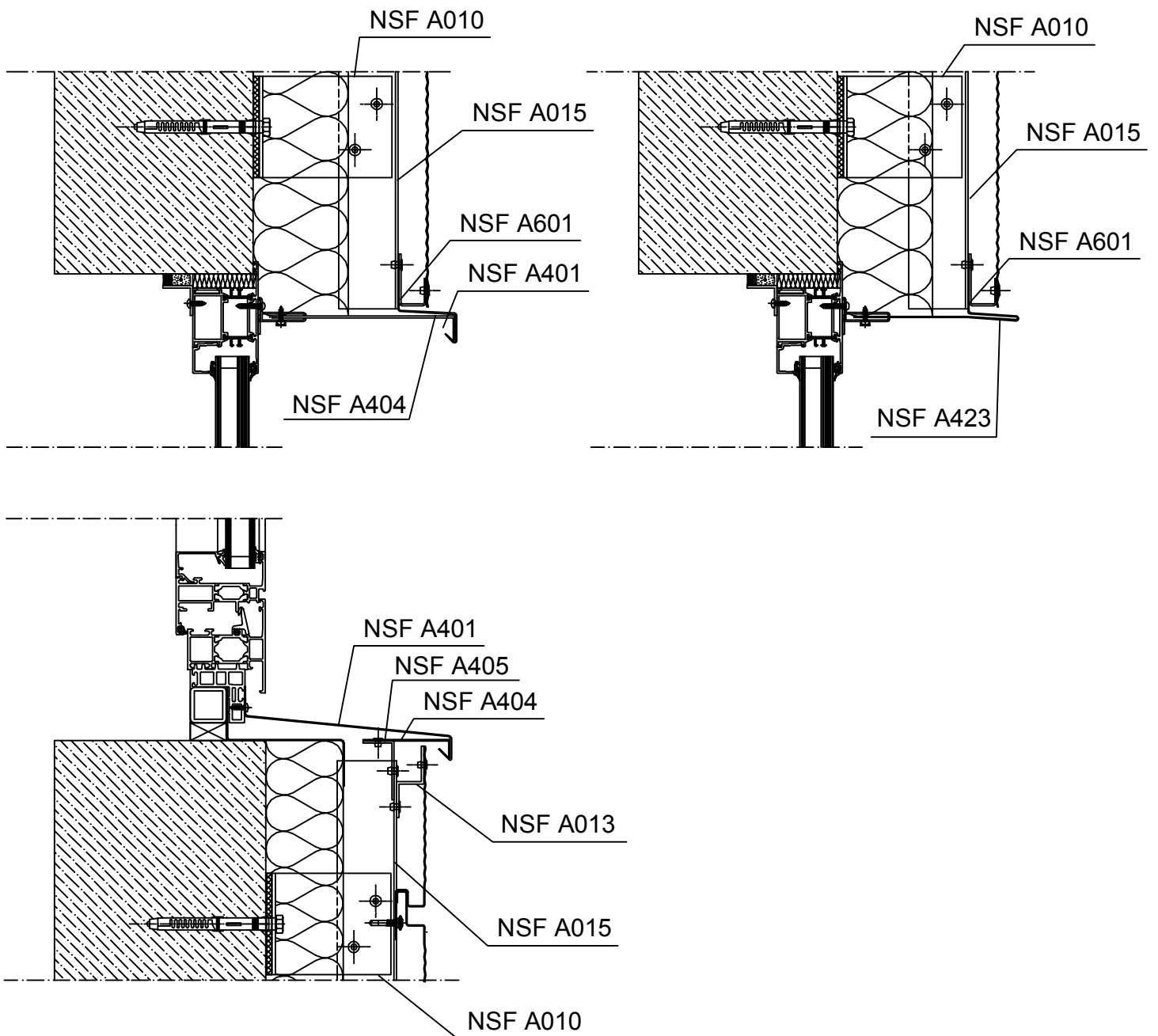
# LUVATA

Subject

## NSF PANEL 200 NSF PAN202 CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN2027
Scale 1:5	Project		Filename FPAN202.dwg

### WINDOW DETAILS



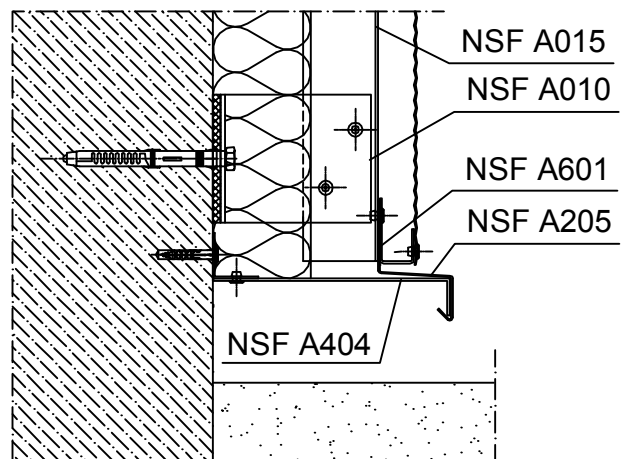
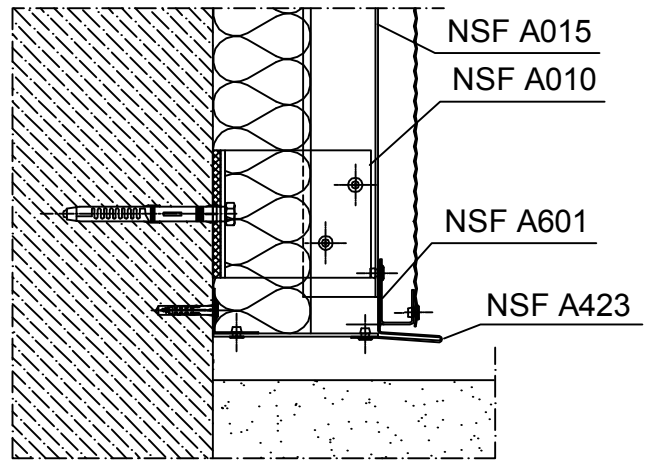
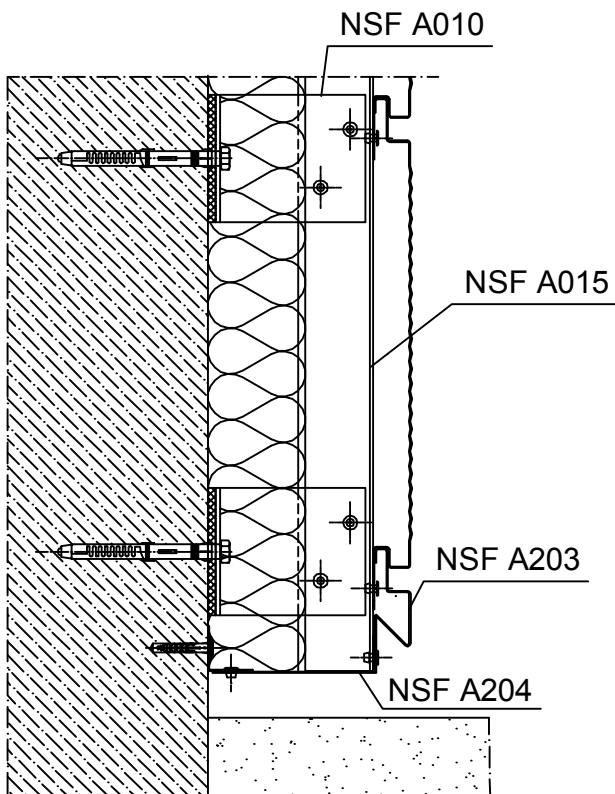


Subject

NSF PANEL 200  
NSF PAN202  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.  FPAN2028
Drawn by	Rev.date		
Scale 1:5	Project	Filename FPAN202.dwg	

### SOCLE DETAIL

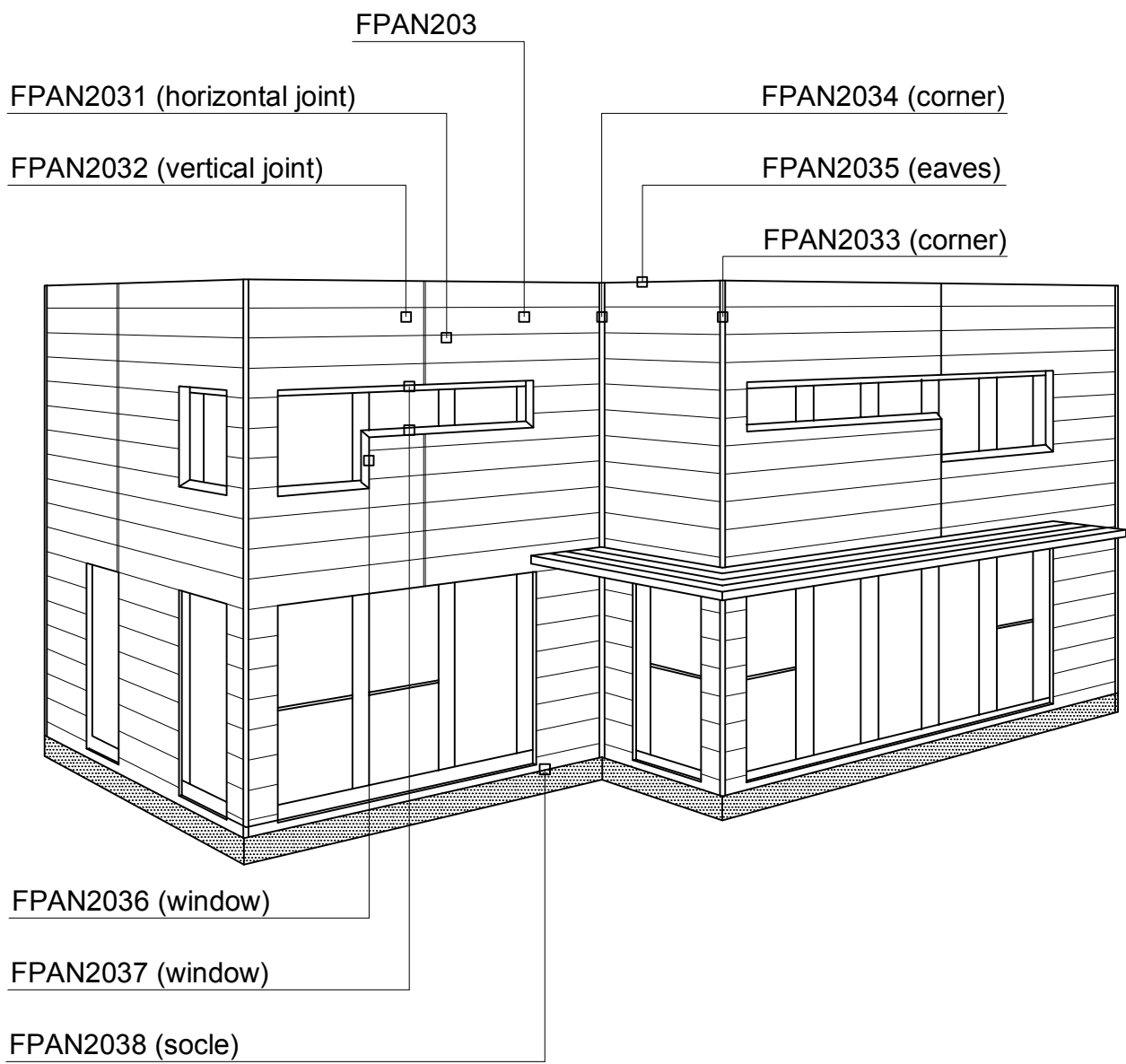




Subject

NSF PANEL 200  
NSF PAN203  
DETAIL LINKS

Date	Rev.	Project no.	Dwg-no.  FPAN203_3D
Drawn by	Rev.date		
Scale	Project	Filename NSF detail links.dwg	





Subject

NSF PANEL 200  
NSF PAN203  
DIMENSIONAL DRAWING

Date	Rev.	Project no.	Dwg-no. <b>FPAN203</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN203.dwg	

EFFECTIVE WIDTH B = 200 - 400 mm

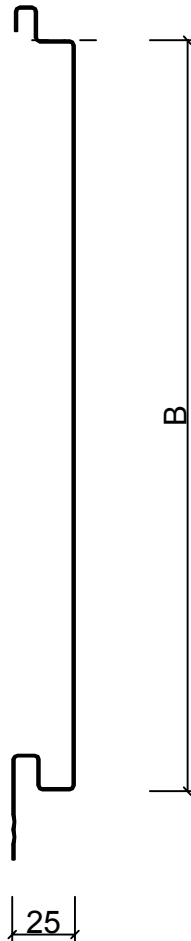
THICKNESS (t) = 1,0 - 1,2 mm

B<201 mm, t = 0,8 mm

B<301 mm, t = 1,0 mm

B<401 mm, t = 1,2 mm

LENGHT = 500 - 6000 mm





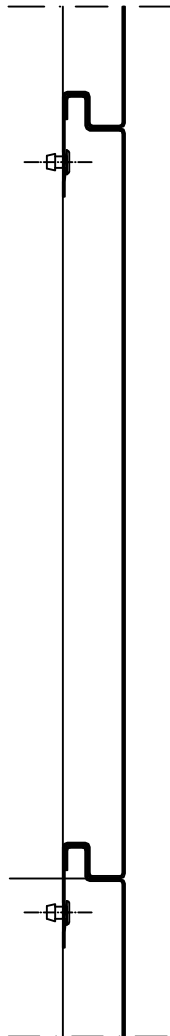


Subject

NSF PANEL 200  
NSF PAN203  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2031</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN203.dwg	

### HORIZONTAL JOINT



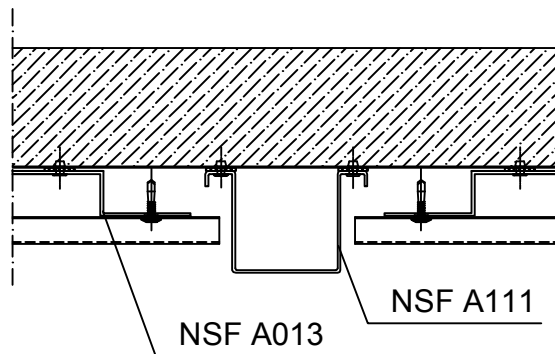
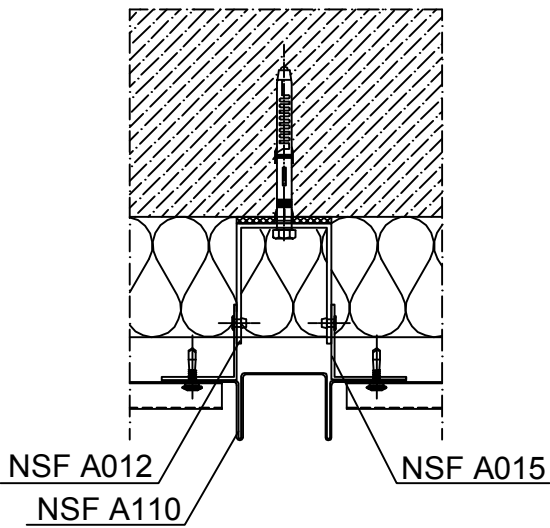
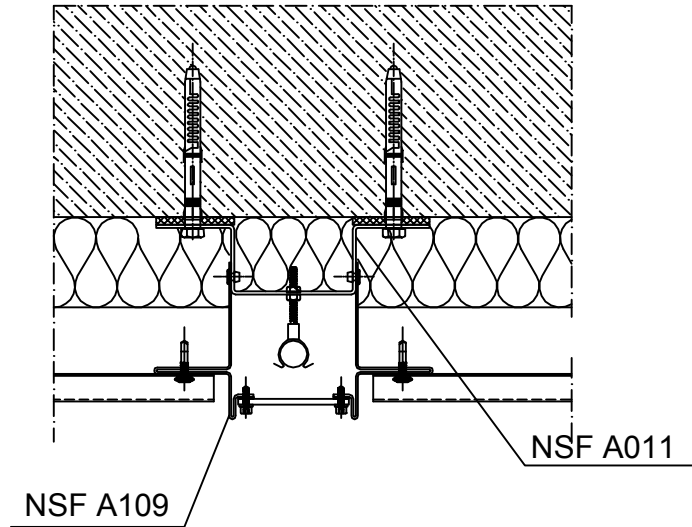
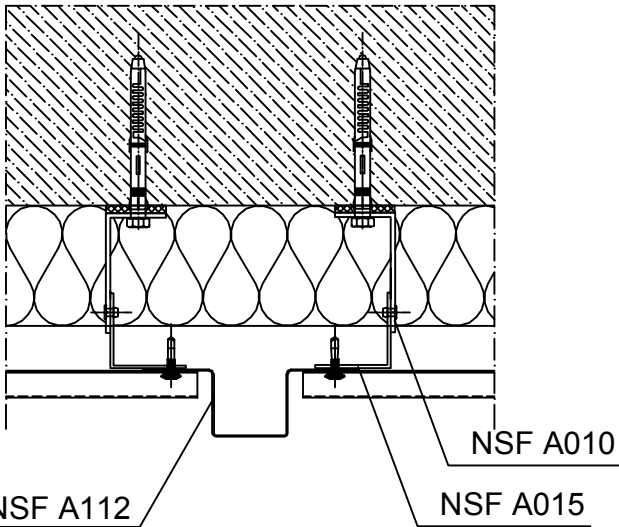
# LUVATA

Subject

## NSF PANEL 200 NSF PAN203 CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN2032
Scale 1:5	Project		Filename FPAN203.dwg

### VERTICAL JOINT



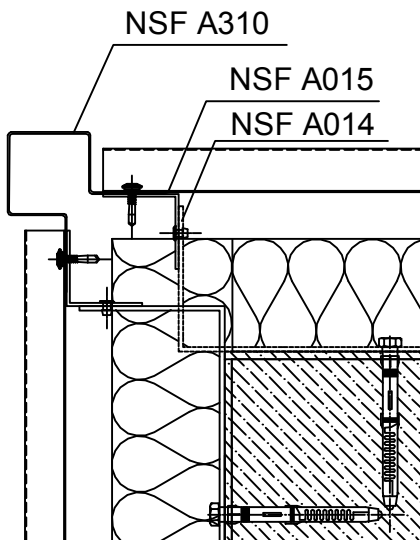
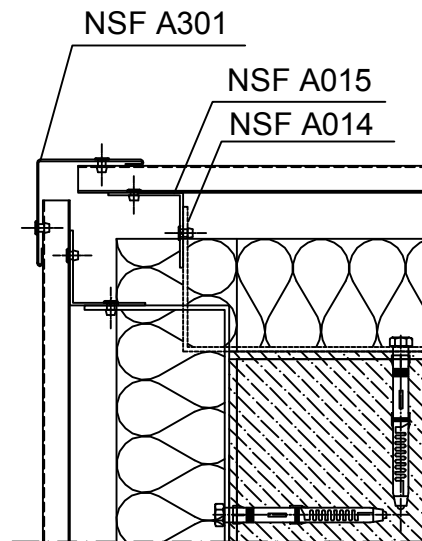
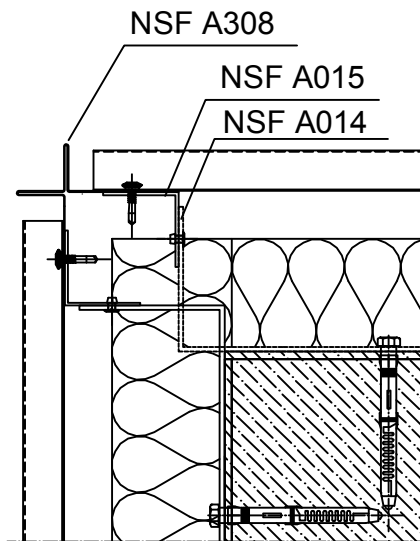


Subject

NSF PANEL 200  
NSF PAN203  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN2033
Scale 1:5	Project		Filename FPAN203.dwg

### EXTERNAL CORNER



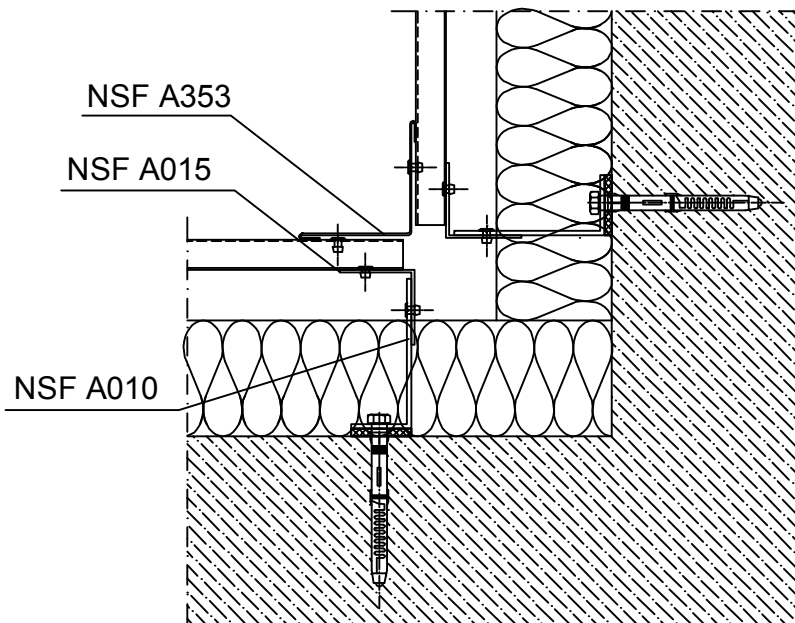
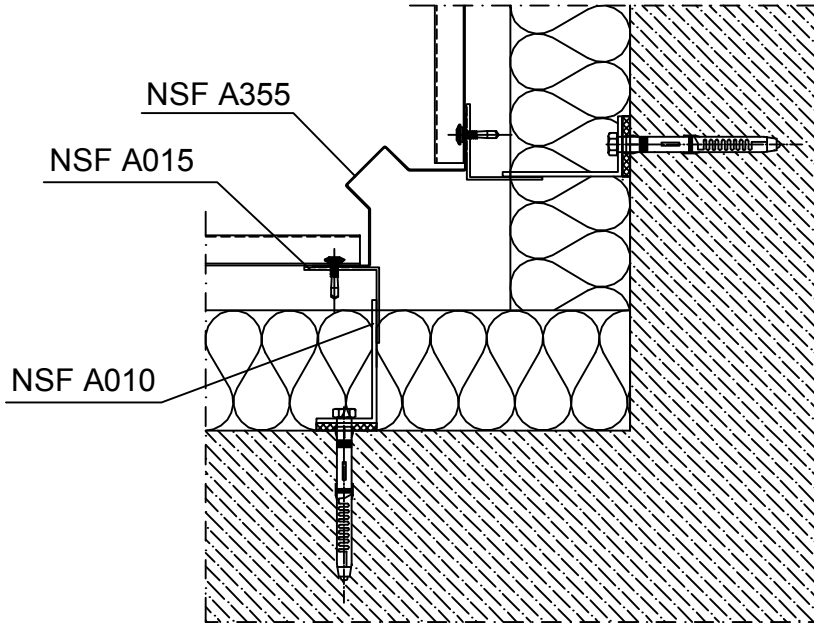
# LUVATA

Subject

**NSF PANEL 200**  
**NSF PAN203**  
**CONSTRUCTION DETAIL**

Date	Rev.	Project no.	Dwg-no. <b>FPAN2034</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN203.dwg	

## INTERNAL CORNER



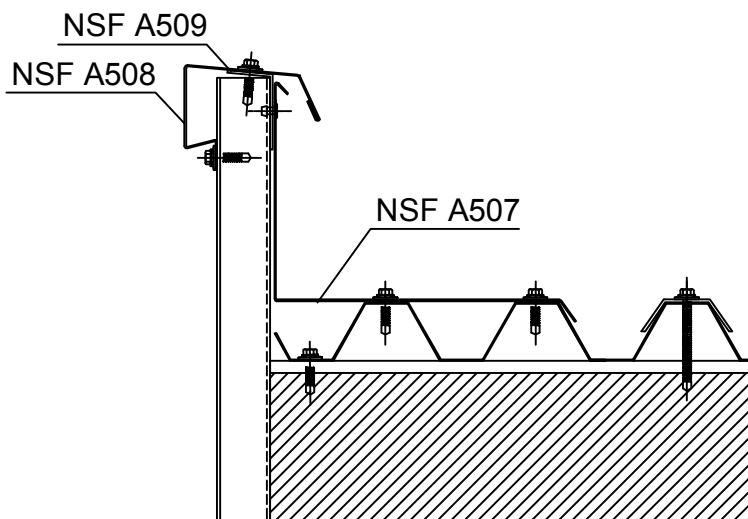
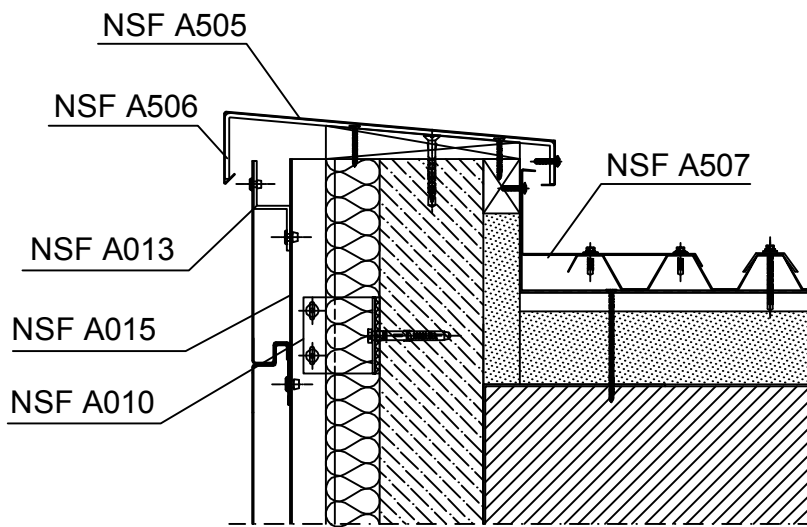


Subject

NSF PANEL 200  
NSF PAN203  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2035</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN203.dwg	

### EAVES DETAILS



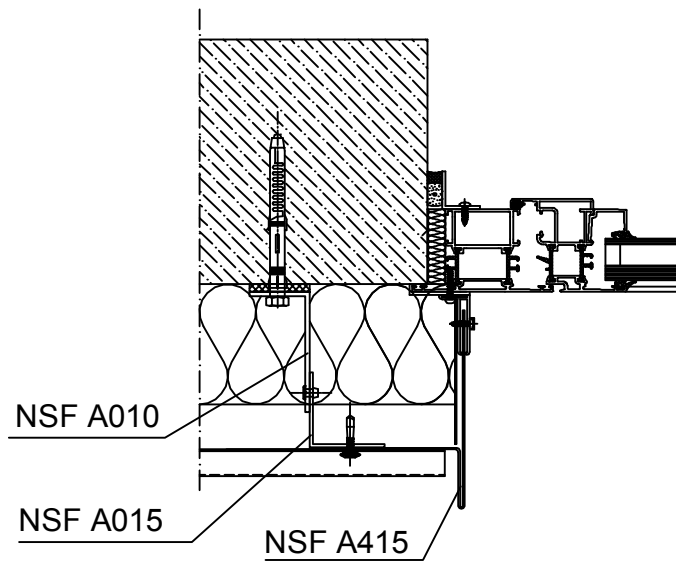


Subject

NSF PANEL 200  
NSF PAN203  
CONSTRUCTION DETAIL

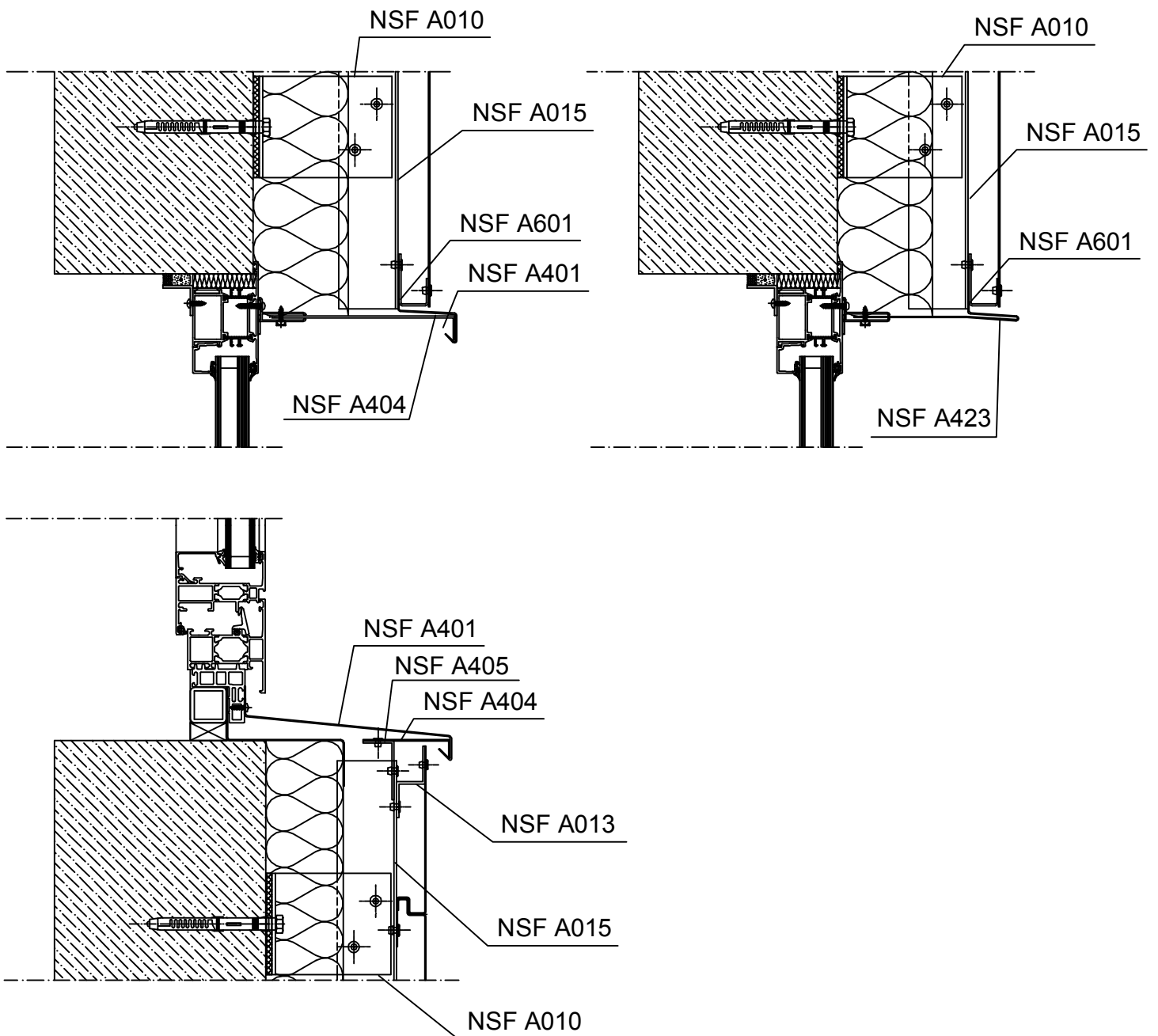
Date	Rev.	Project no.	Dwg-no.  FPAN2036
Drawn by	Rev.date		
Scale 1:5	Project	Filename FPAN203.dwg	

### WINDOW DETAIL



Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		<b>FPAN2037</b>
Scale <b>1:5</b>	Project		Filename <b>FPAN203.dwg</b>

## WINDOW DETAILS



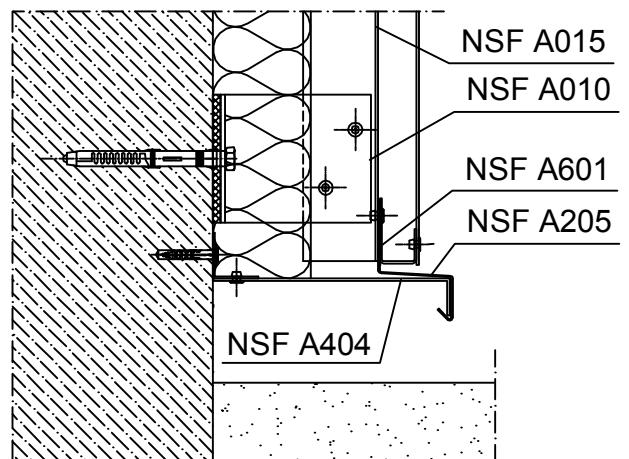
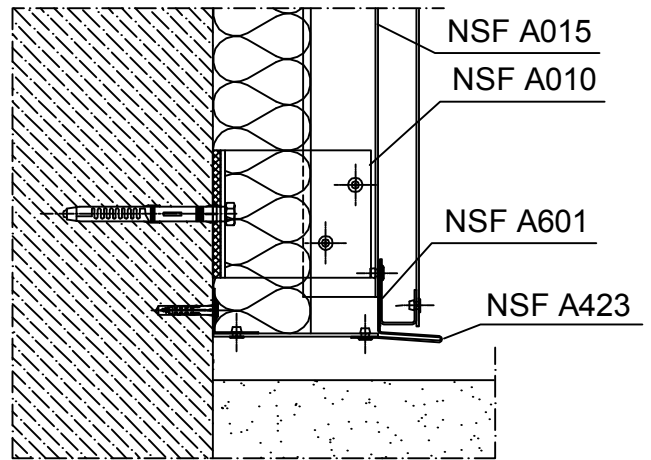
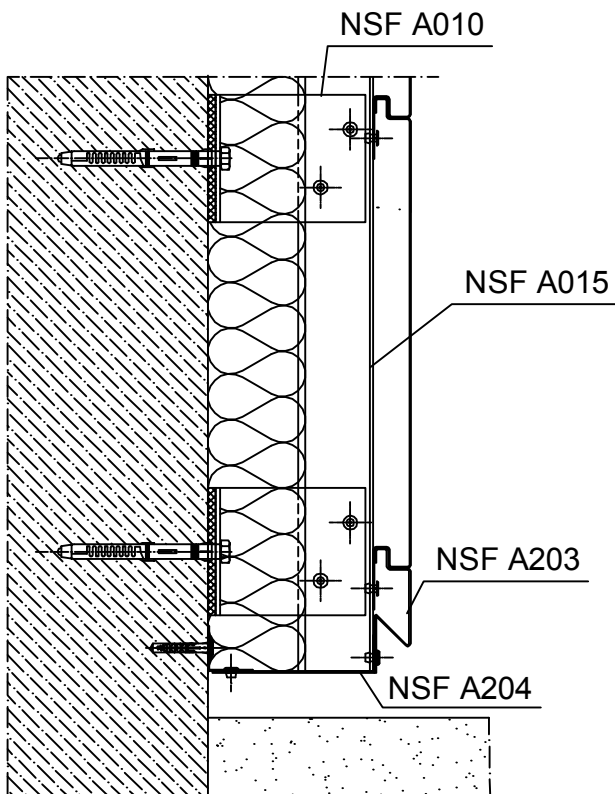
# LUVATA

Subject

## NSF PANEL 200 NSF PAN203 CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2038</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN203.dwg	

### SOCLE DETAIL



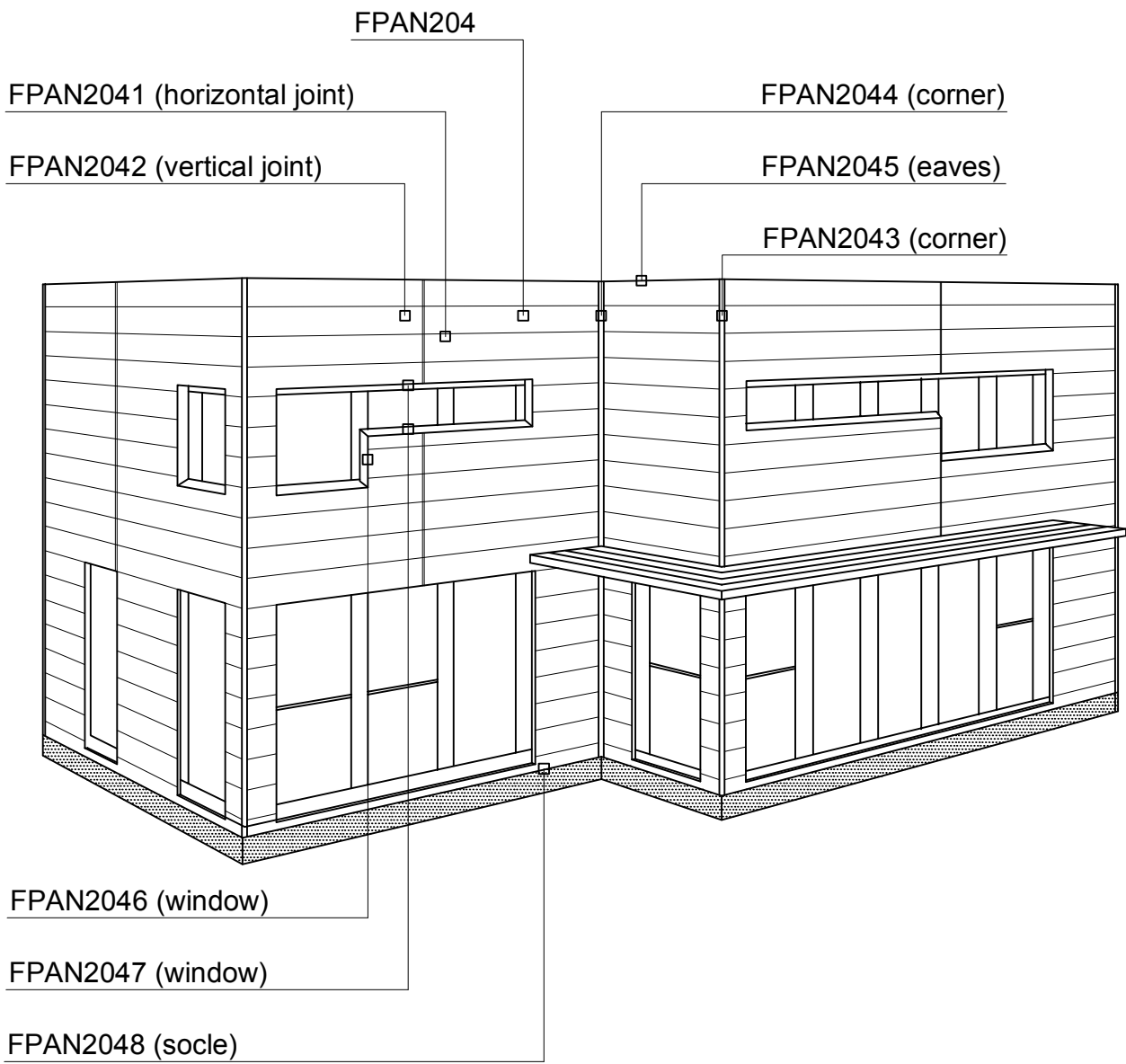


# LUVATA

Subject

NSF PANEL 200  
NSF PAN204  
DETAIL LINKS

Date	Rev.	Project no.	Dwg-no.  FPAN204_3D
Drawn by	Rev.date		
Scale	Project	Filename NSF detail links.dwg	



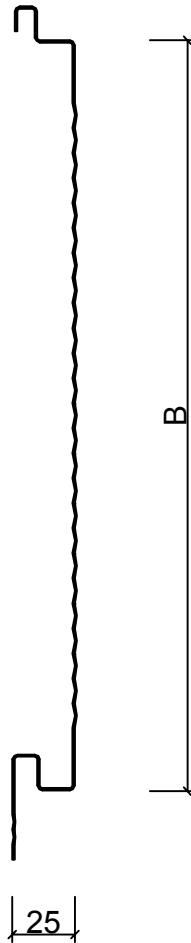


Subject

NSF PANEL 200  
NSF PAN204  
DIMENSIONAL DRAWING

Date	Rev.	Project no.	Dwg-no. <b>FPAN204</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN204.dwg	

EFFECTIVE WIDTH B = 200 / 250 / 300 / 400 mm  
THICKNESS (t) = 1,0 - 1,2 mm  
B<201 mm, t = 0,8 mm  
B<301 mm, t = 1,0 mm  
B<401 mm, t = 1,2 mm  
LENGHT = 500 - 6000 mm



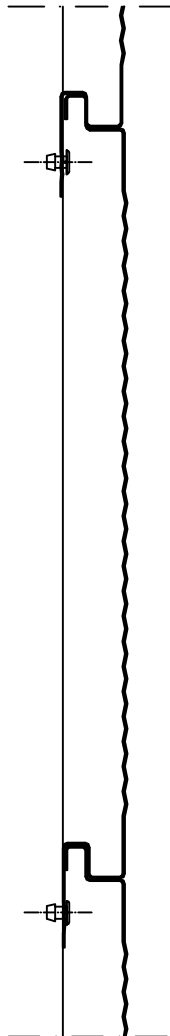


Subject

NSF PANEL 200  
NSF PAN204  
CONSTRUCTION DETAIL

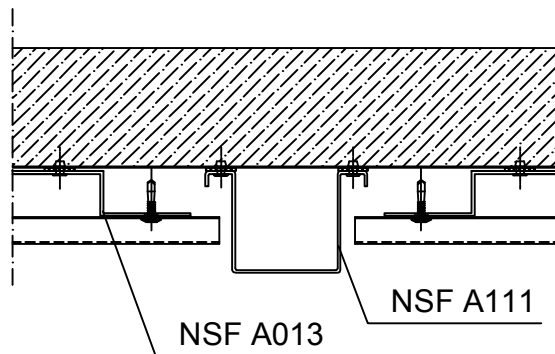
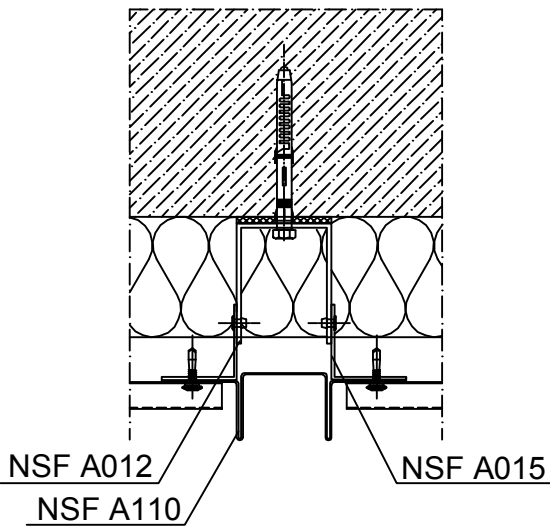
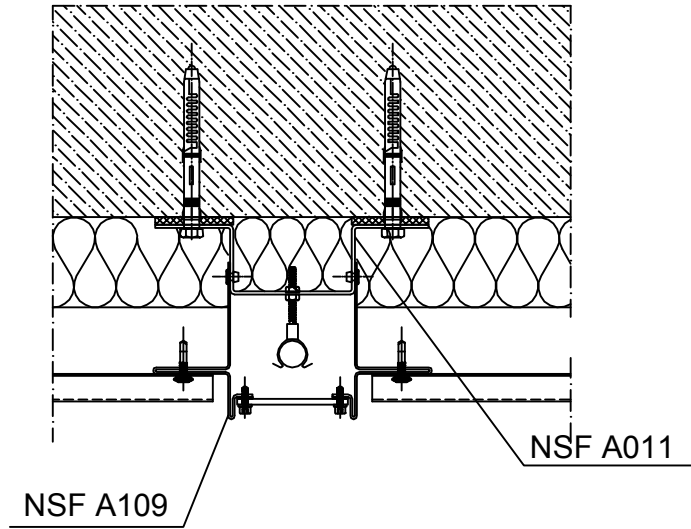
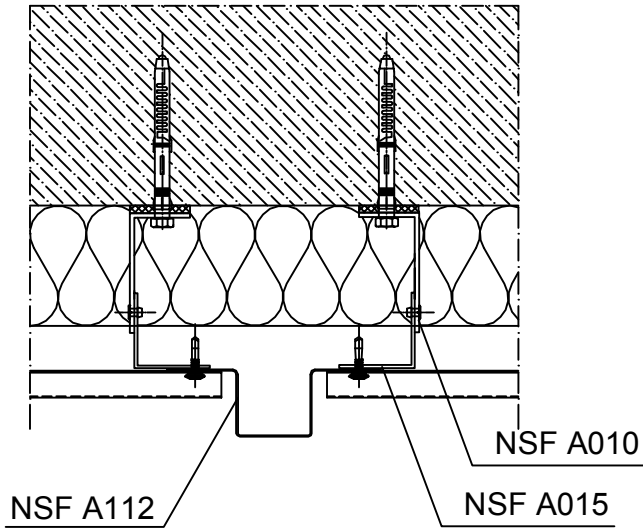
Date	Rev.	Project no.	Dwg-no. <b>FPAN2041</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN204.dwg	

### HORIZONTAL JOINT



Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN2042
Scale 1:5	Project		Filename FPAN204.dwg

### VERTICAL JOINT



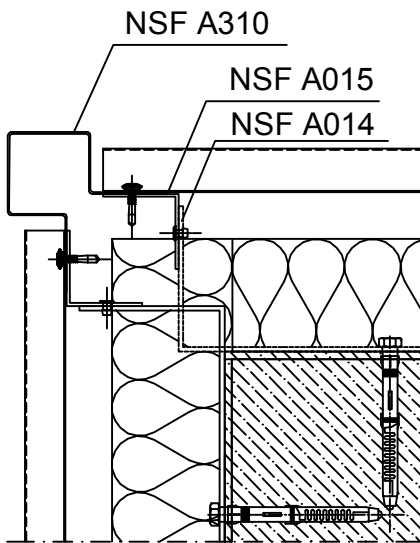
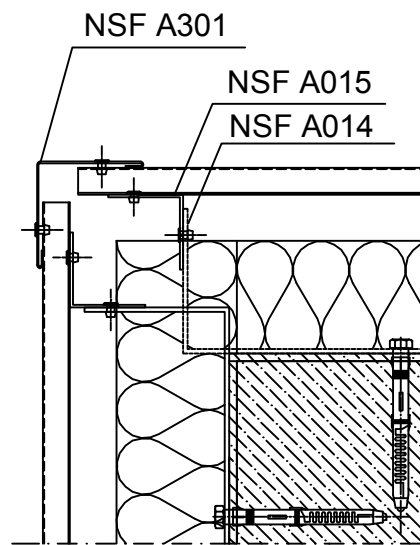
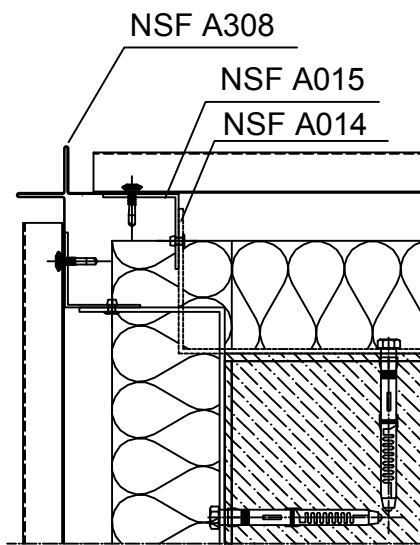


Subject

NSF PANEL 200  
NSF PAN204  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN2043
Scale 1:5	Project		Filename FPAN204.dwg

### EXTERNAL CORNER



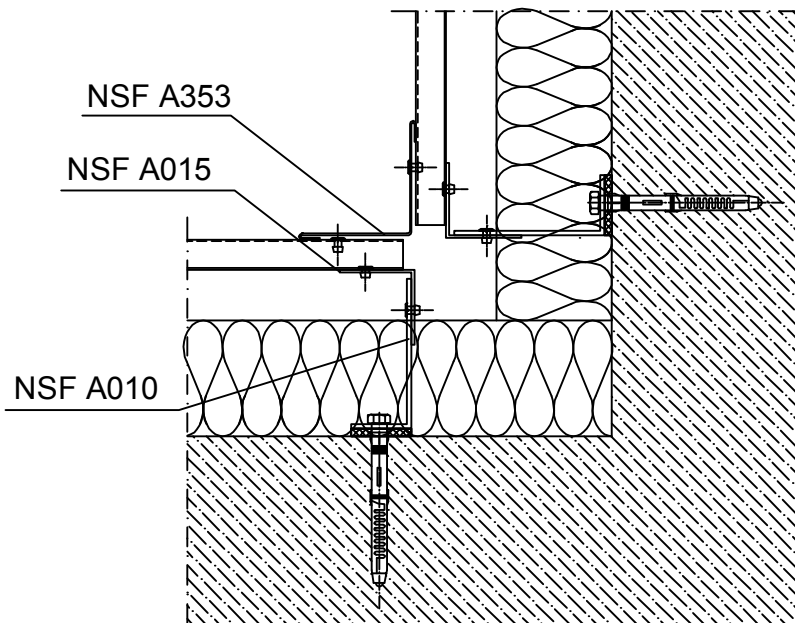
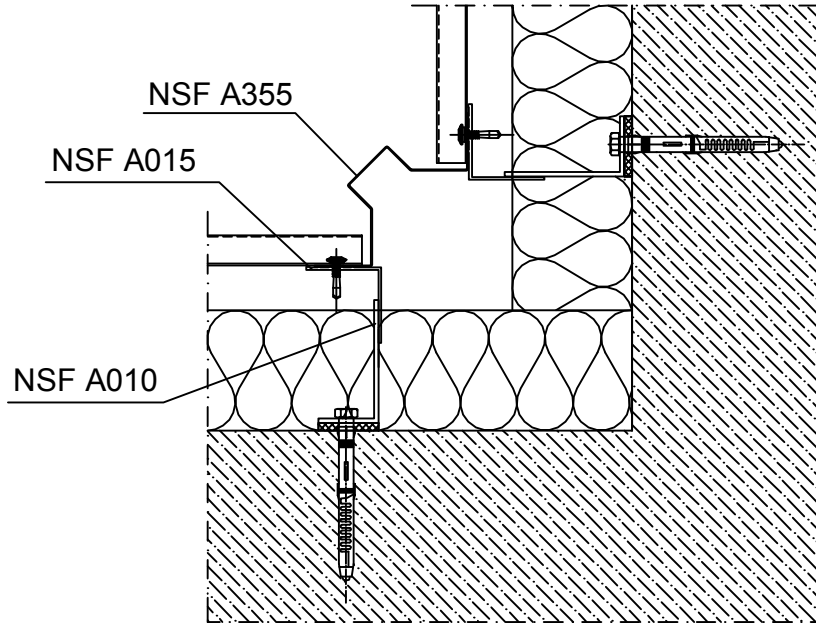
# LUVATA

Subject

## NSF PANEL 200 NSF PAN204 CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2044</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN204.dwg	

### INTERNAL CORNER



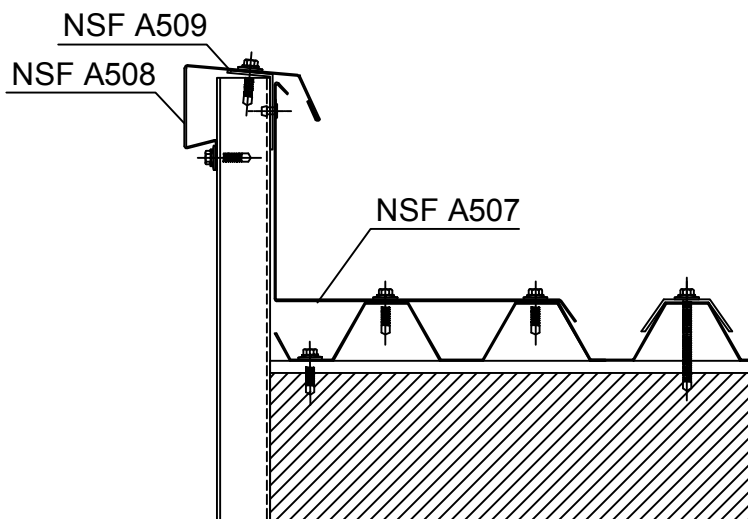
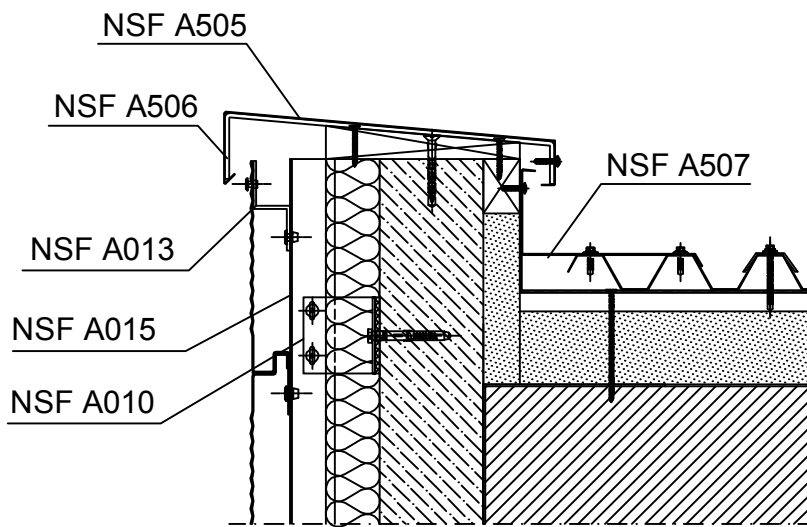
# LUVATA

Subject

**NSF PANEL 200**  
**NSF PAN204**  
**CONSTRUCTION DETAIL**

Date	Rev.	Project no.	Dwg-no. <b>FPAN2045</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN204.dwg	

## EAVES DETAILS



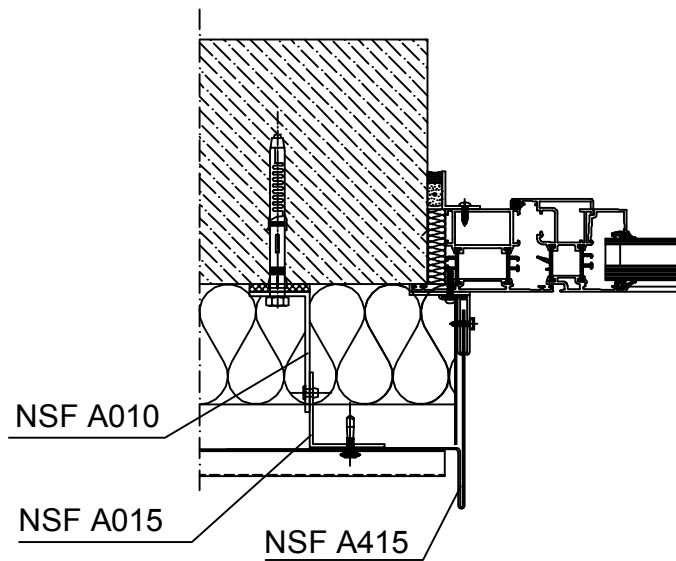


Subject

NSF PANEL 200  
NSF PAN204  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2046</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN204.dwg	

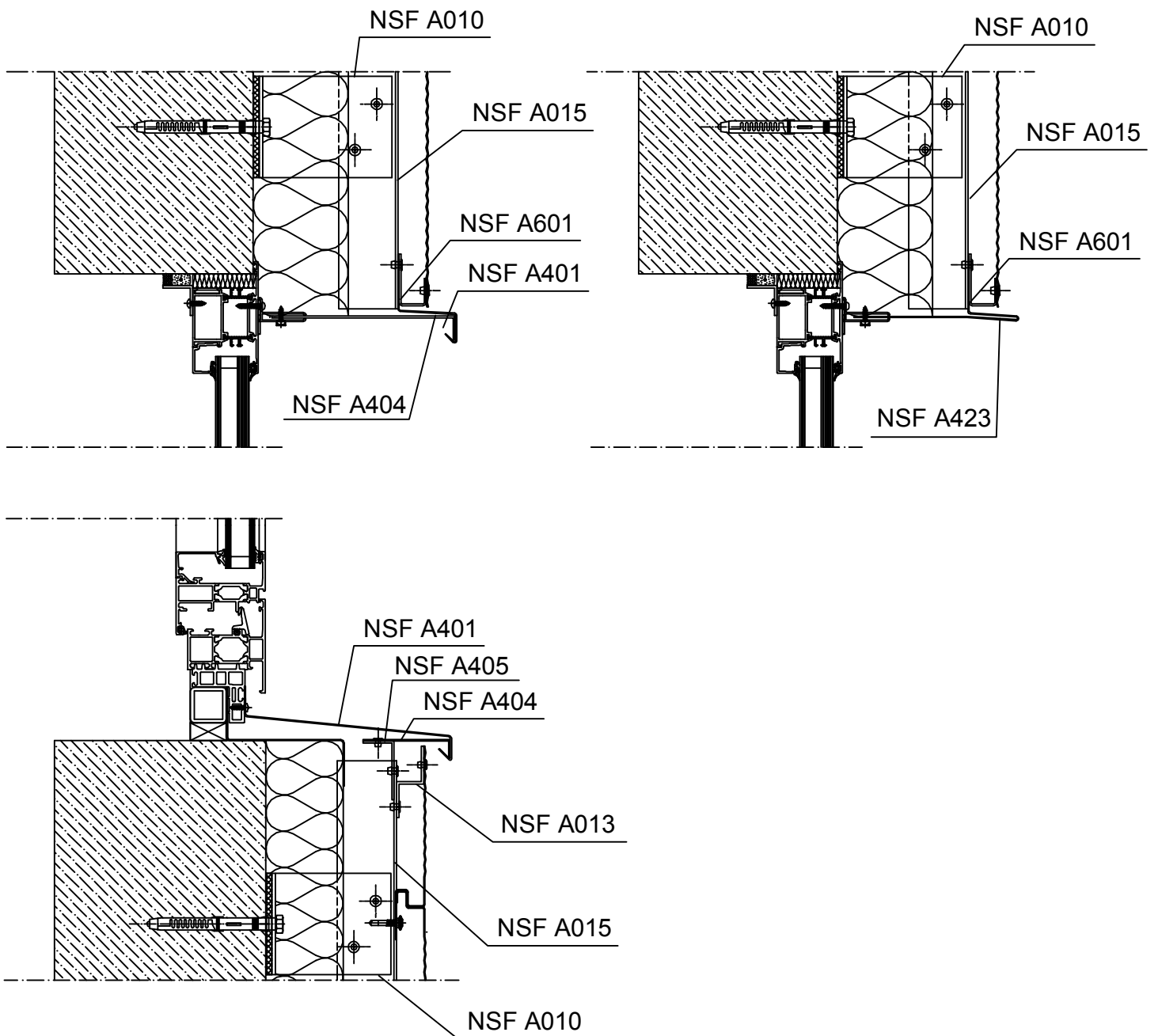
### WINDOW DETAIL





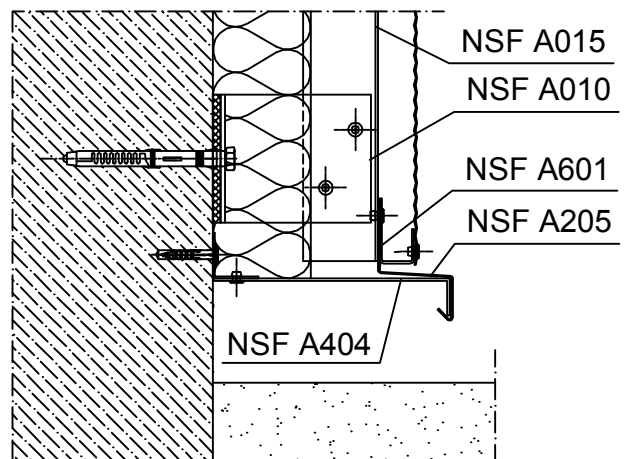
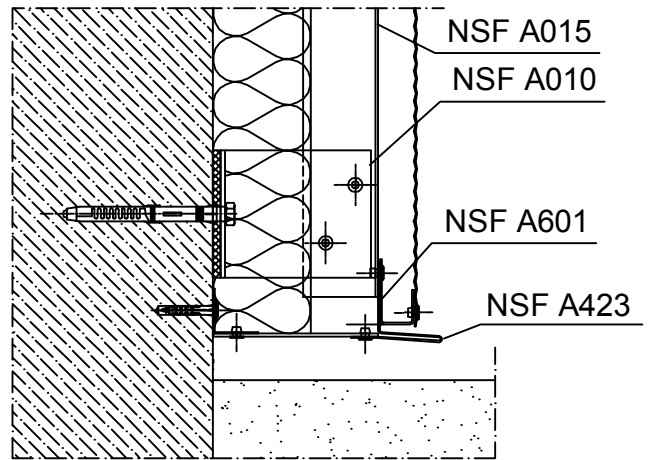
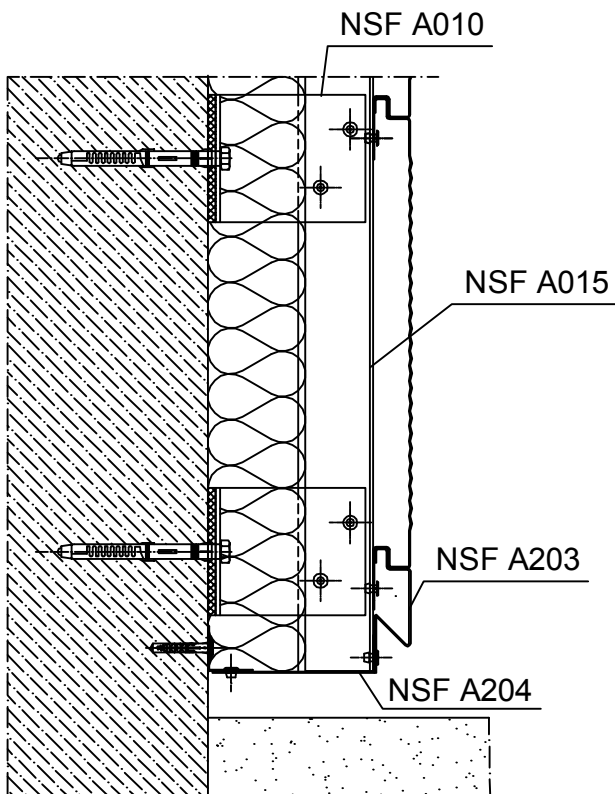
Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN2047
Scale 1:5	Project		Filename FPAN204.dwg

### WINDOW DETAILS



Date	Rev.	Project no.	Dwg-no. <b>FPAN2048</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN204.dwg	

## SOCLE DETAIL

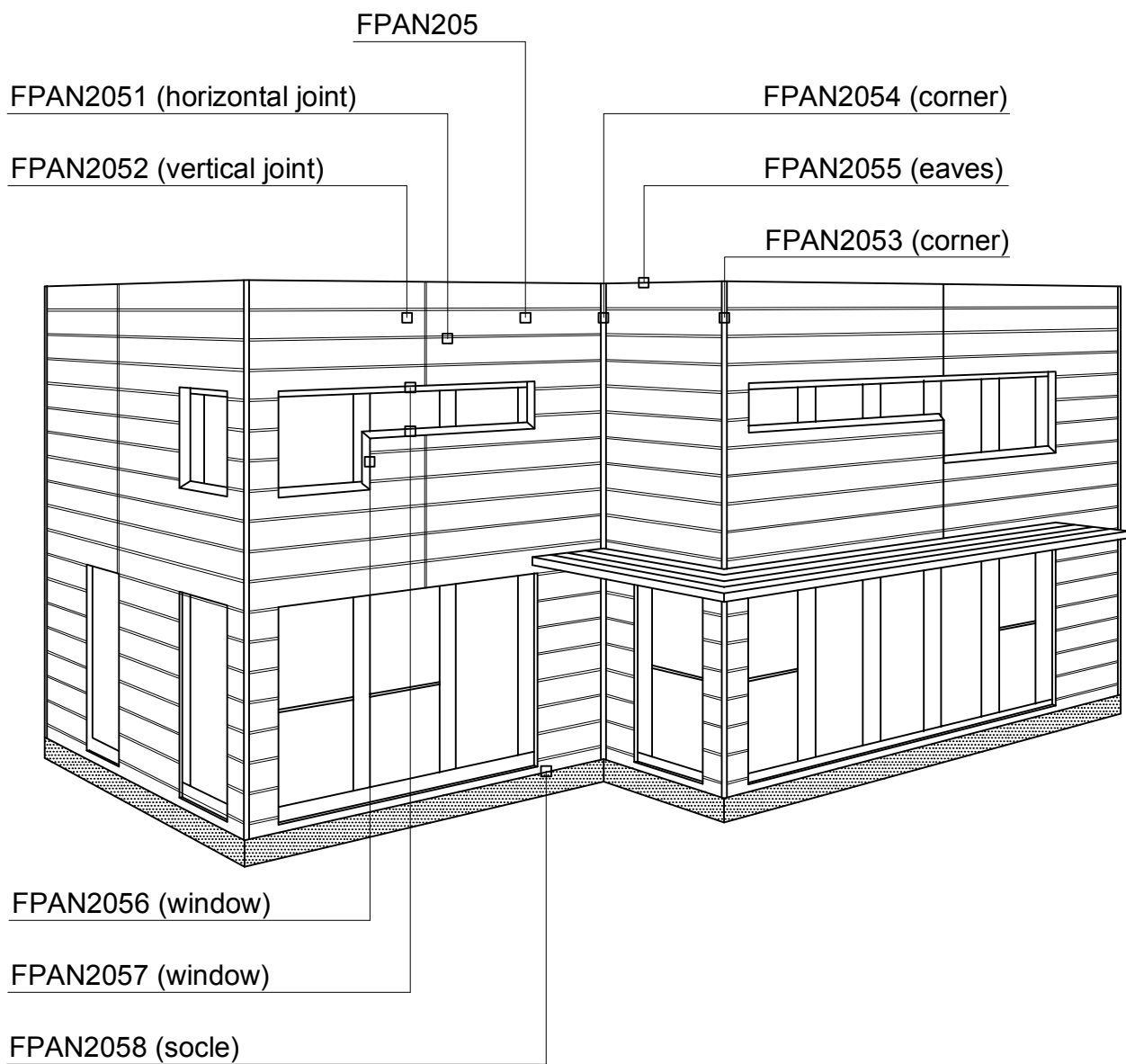


# LUVATA

Subject

NSF PANEL 200  
NSF PAN205  
DETAIL LINKS

Date	Rev.	Project no.	Dwg-no.  FPAN205_3D
Drawn by	Rev.date		
Scale	Project	Filename NSF detail links.dwg	





Subject

NSF PANEL 200  
NSF PAN205  
DIMENSIONAL DRAWING

Date	Rev.	Project no.	Dwg-no.  FPAN205
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN205.dwg	

EFFECTIVE WIDTH B = 200 - 400 mm

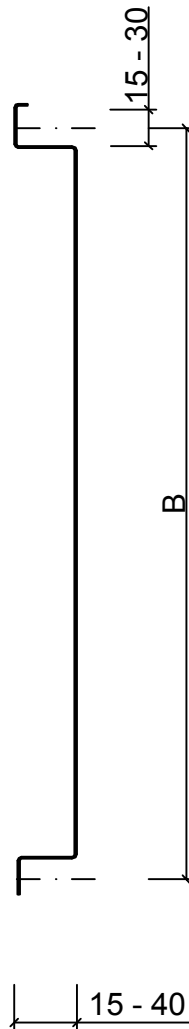
THICKNESS (t) = 0,8 - 1,2 mm

B < 201 mm, t = 0,8 mm

B < 301 mm, t = 1,0 mm

B < 401 mm, t = 1,2 mm

LENGHT = 500 - 6000 mm



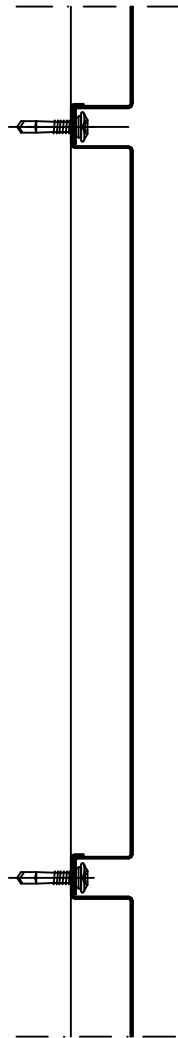


Subject

NSF PANEL 200  
NSF PAN205  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2051</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN205.dwg	

### HORIZONTAL JOINT



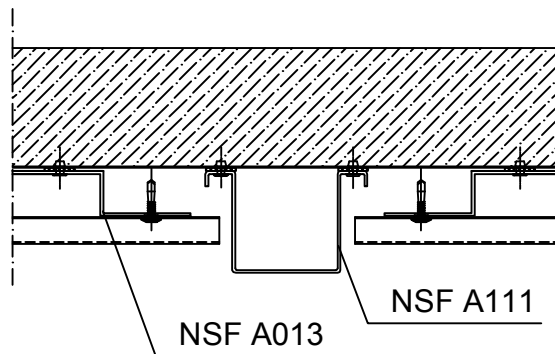
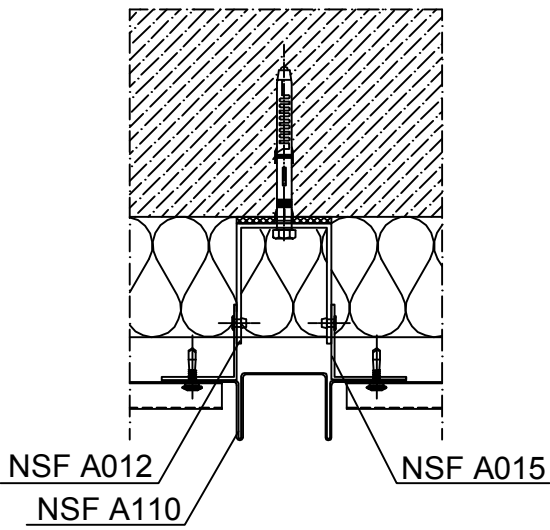
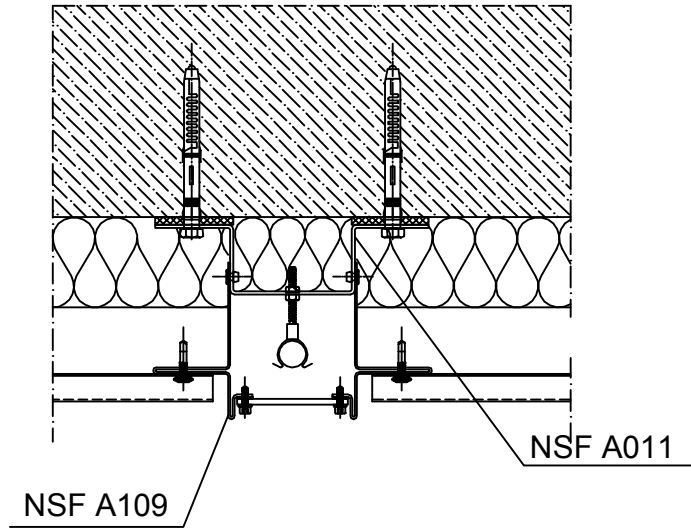
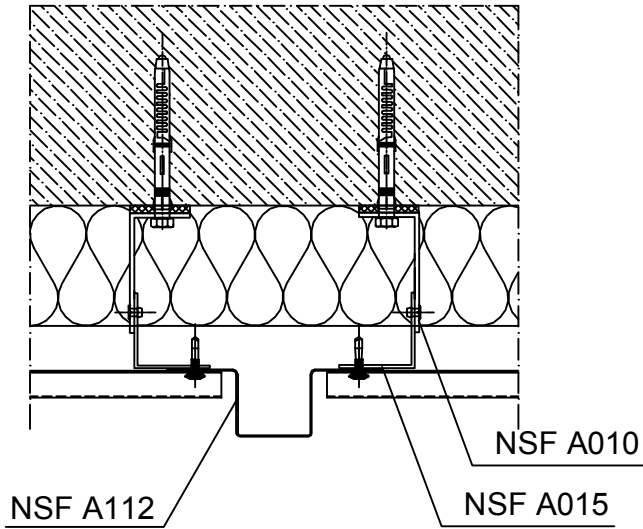
# LUVATA

Subject

## NSF PANEL 200 NSF PAN205 CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2052</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN205.dwg	

### VERTICAL JOINT



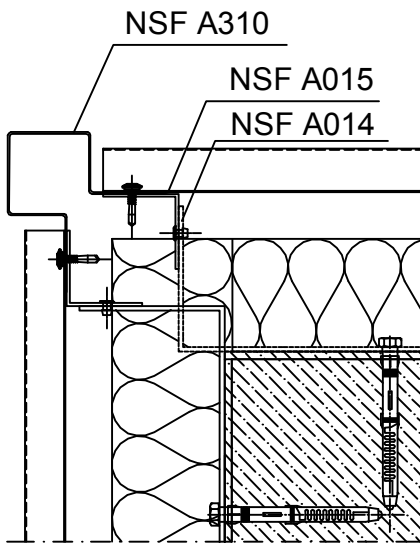
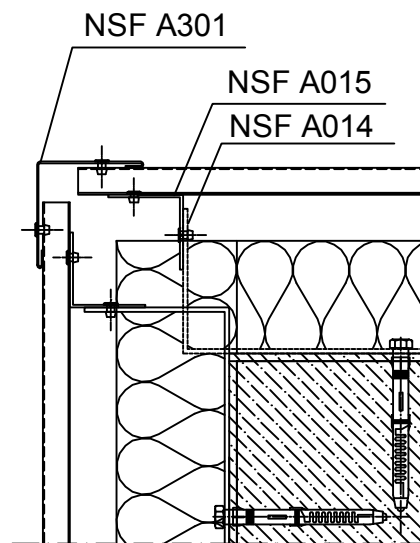
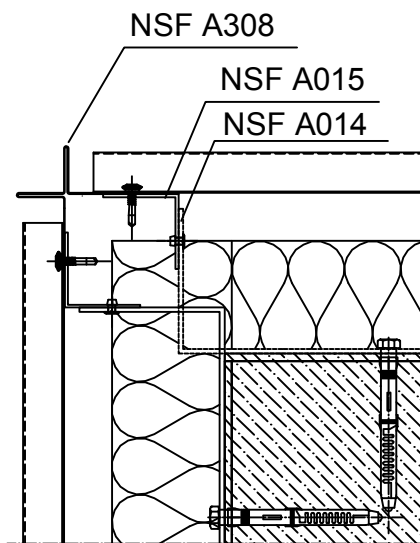


Subject

NSF PANEL 200  
NSF PAN205  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN2053
Scale 1:5	Project		Filename FPAN205.dwg

### EXTERNAL CORNER



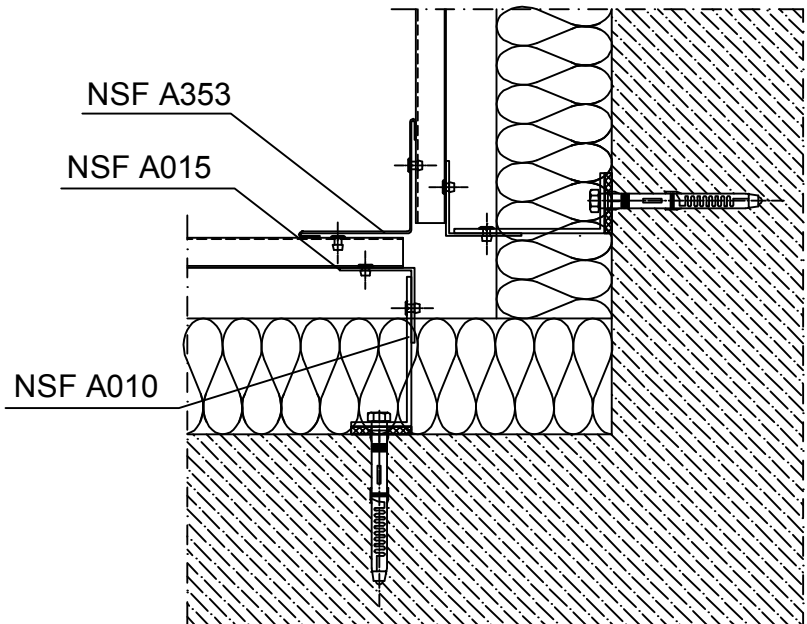
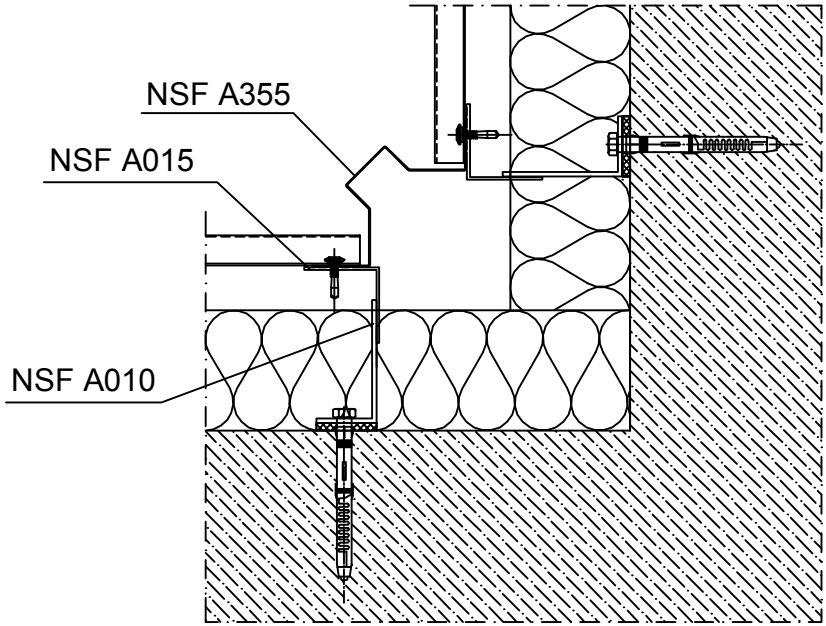


Subject

NSF PANEL 200  
NSF PAN205  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2054</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN205.dwg	

INTERNAL CORNER





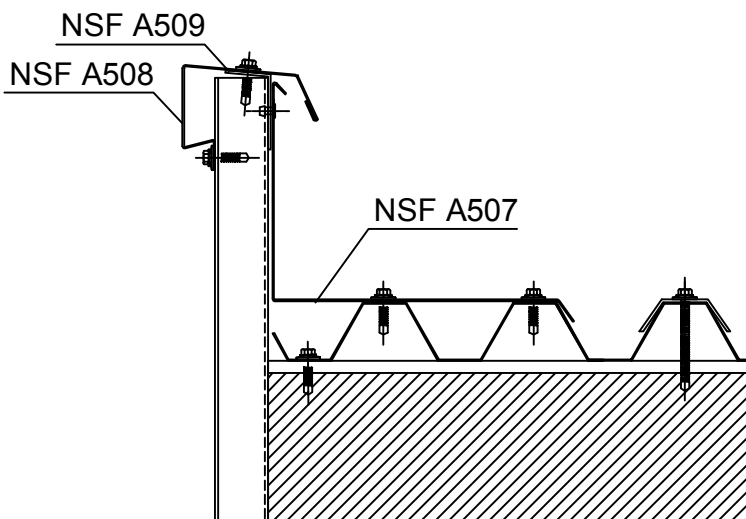
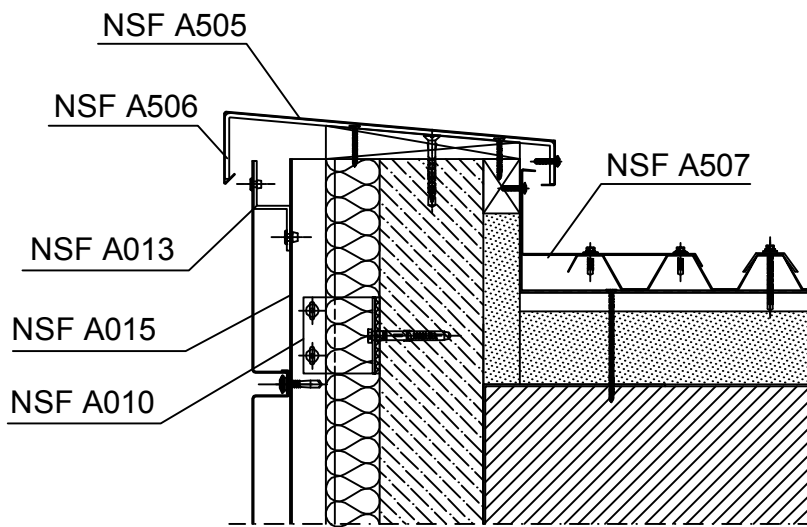
# LUVATA

Subject

## NSF PANEL 200 NSF PAN205 CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2055</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN205.dwg	

### EAVES DETAILS



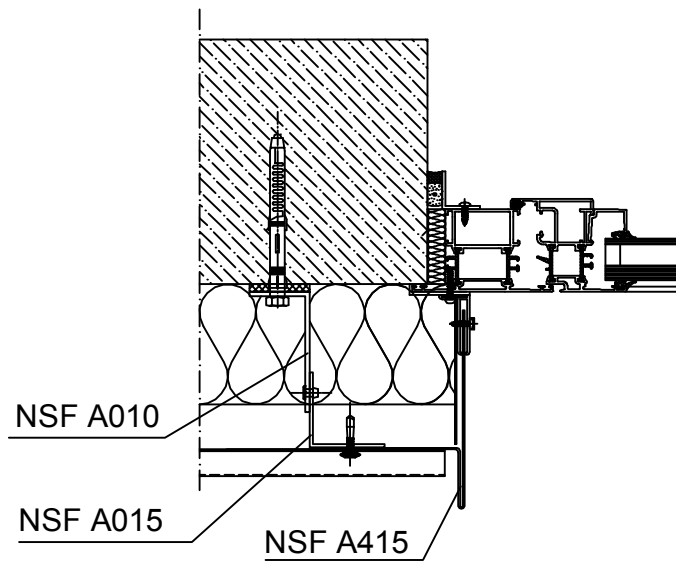


Subject

NSF PANEL 200  
NSF PAN205  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.  FPAN2056
Drawn by	Rev.date		
Scale 1:5	Project	Filename FPAN205.dwg	

### WINDOW DETAIL



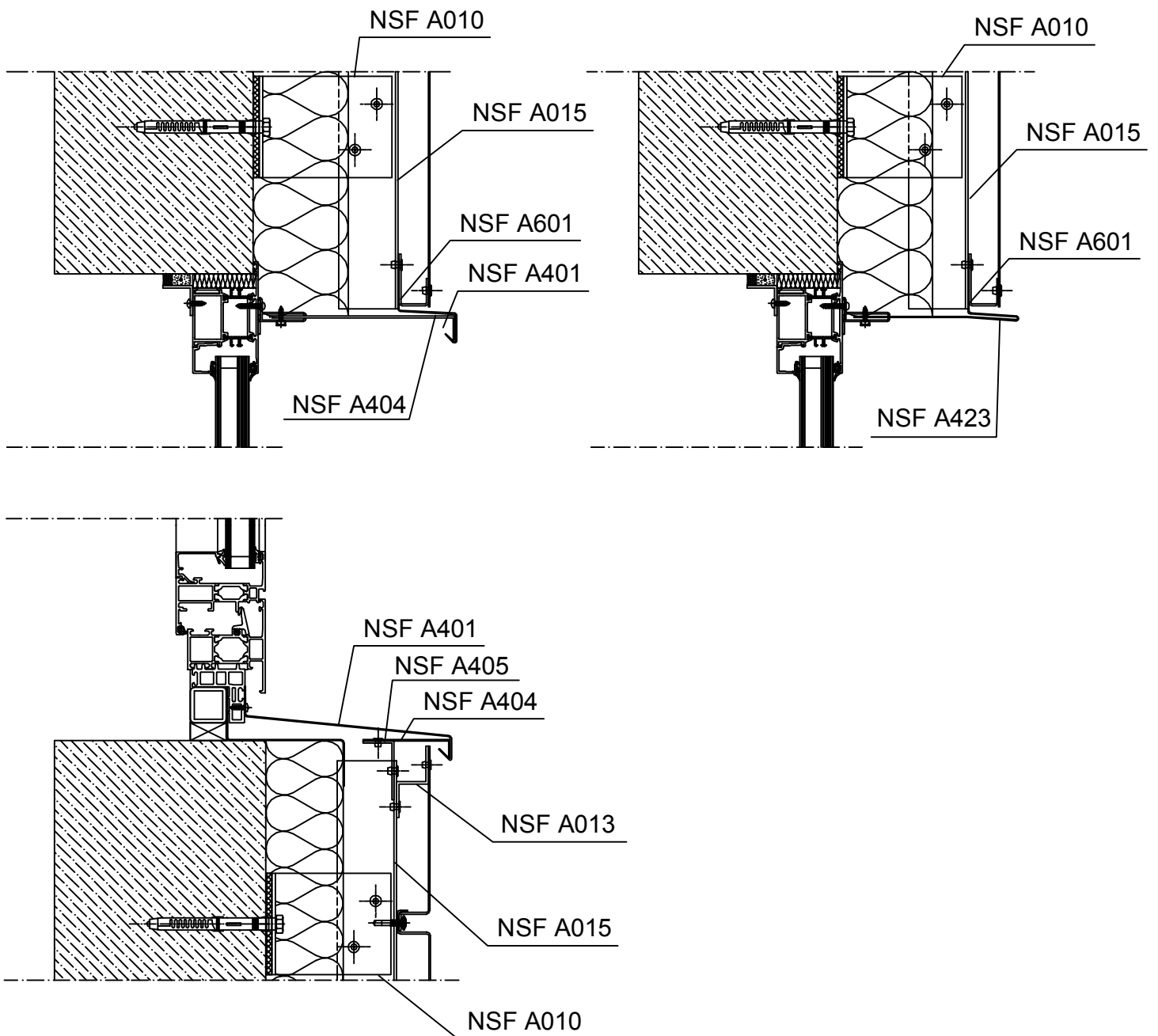


Subject

NSF PANEL 200  
NSF PAN205  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN2057
Scale 1:5	Project		Filename FPAN205.dwg

### WINDOW DETAILS



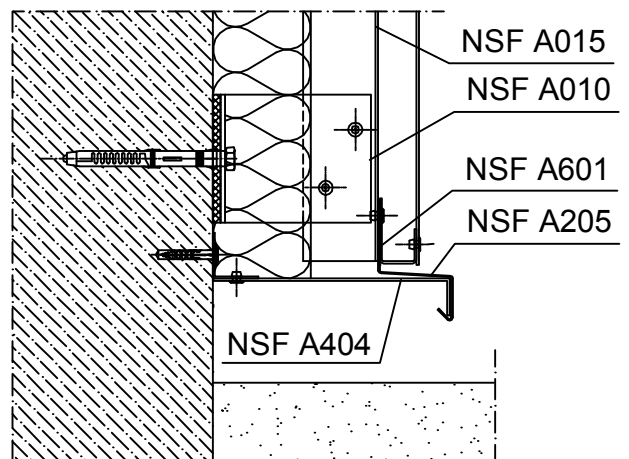
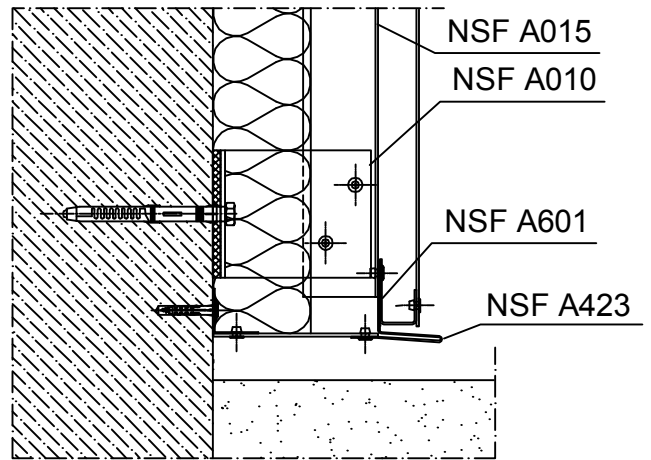
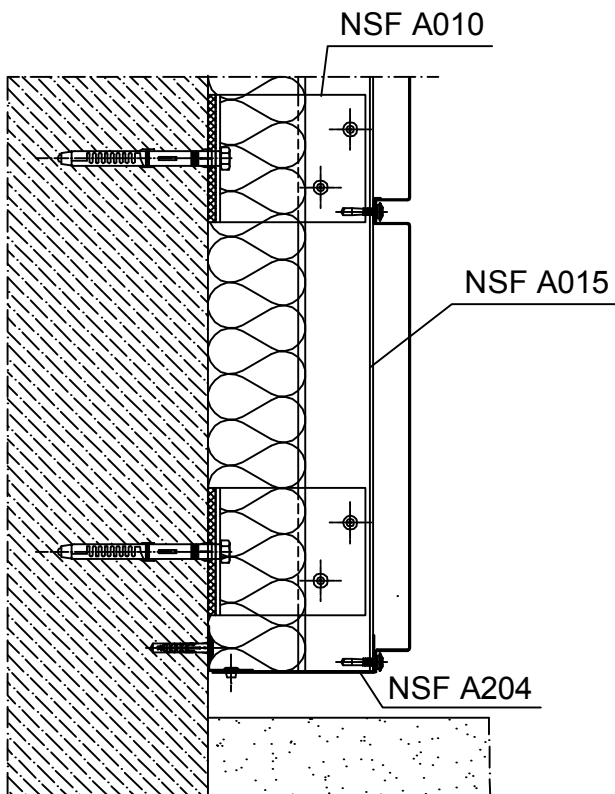
# LUVATA

Subject

## NSF PANEL 200 NSF PAN205 CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2058</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN205.dwg	

### SOCLE DETAIL



# LUVATA

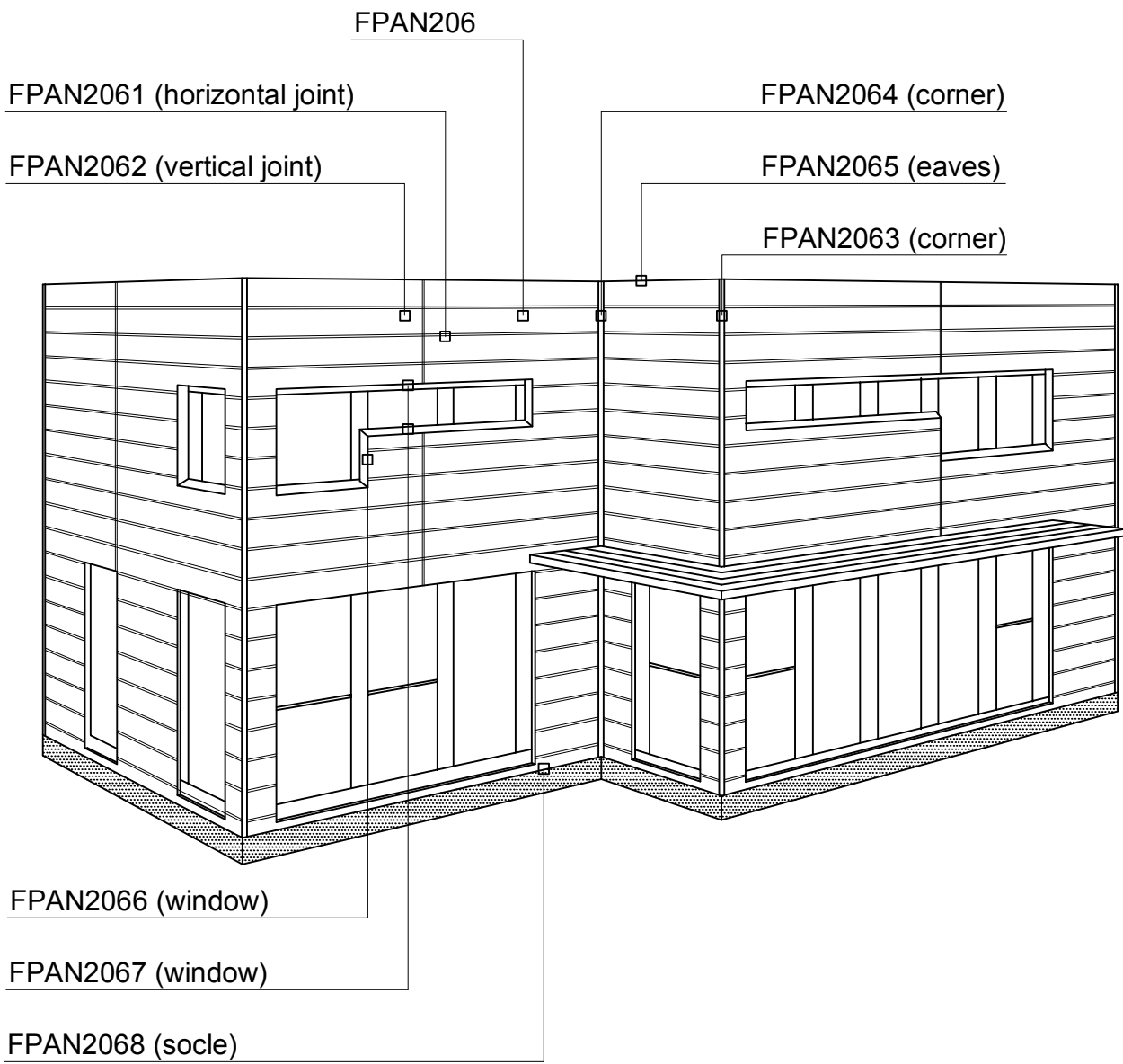
Subject

## NSF PANEL 200

### NSF PAN206

### DETAIL LINKS

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale	Project	Filename NSF detail links.dwg	



# LUVATA

Subject

**NSF PANEL 200**  
**NSF PAN206**  
**DIMENSIONAL DRAWING**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		<b>FPAN206</b>
Scale <b>1:3</b>	Project		Filename <b>FPAN206.dwg</b>

EFFECTIVE WIDTH  $B = 200 - 400$  mm

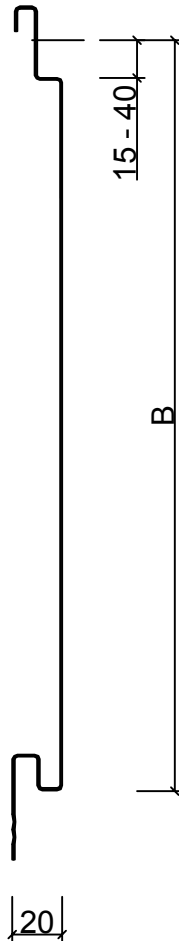
THICKNESS (t) = 0,8 - 1,2 mm

$B < 201$  mm, t = 0,8 mm

$B < 301$  mm, t = 1,0 mm

$B < 401$  mm, t = 1,2 mm

LENGHT = 500 - 6000 mm



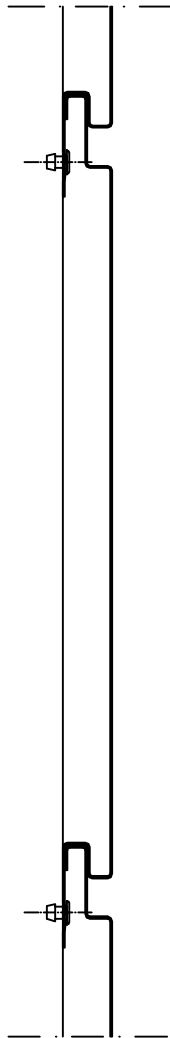


Subject

NSF PANEL 200  
NSF PAN206  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2061</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN206.dwg	

### HORIZONTAL JOINT



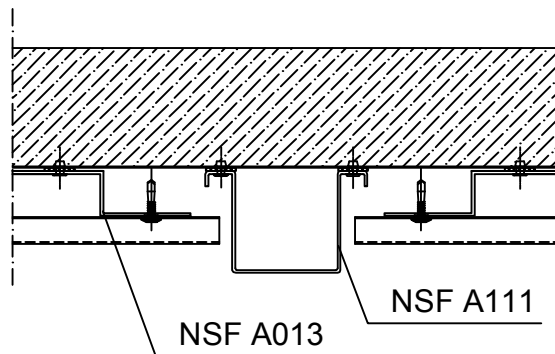
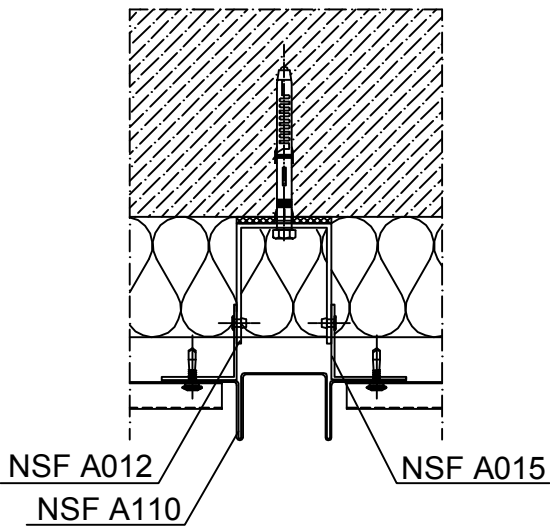
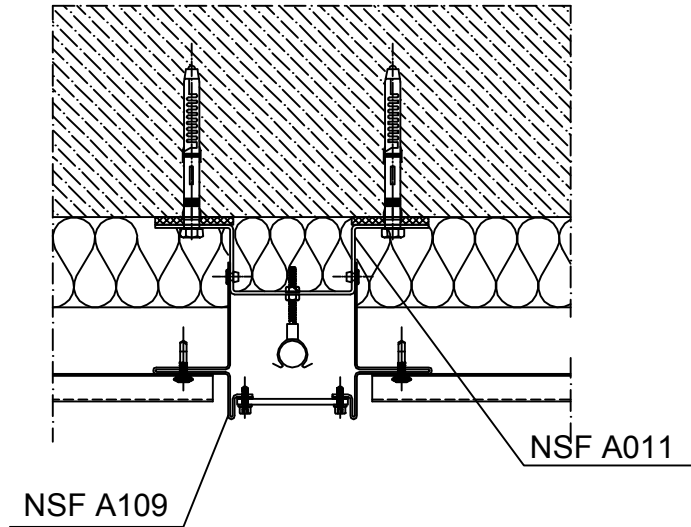
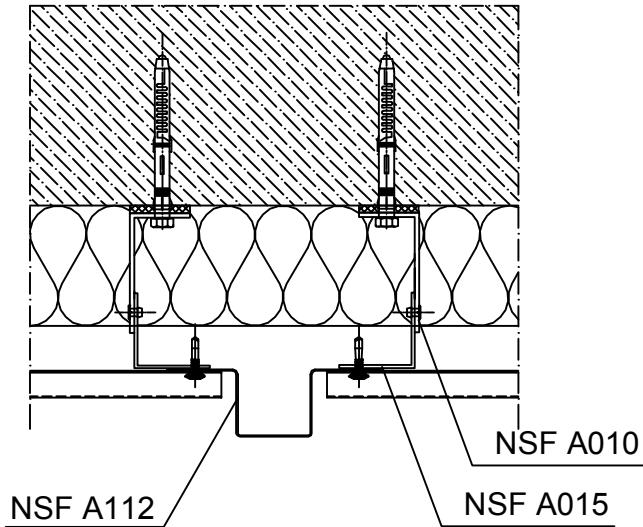


Subject

NSF PANEL 200  
NSF PAN206  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN2062
Scale 1:5	Project		Filename FPAN206.dwg

### VERTICAL JOINT





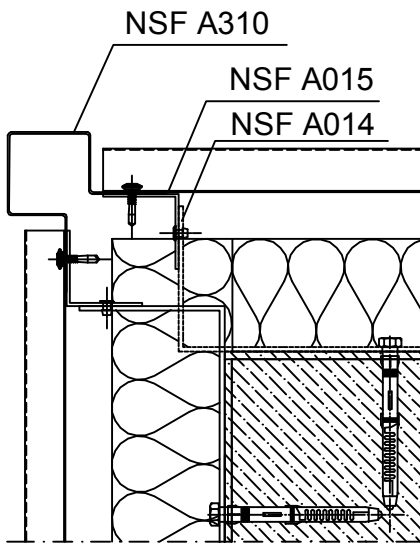
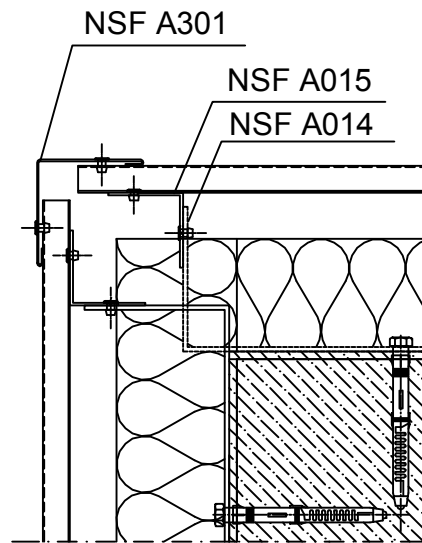
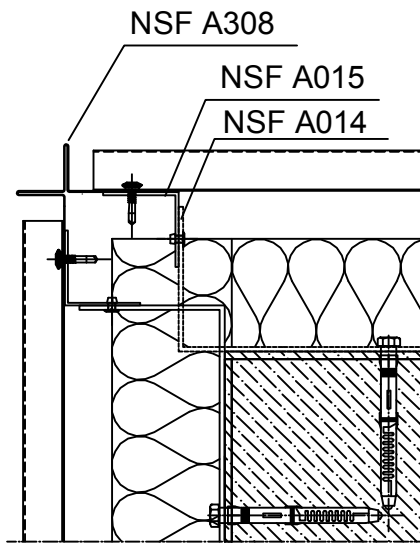


Subject

NSF PANEL 200  
NSF PAN206  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2063</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN206.dwg	

### EXTERNAL CORNER



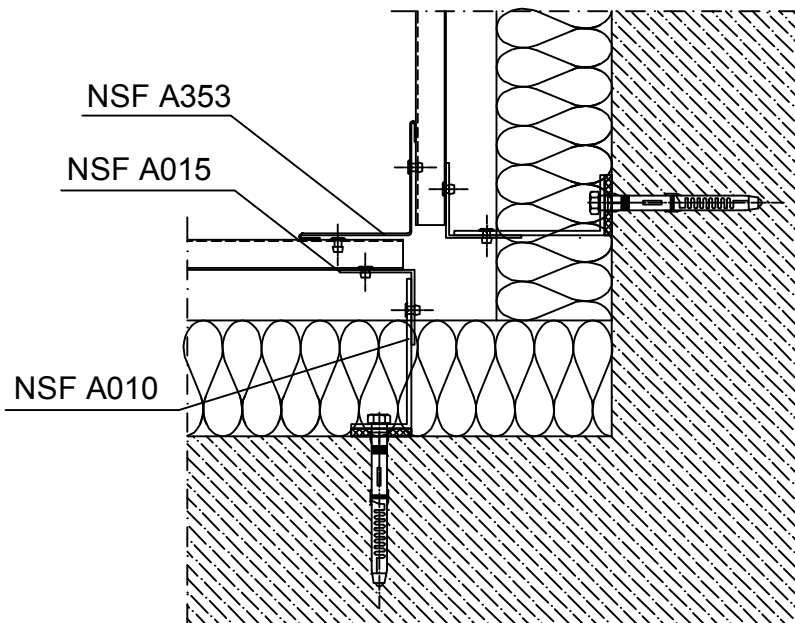
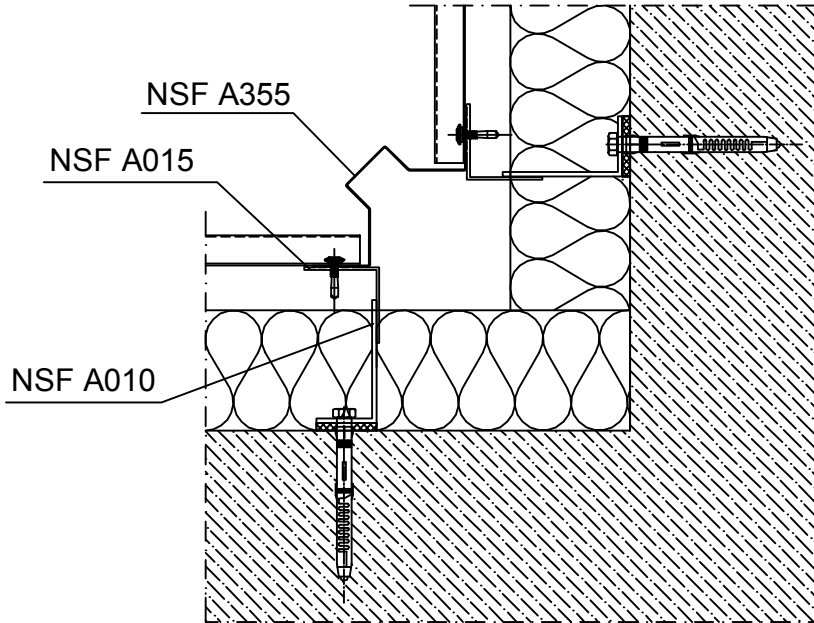
# LUVATA

Subject

## NSF PANEL 200 NSF PAN206 CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2064</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN206.dwg	

### INTERNAL CORNER



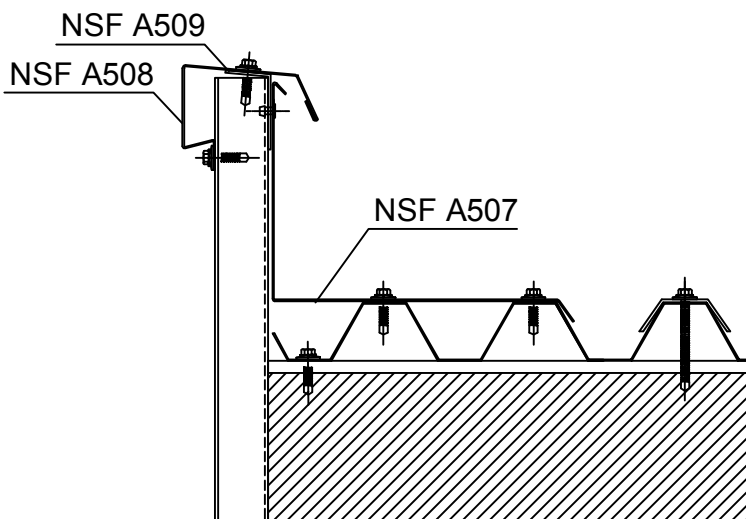
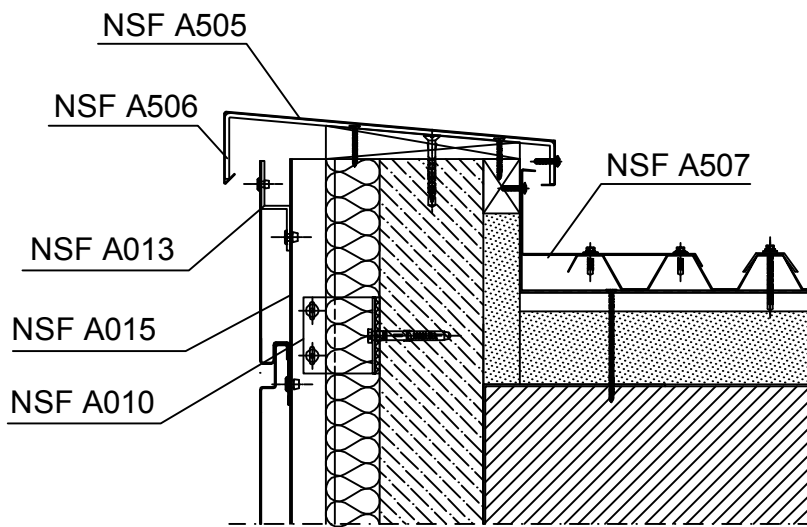


Subject

NSF PANEL 200  
NSF PAN206  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2065</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN206.dwg	

### EAVES DETAILS



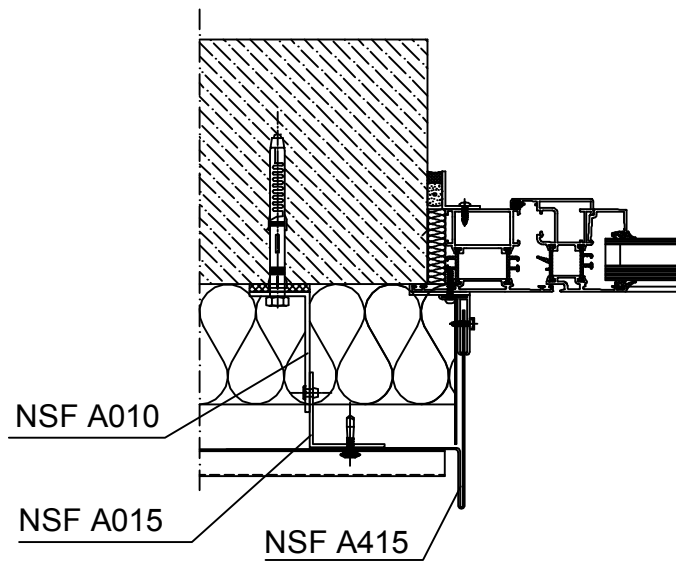


Subject

NSF PANEL 200  
NSF PAN206  
CONSTRUCTION DETAIL

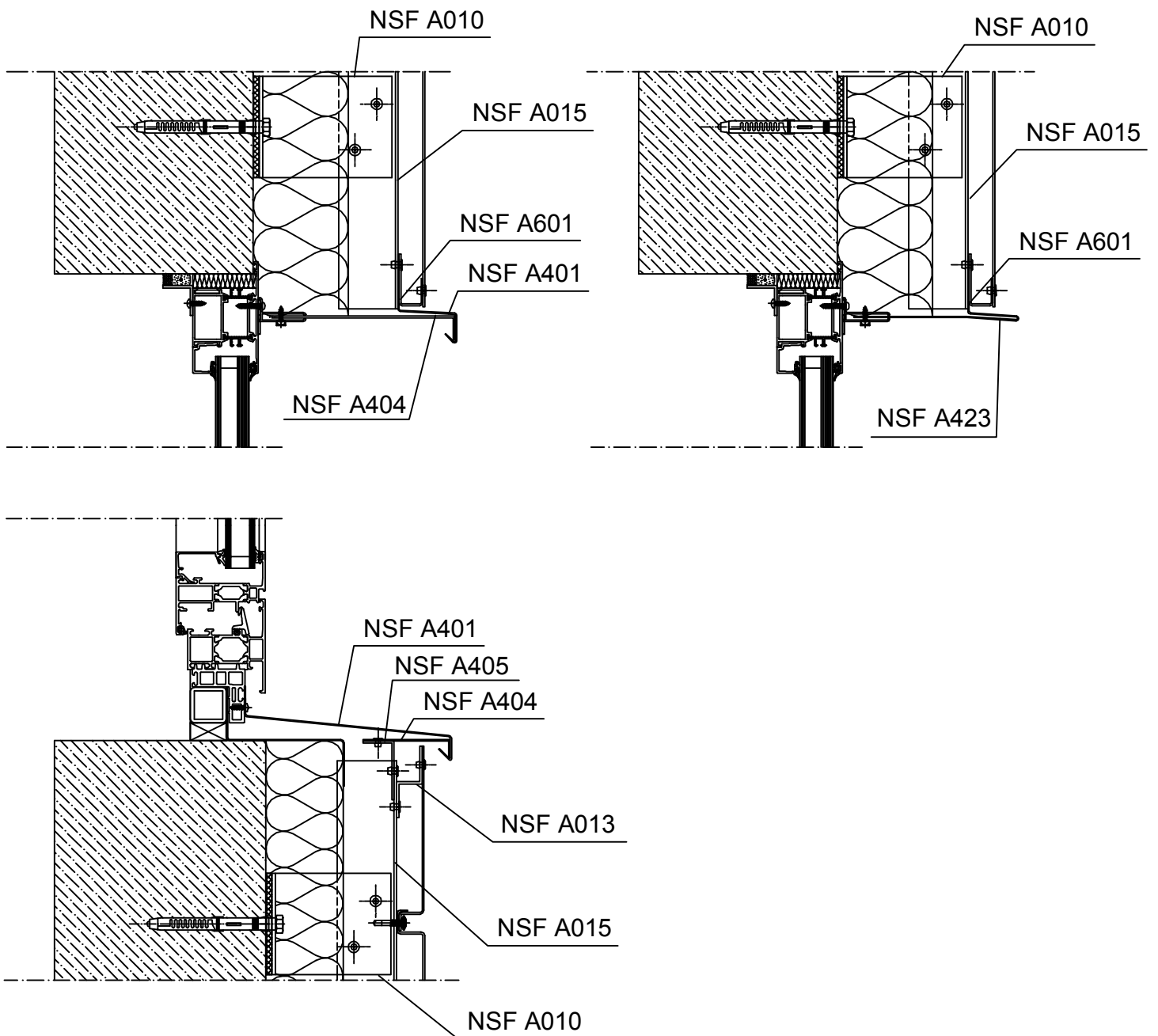
Date	Rev.	Project no.	Dwg-no. <b>FPAN2066</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN206.dwg	

### WINDOW DETAIL



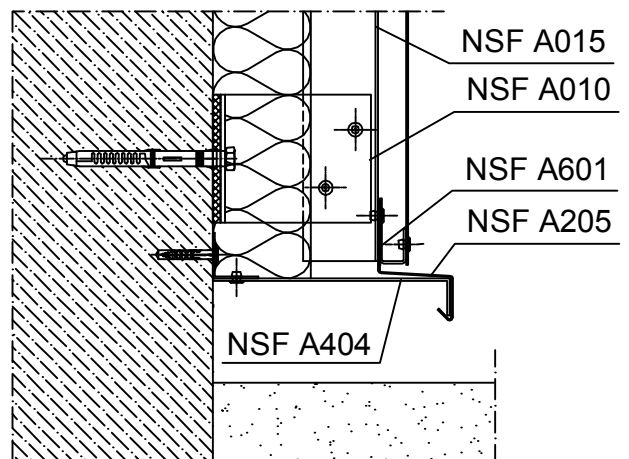
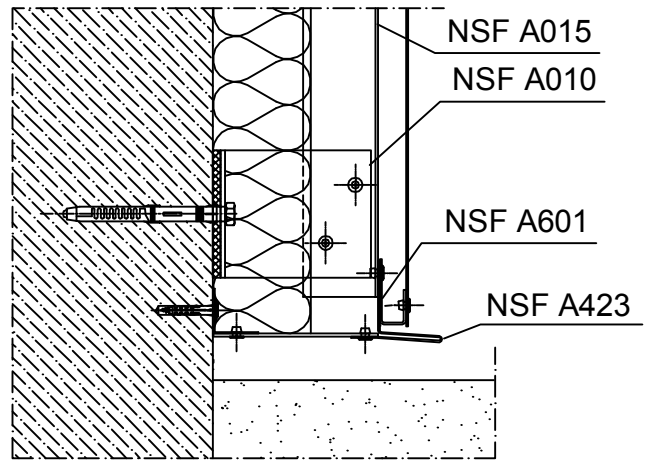
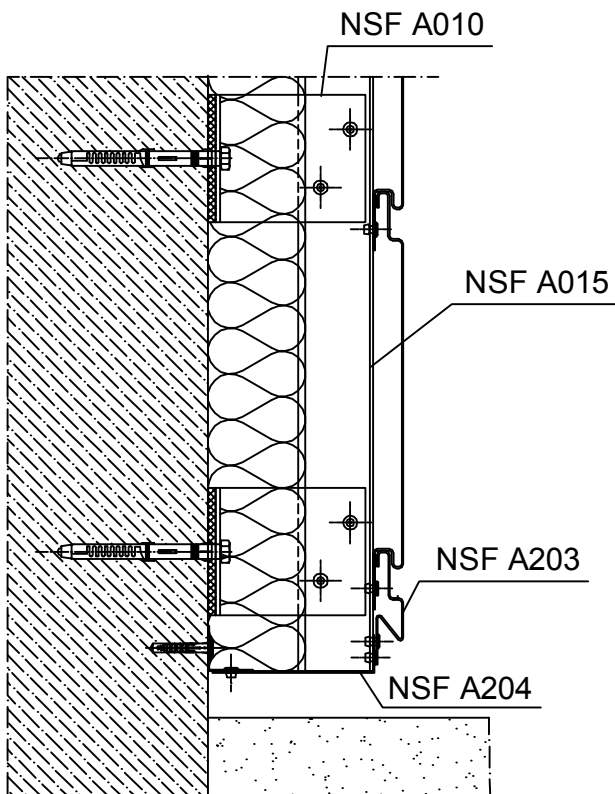
Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN2067
Scale 1:5	Project		Filename FPAN206.dwg

### WINDOW DETAILS



Date	Rev.	Project no.	Dwg-no. <b>FPAN2068</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN206.dwg	

### SOCLE DETAIL

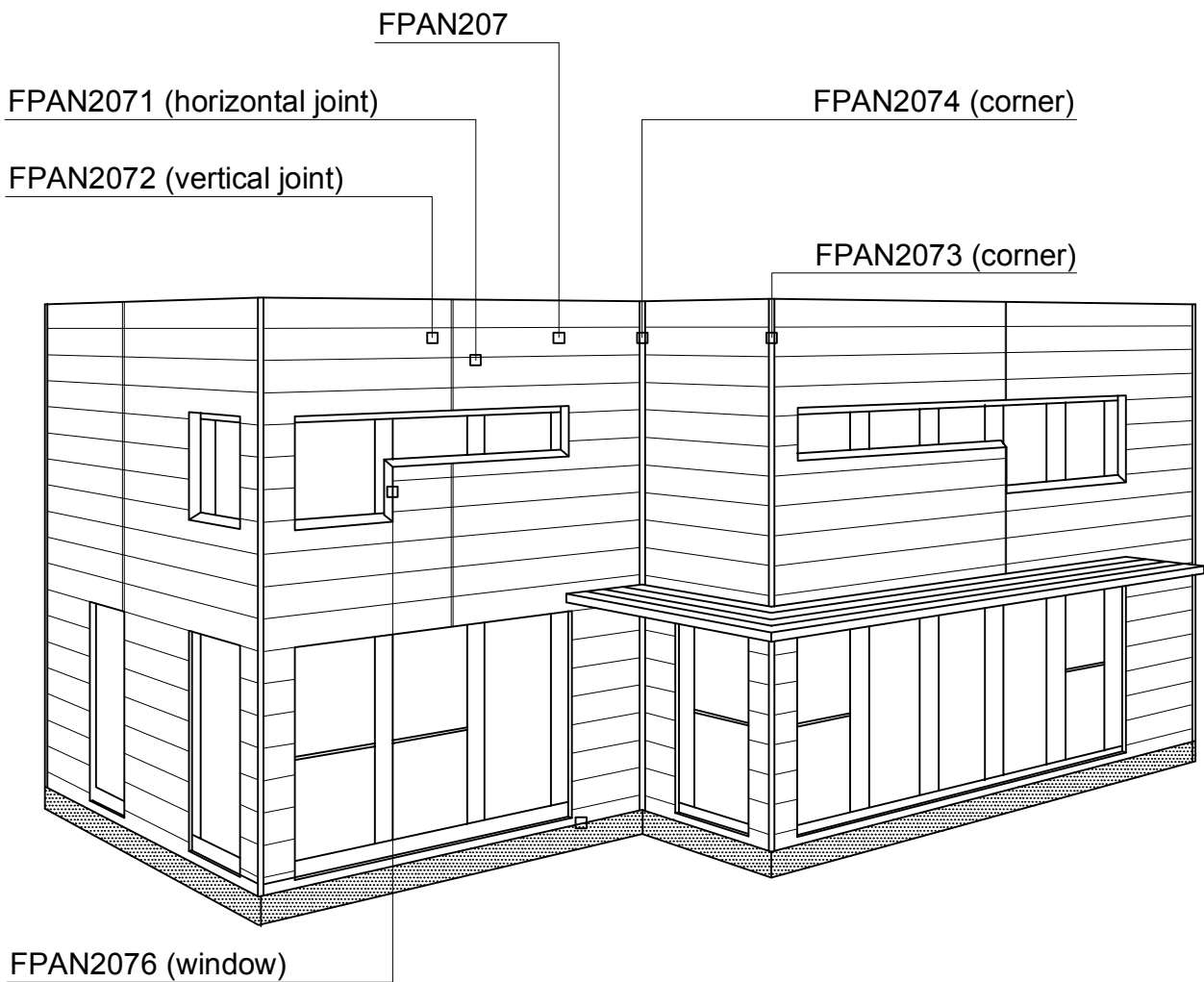




Subject

NSF PANEL 200  
NSF PAN207  
DETAIL LINKS

Date	Rev.	Project no.	Dwg-no.  FPAN207_3D
Drawn by	Rev.date		
Scale	Project	Filename NSF detail links.dwg	



# LUVATA

Subject

## NSF PANEL 200

### NSF PAN207

### DIMENSIONAL DRAWING

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN207
Scale 1:3	Project		Filename FPAN207.dwg

EFFECTIVE WIDTH  $B = 200 - 400$  mm

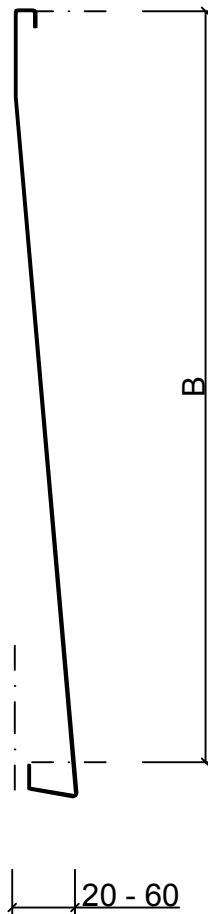
THICKNESS  $(t) = 0,8 - 1,2$  mm

$B < 201$  mm,  $t = 0,8$  mm

$B < 301$  mm,  $t = 1,0$  mm

$B < 401$  mm,  $t = 1,2$  mm

LENGHT =  $500 - 6000$  mm





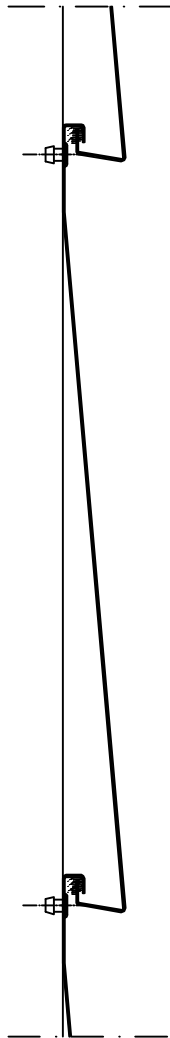


Subject

NSF PANEL 200  
NSF PAN207  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2071</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN207.dwg	

### HORIZONTAL JOINT



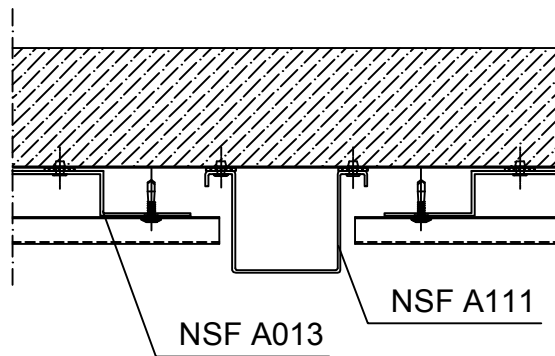
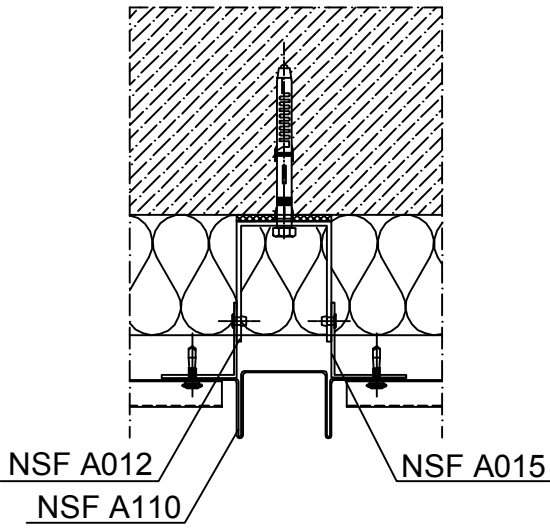
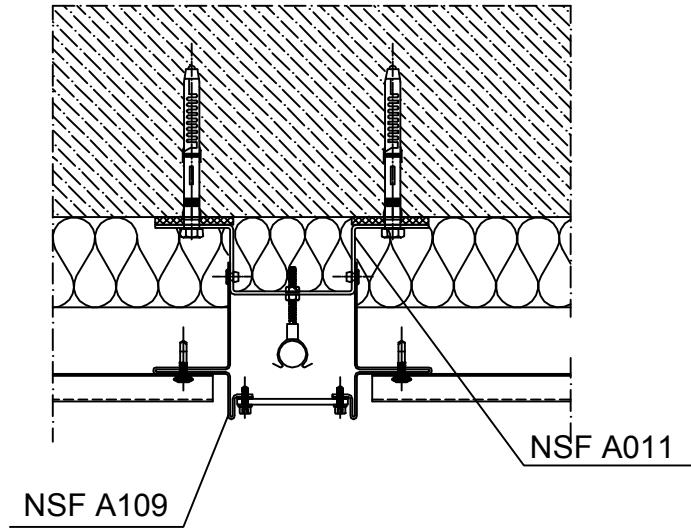
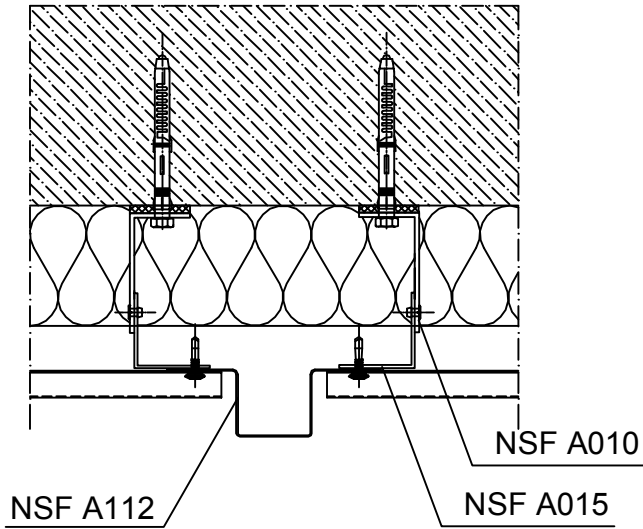


Subject

NSF PANEL 200  
NSF PAN207  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN2072
Scale 1:5	Project		Filename FPAN207.dwg

### VERTICAL JOINT



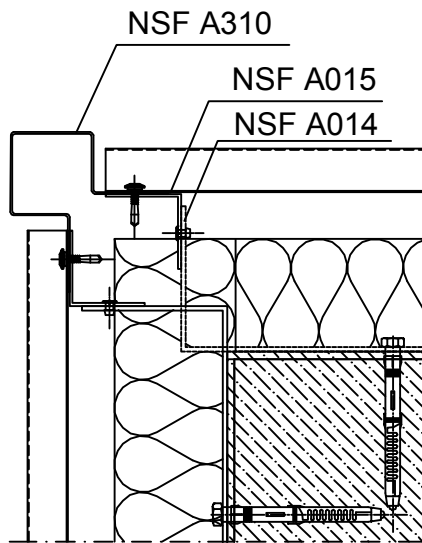
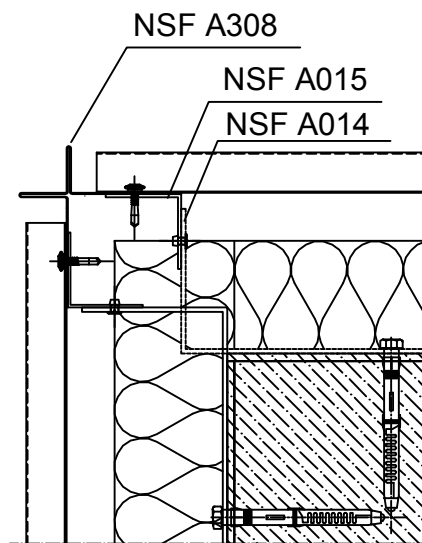
# LUVATA

Subject

**NSF PANEL 200**  
**NSF PAN207**  
**CONSTRUCTION DETAIL**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		<b>FPAN2073</b>
Scale <b>1:5</b>	Project		Filename <b>FPAN207.dwg</b>

## EXTERNAL CORNER



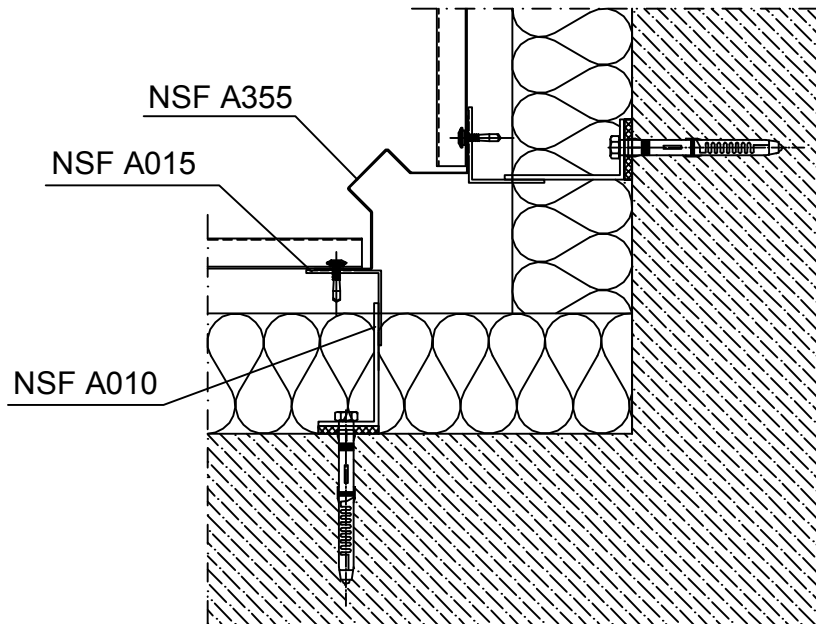


Subject

NSF PANEL 200  
NSF PAN207  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2074</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN207.dwg	

INTERNAL CORNER



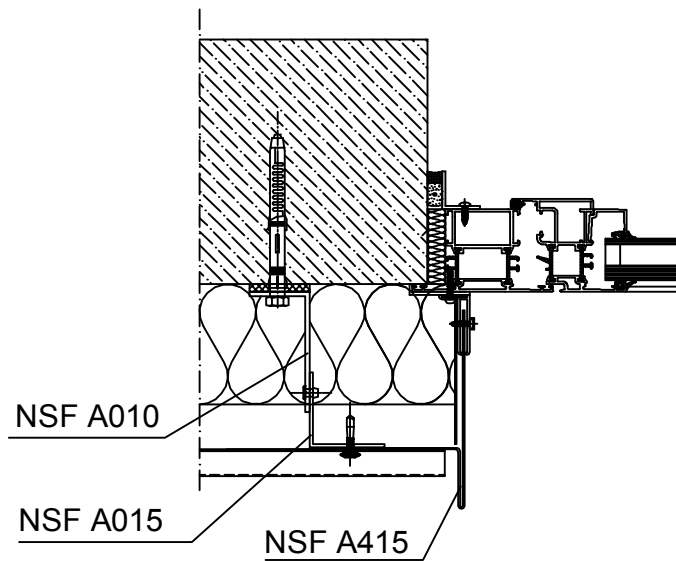


Subject

NSF PANEL 200  
NSF PAN207  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN2076</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN207.dwg	

### WINDOW DETAIL

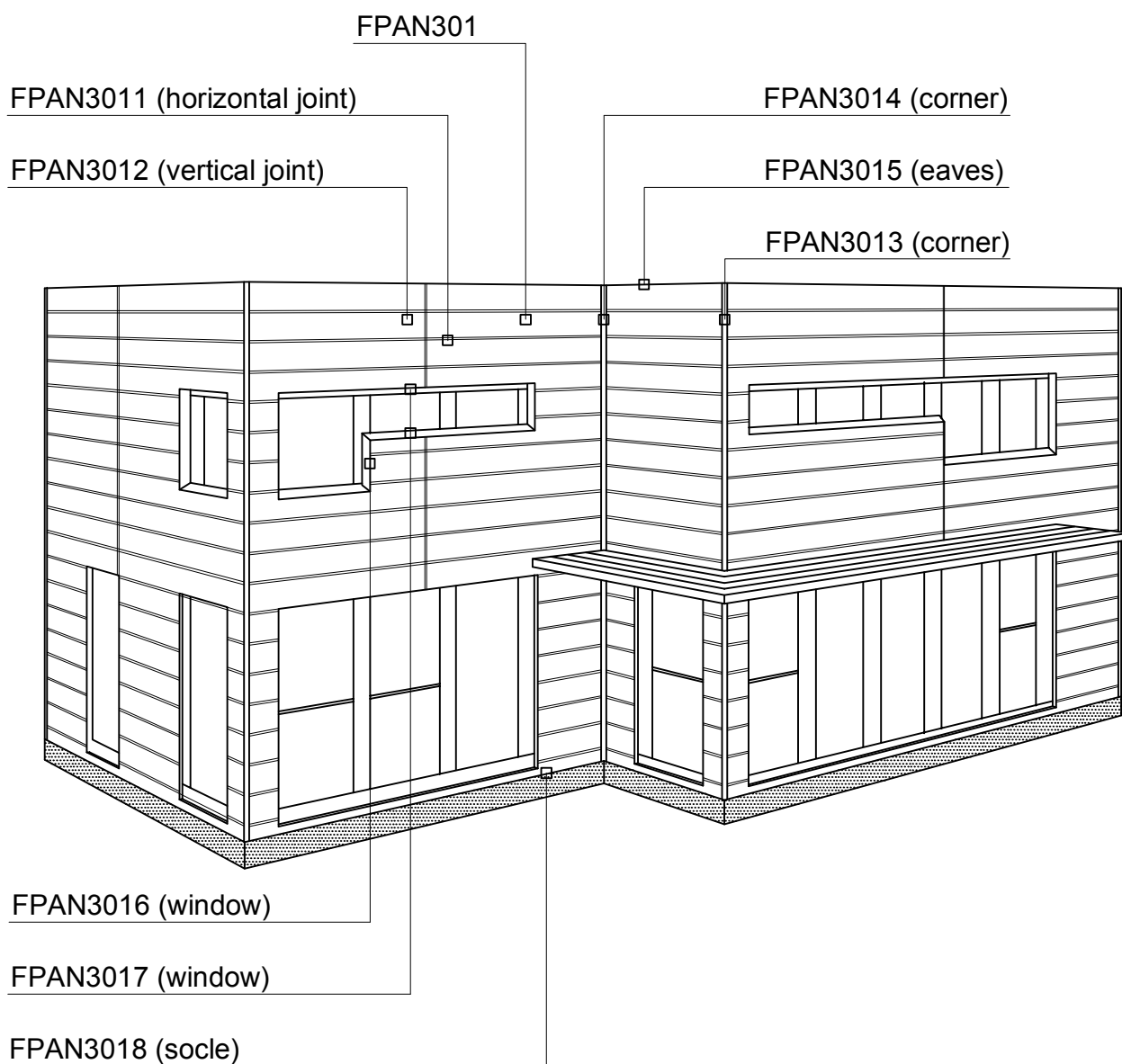


# LUVATA

Subject

## NSF PANEL 300 NSF PAN301 DETAIL LINKS

Date	Rev.	Project no.	Dwg-no.  FPAN301_3D
Drawn by	Rev.date		
Scale	Project	Filename NSF detail links.dwg	





Subject

NSF PANEL 300

NSF PAN301

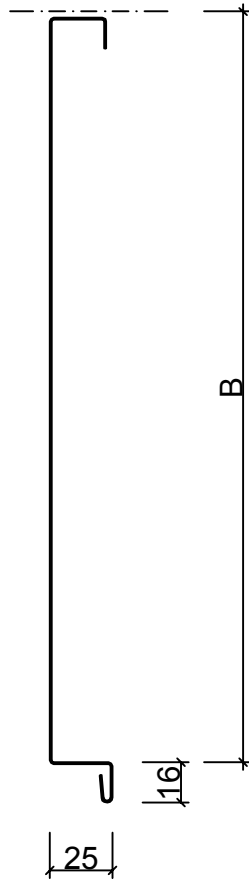
DIMENSIONAL DRAWING

Date	Rev.	Project no.	Dwg-no. <b>FPAN301</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN301.dwg	

EFFECTIVE WIDTH B = 200 - 400 mm

THICKNESS (t) = 0,8 - 1,2 mm

LENGHT = 500 - 3000 mm



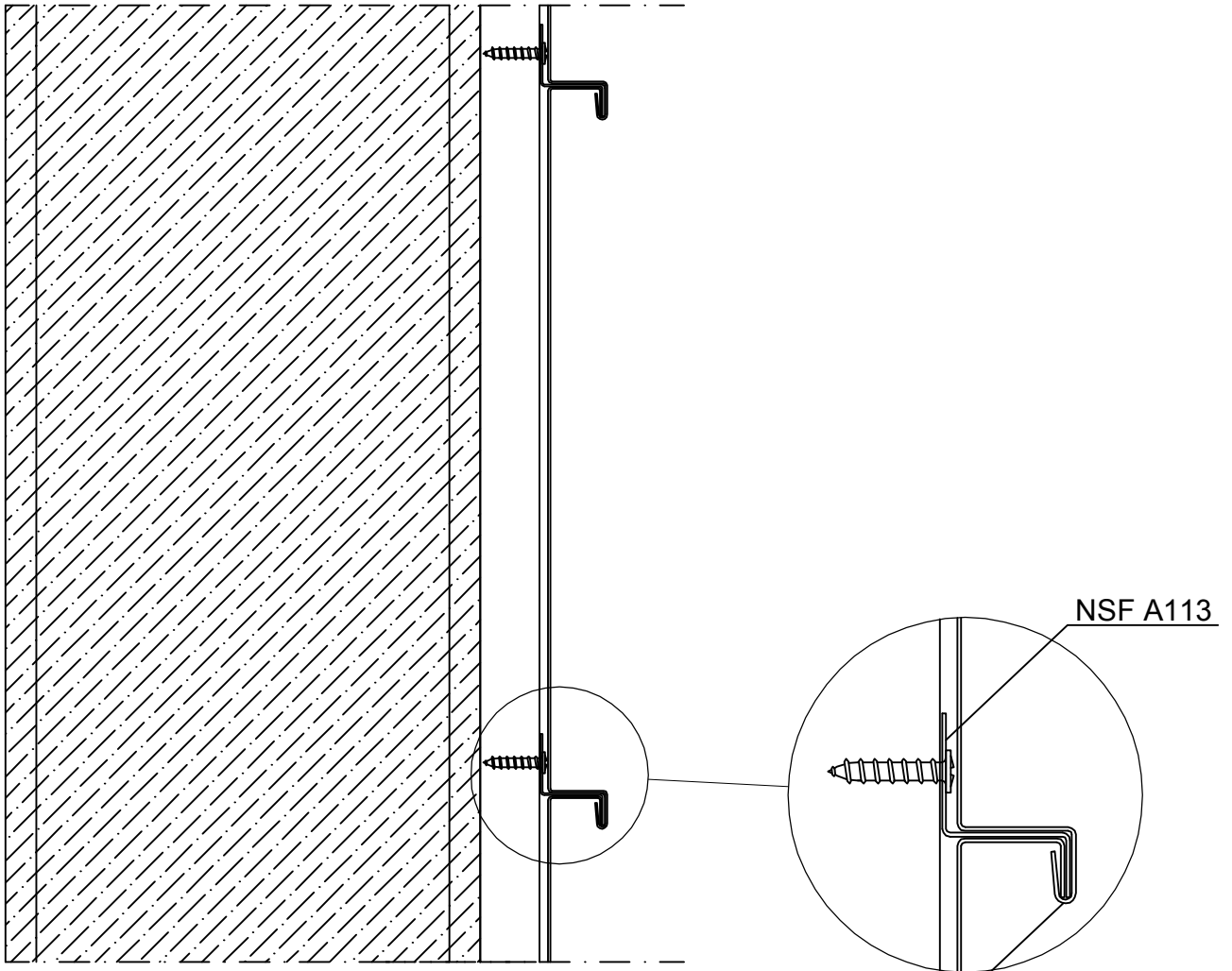


Subject

NSF PANEL 300  
NSF PAN301  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN3011</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN301.dwg	

### HORIZONTAL JOINT



TO BE SEAMED DURING  
THE INSTALLATION



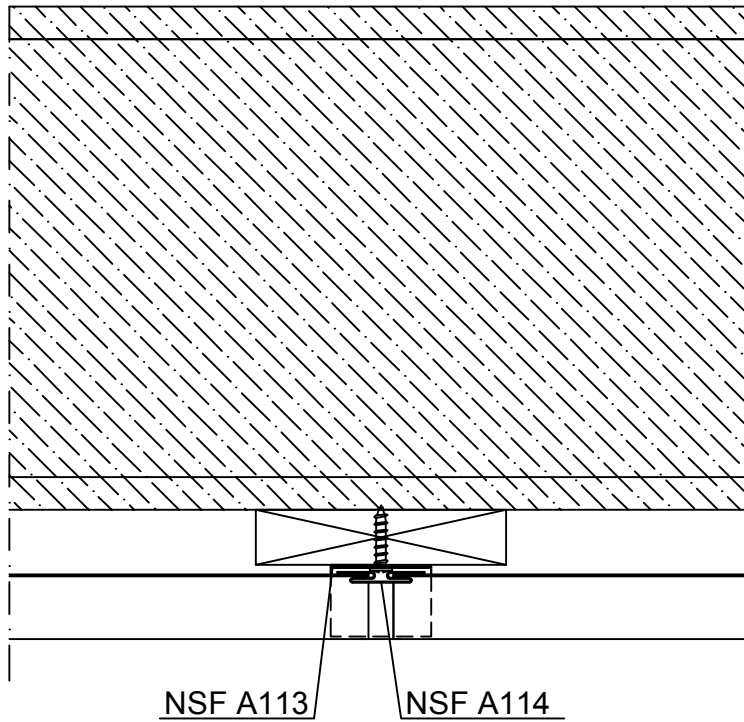


Subject

NSF PANEL 300  
NSF PAN301  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN3012</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN301.dwg	

### VERTICAL JOINT



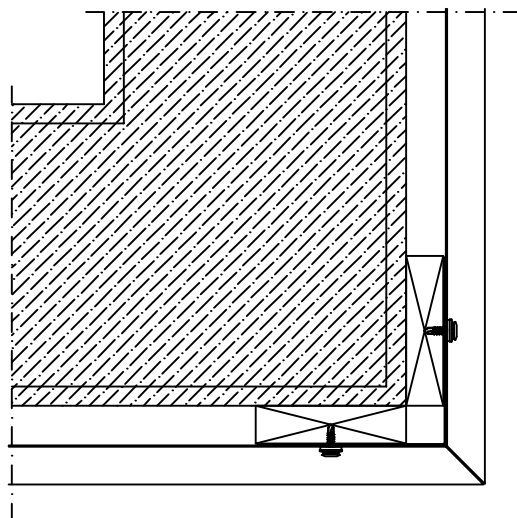
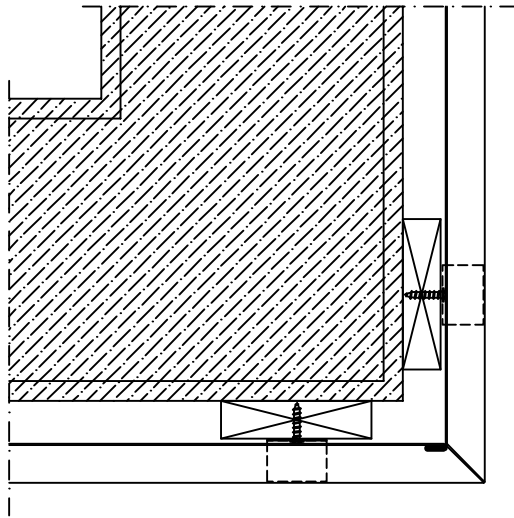


Subject

NSF PANEL 300  
NSF PAN301  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN3013
Scale 1:5	Project		Filename FPAN301.dwg

EXTERNAL CORNER



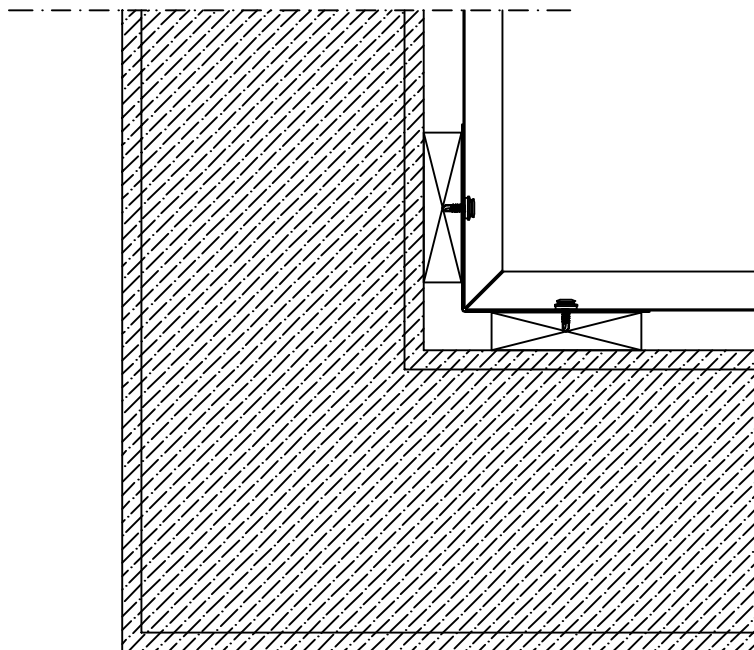
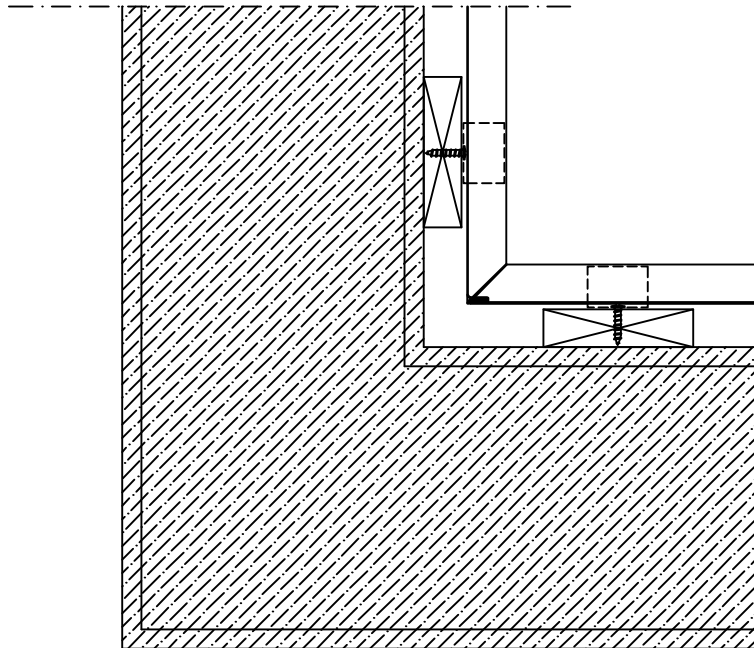


Subject

NSF PANEL 300  
NSF PAN301  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN3014</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN301.dwg	

INTERNAL CORNER



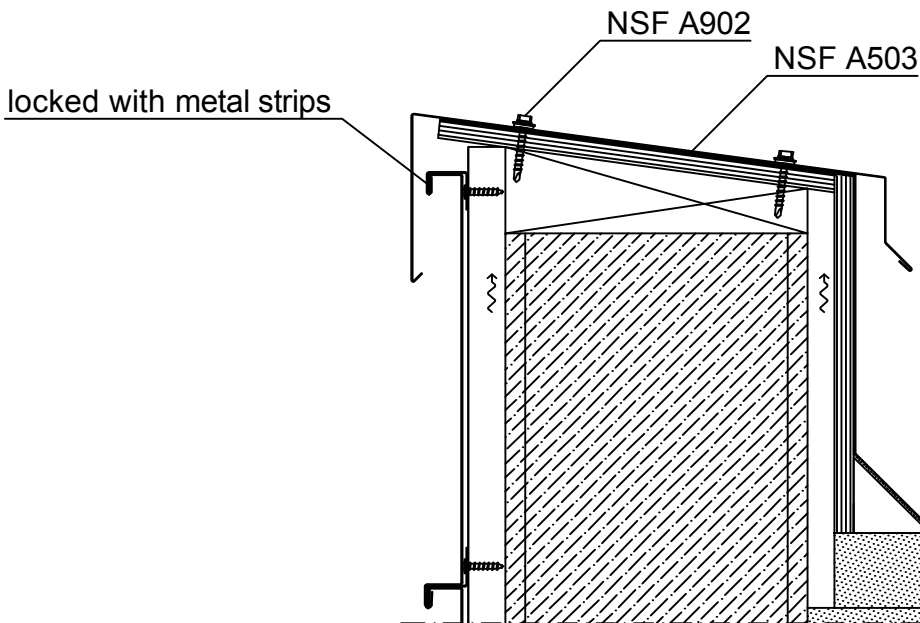


Subject

NSF PANEL 300  
NSF PAN301  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN3015</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN301.dwg	

### EAVES DETAIL



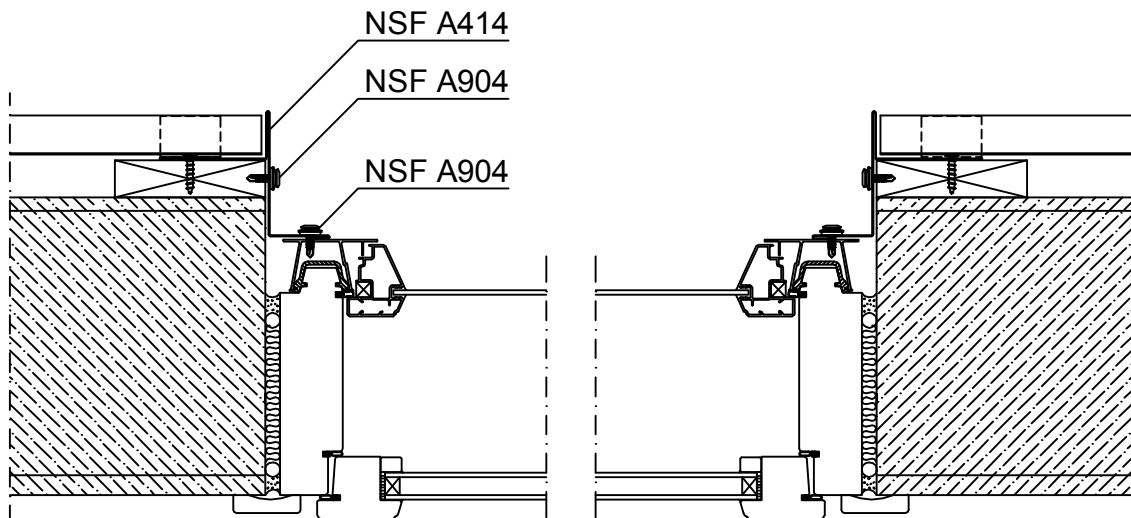


Subject

NSF PANEL 300  
NSF PAN301  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN3016</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN301.dwg	

WINDOW DETAILS



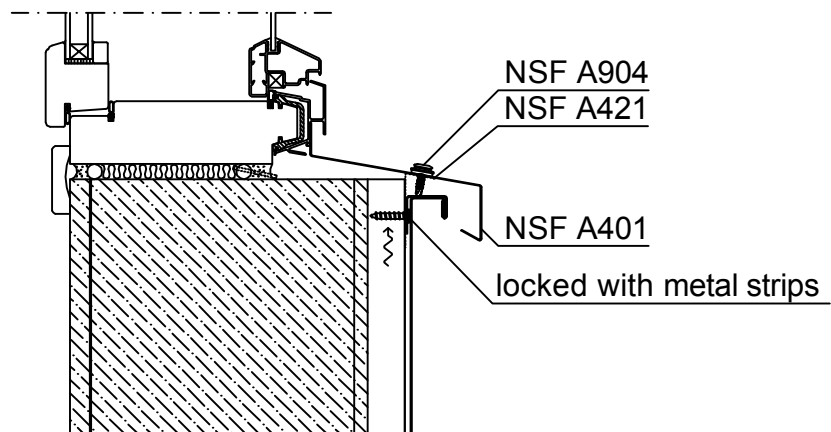
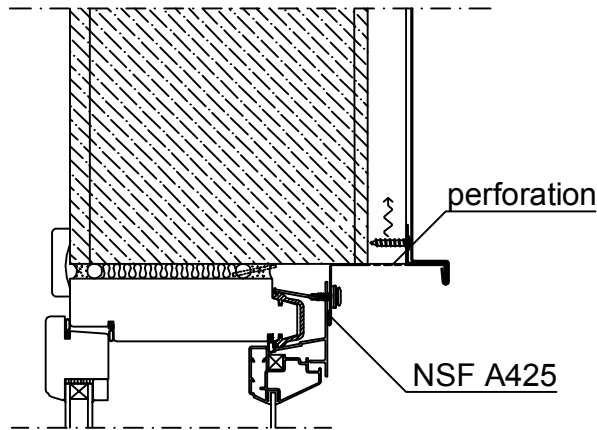
# LUVATA

Subject

**NSF PANEL 300**  
**NSF PAN301**  
**CONSTRUCTION DETAIL**

Date	Rev.	Project no.	Dwg-no. <b>FPAN3017</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN301.dwg	

## WINDOW DETAILS



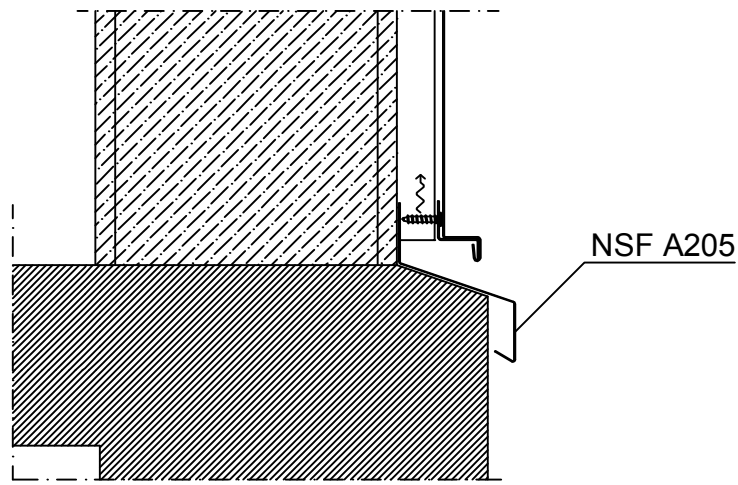


Subject

NSF PANEL 300  
NSF PAN301  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN3018</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN301.dwg	

SOCLE DETAIL

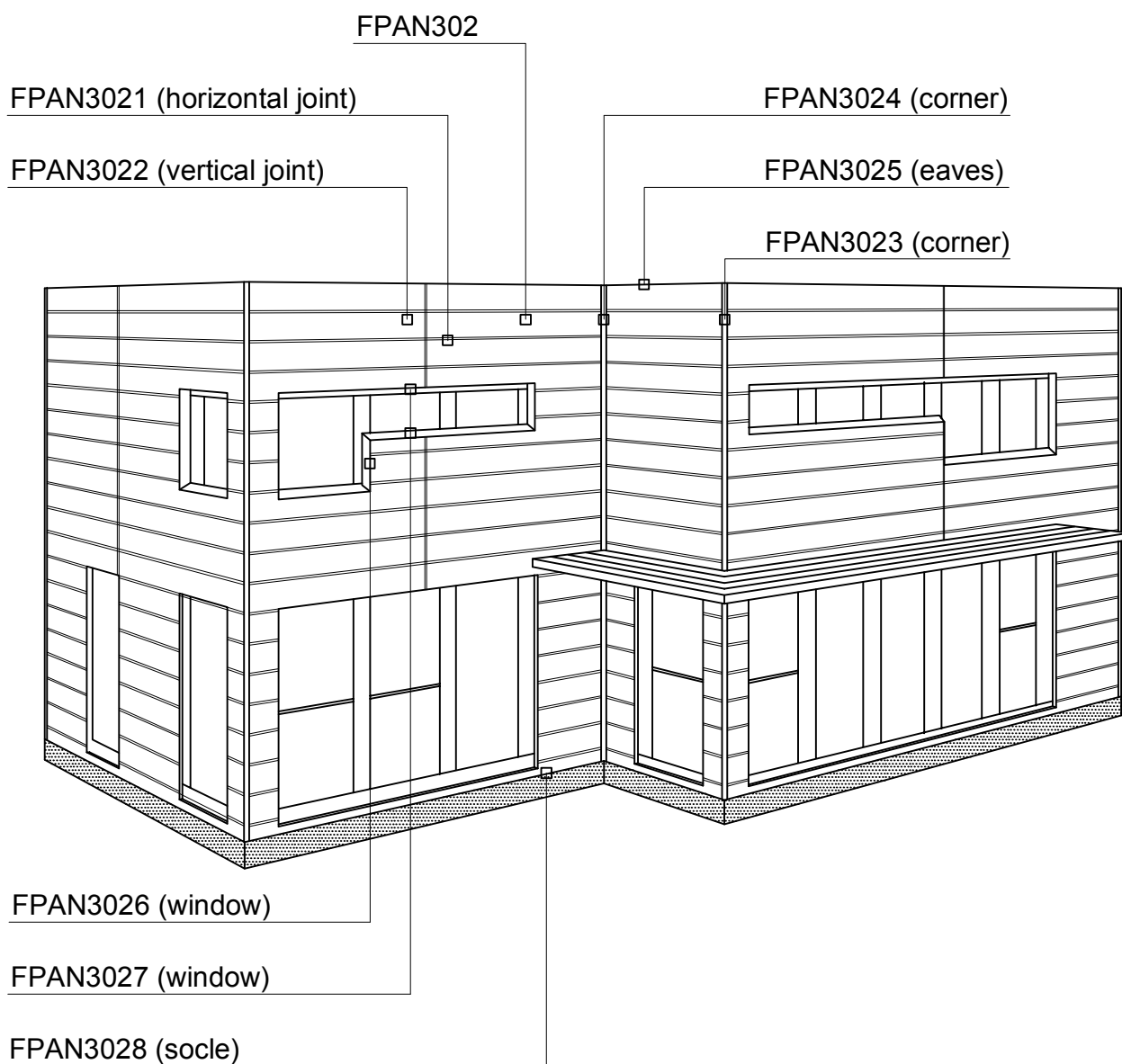


# LUVATA

Subject

## NSF PANEL 300 NSF PAN302 DETAIL LINKS

Date	Rev.	Project no.	Dwg-no.  FPAN302_3D
Drawn by	Rev.date		
Scale	Project	Filename NSF detail links.dwg	





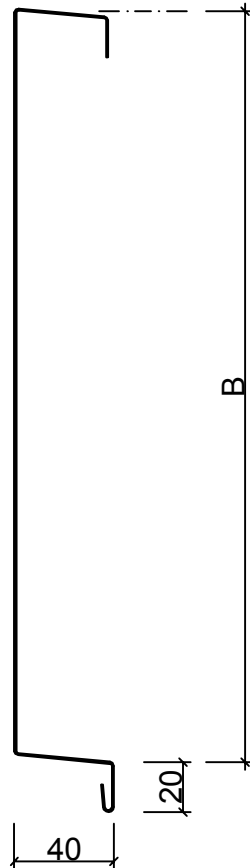


Subject

**NSF PANEL 300**  
**NSF PAN302**  
**DIMENSIONAL DRAWING**

Date	Rev.	Project no.	Dwg-no. <b>FPAN302</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN302.dwg	

EFFECTIVE WIDTH B = 200 - 400 mm  
THICKNESS (t) = 0,8 - 1,2 mm  
LENGHT = 500 - 3000 mm



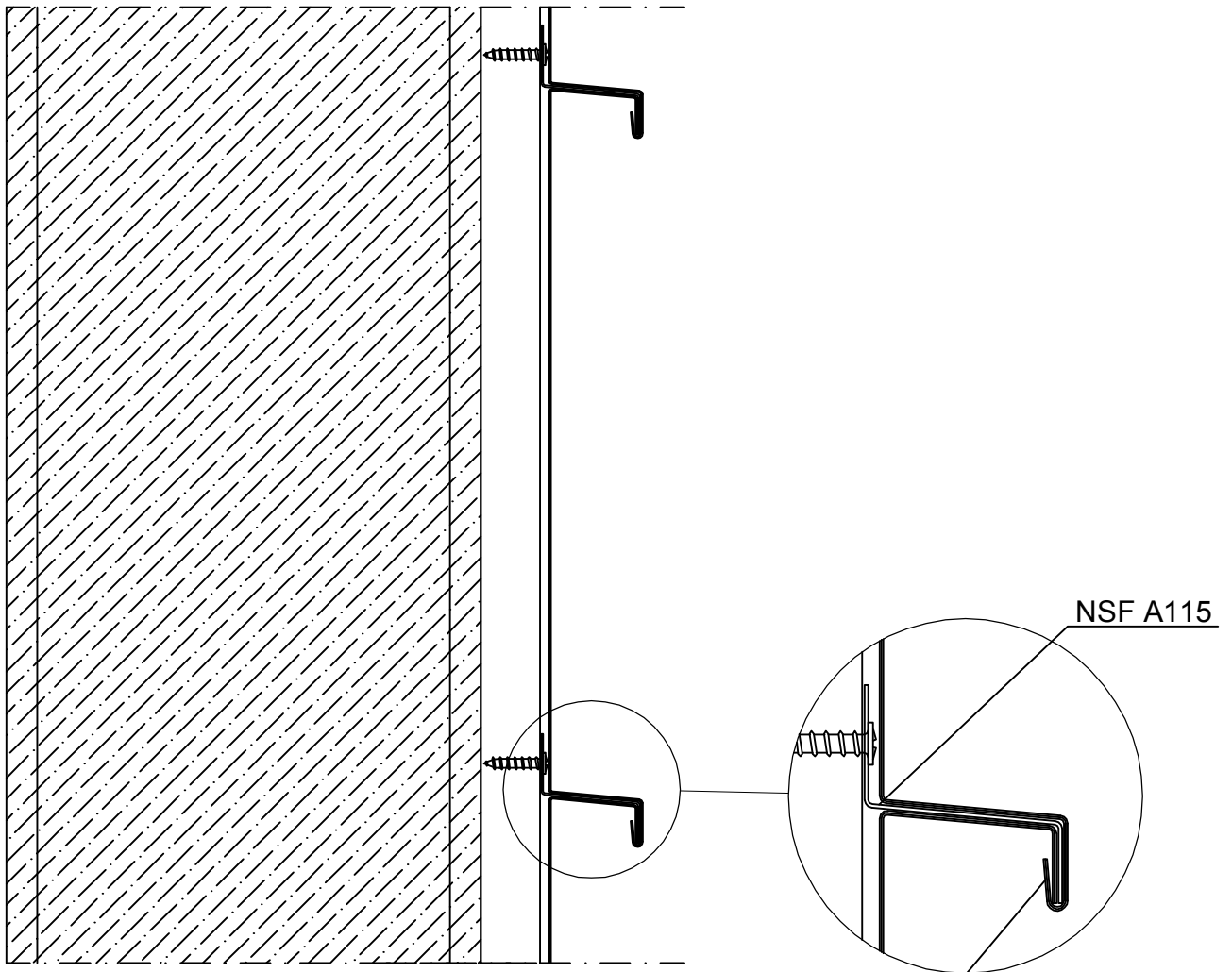
# LUVATA

Subject

## NSF PANEL 300 NSF PAN302 CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN3021</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN302.dwg	

### HORIZONTAL JOINT



**TO BE SEAMED DURING  
THE INSTALLATION**

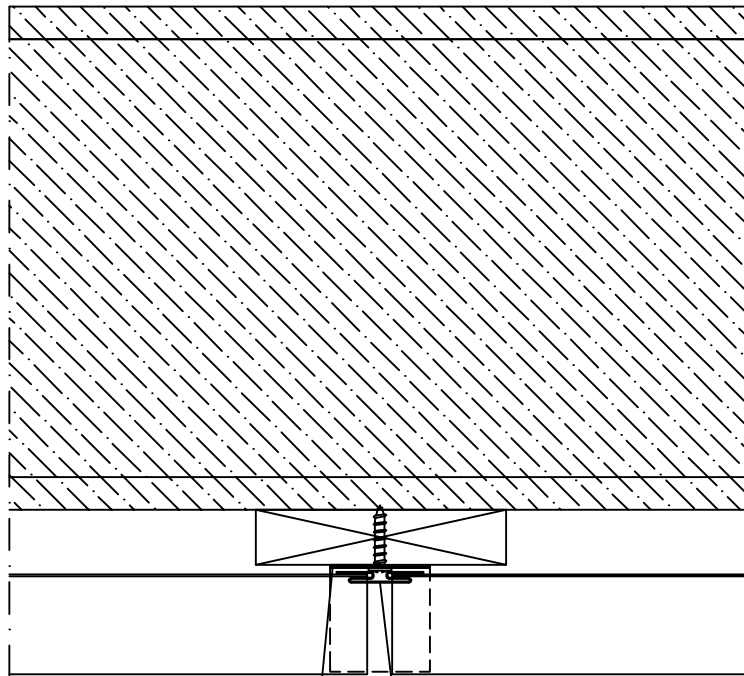


Subject

NSF PANEL 300  
NSF PAN302  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN3022</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN302.dwg	

### VERTICAL JOINT



NSF A115

NSF A114

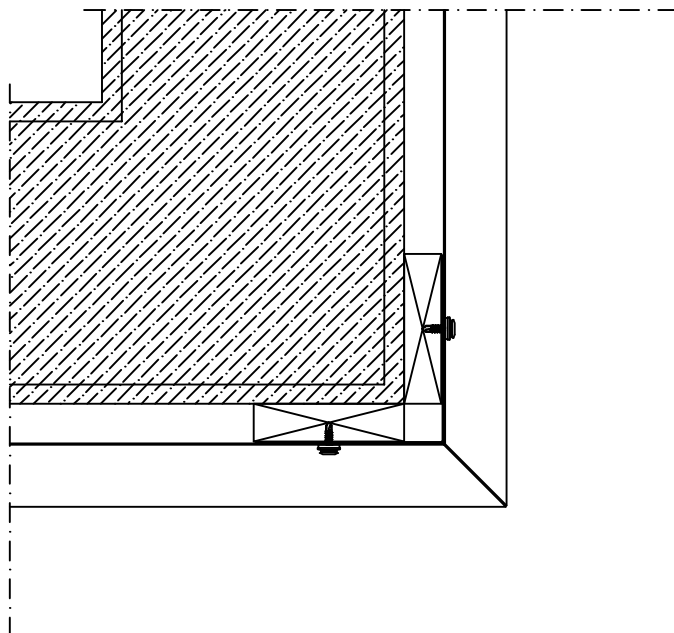
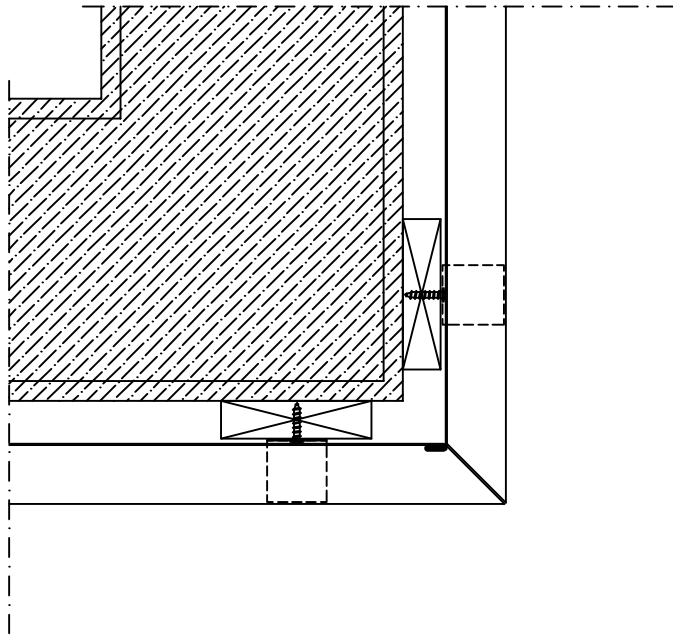


Subject

NSF PANEL 300  
NSF PAN302  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN3023
Scale 1:5	Project		Filename FPAN302.dwg

EXTERNAL CORNER



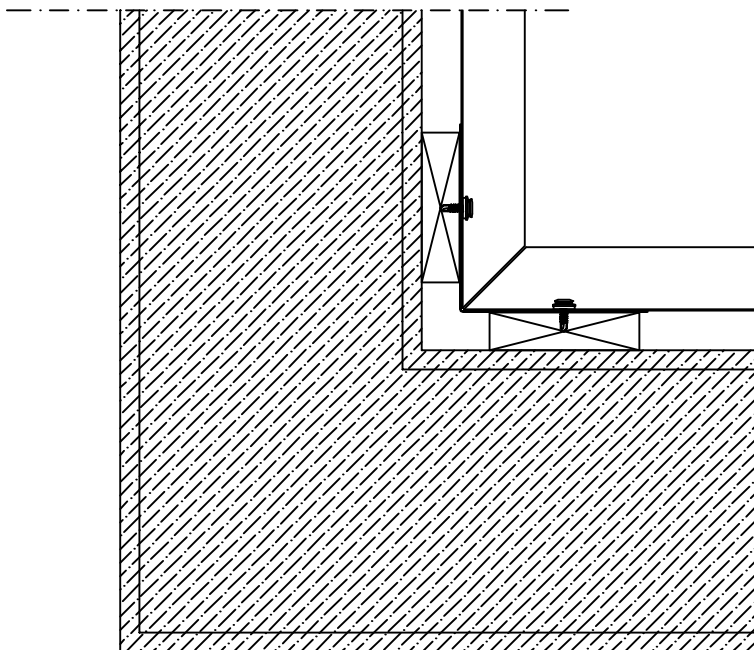
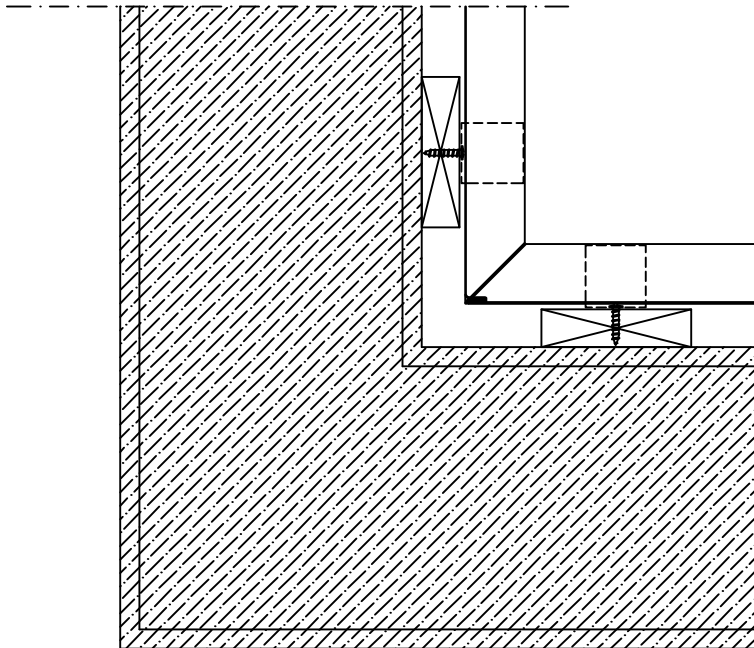
# LUVATA

Subject

NSF PANEL 300  
NSF PAN302  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN3024</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN302.dwg	

## INTERNAL CORNER



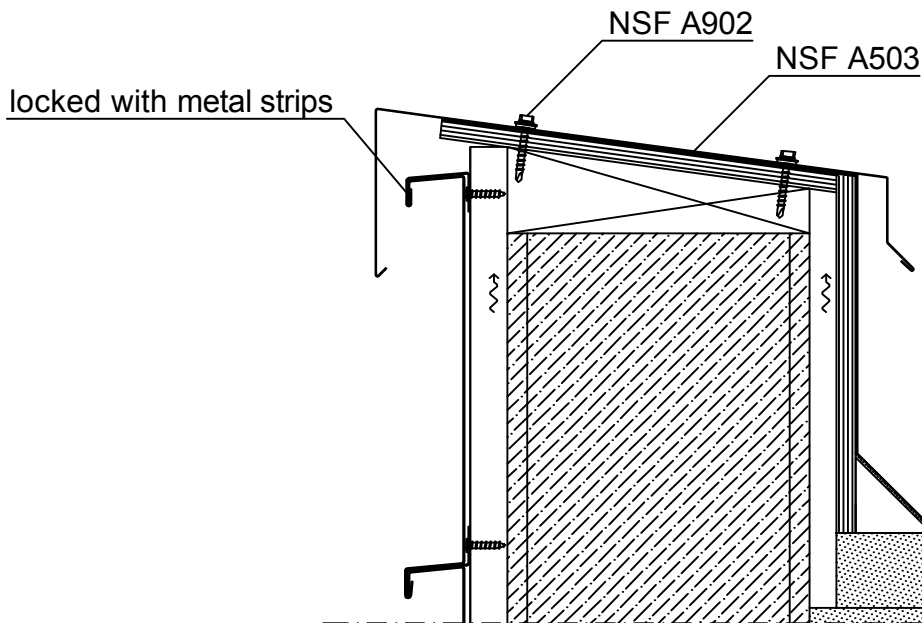


Subject

NSF PANEL 300  
NSF PAN302  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN3025</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN302.dwg	

### EAVES DETAIL



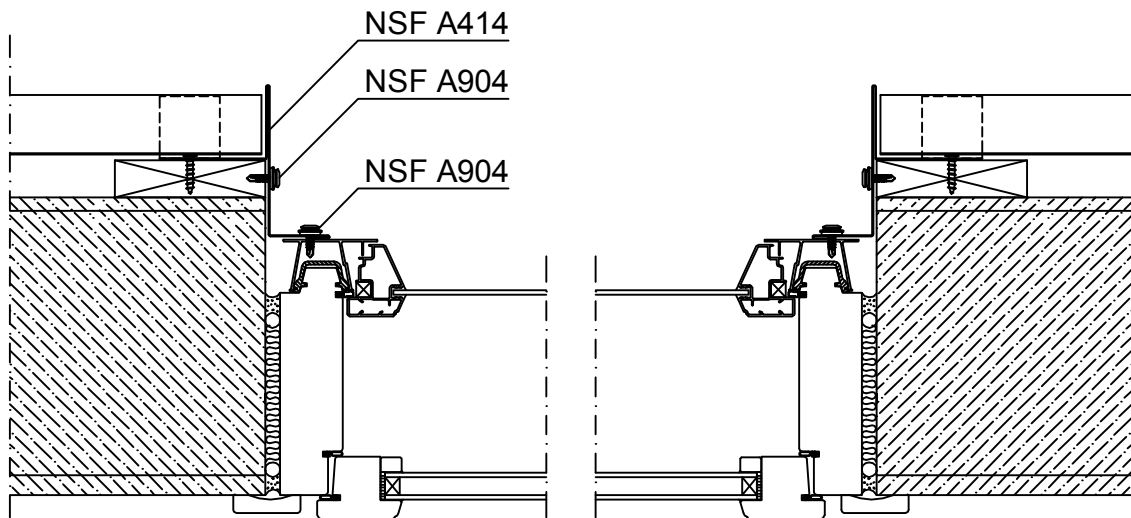


Subject

NSF PANEL 300  
NSF PAN302  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN3026</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN302.dwg	

### WINDOW DETAILS



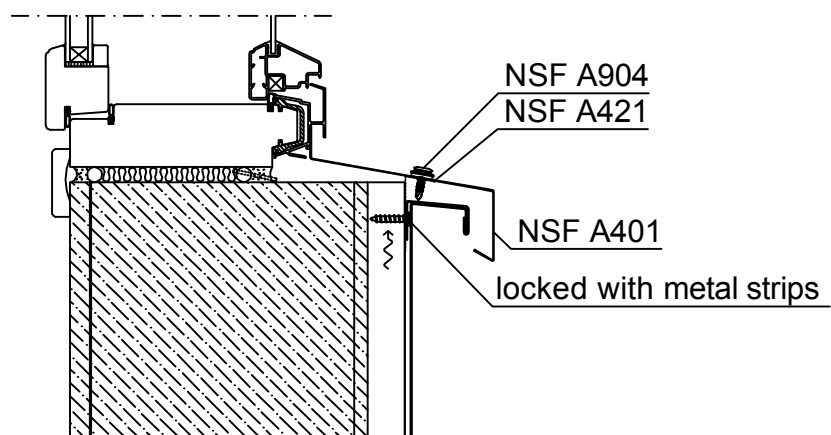
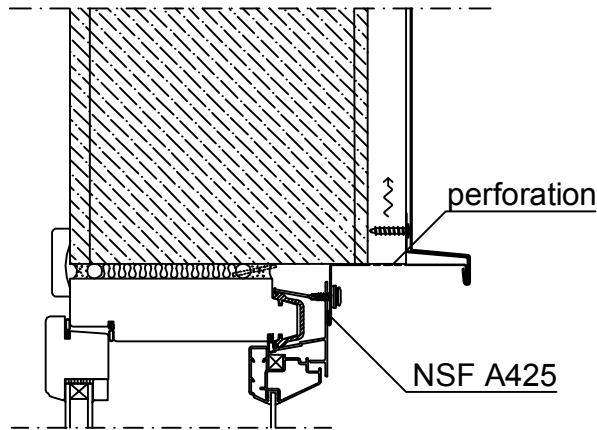
# LUVATA

Subject

NSF PANEL 300  
NSF PAN302  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN3027</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN302.dwg	

## WINDOW DETAILS





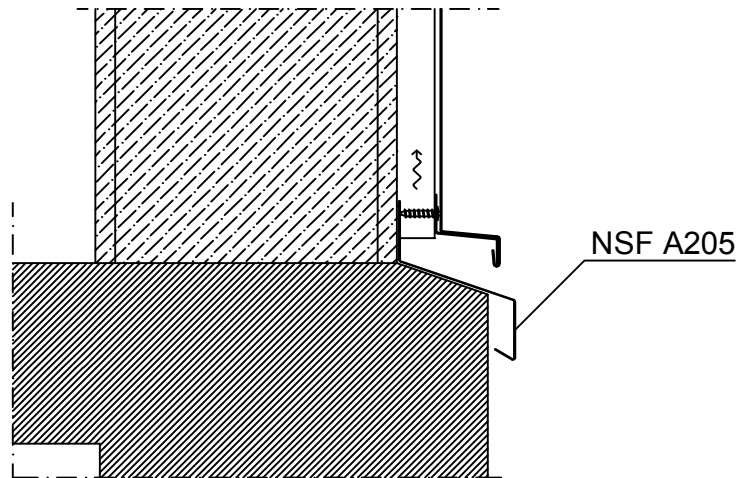
# LUVATA

Subject

**NSF PANEL 300**  
**NSF PAN302**  
**CONSTRUCTION DETAIL**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		<b>FPAN3028</b>
Scale <b>1:5</b>	Project		Filename <b>FPAN302.dwg</b>

## SOCLE DETAIL



# LUVATA

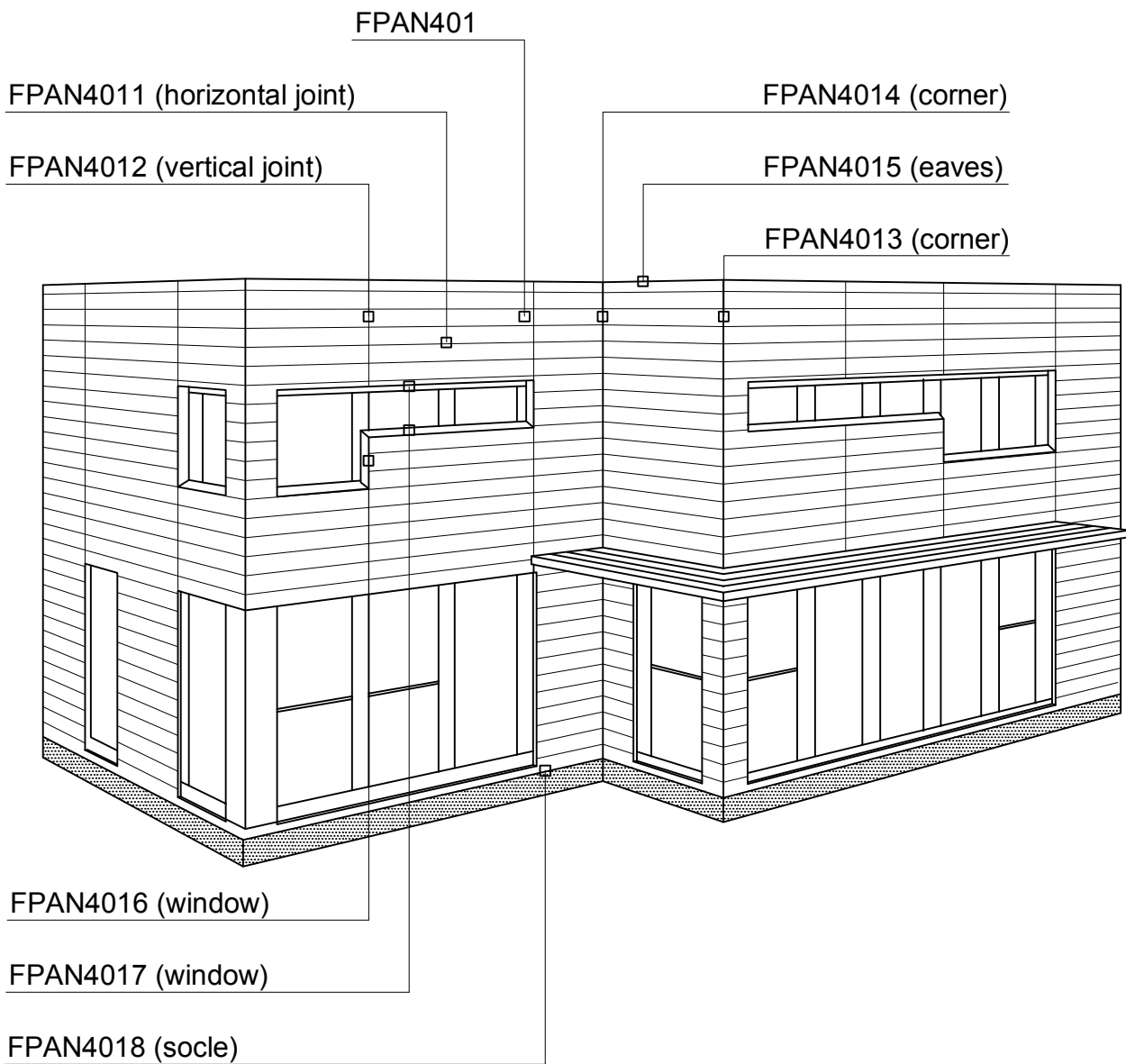
Subject

## NSF PANEL 400

### NSF PAN401

### DETAIL LINKS

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale	Project	Filename NSF detail links.dwg	





Subject

**NSF PANEL 400**  
**NSF PAN401**  
**DIMENSIONAL DRAWING**

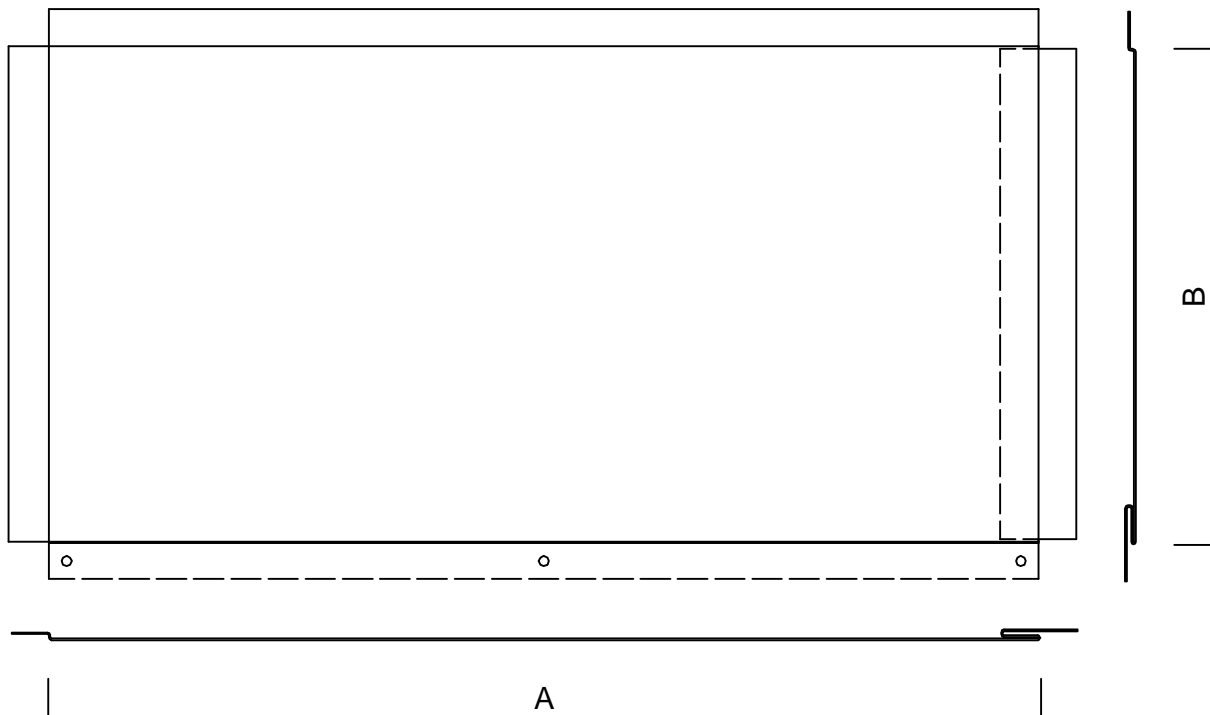
Date	Rev.	Project no.	Dwg-no. <b>FPAN401</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename <b>FPAN401.dwg</b>	

LENGHT (A) = 400-3000 mm

WIDTH (B) = 150-600 mm

HEIGHT (C) = 5 mm

THICKNESS (t) = 0,6-1,0 mm



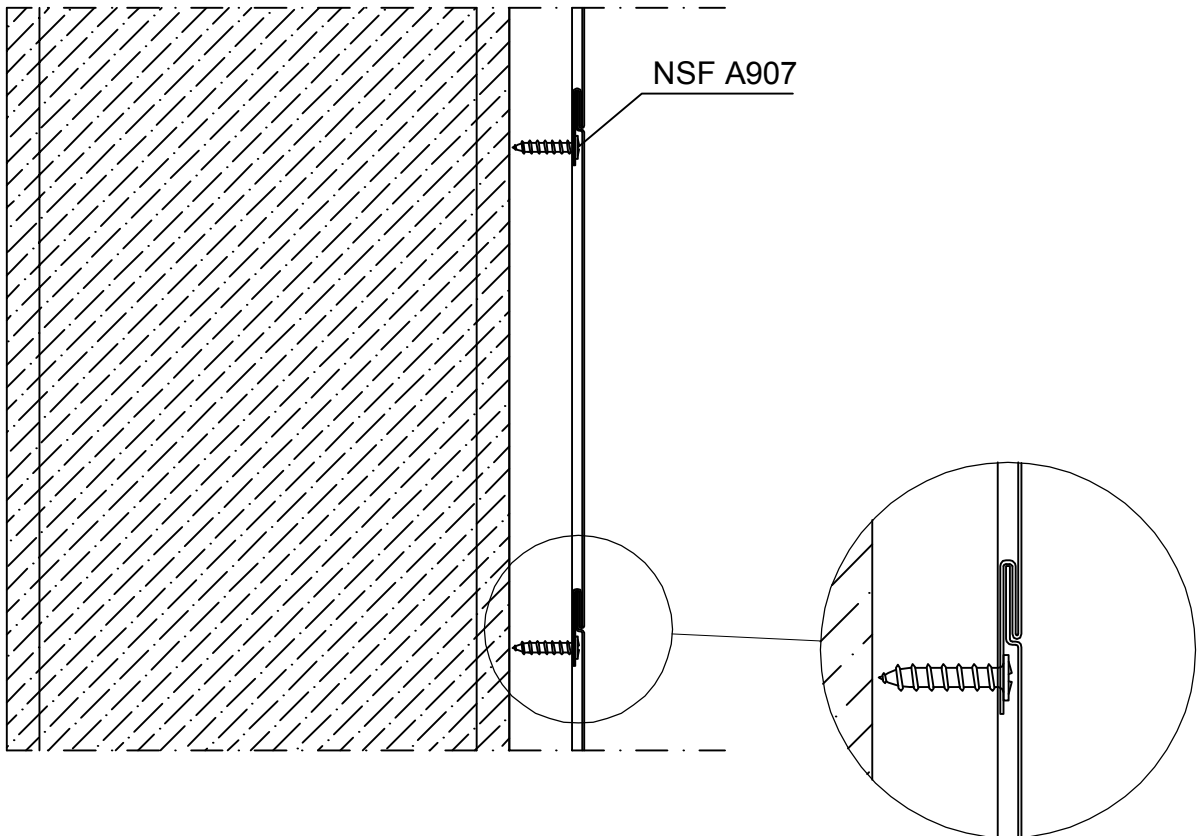
# LUVATA

Subject

**NSF PANEL 400**  
**NSF PAN401**  
**CONSTRUCTION DETAIL**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		<b>FPAN4011</b>
Scale <b>1:3</b>	Project		Filename <b>FPAN401.dwg</b>

## HORIZONTAL JOINT



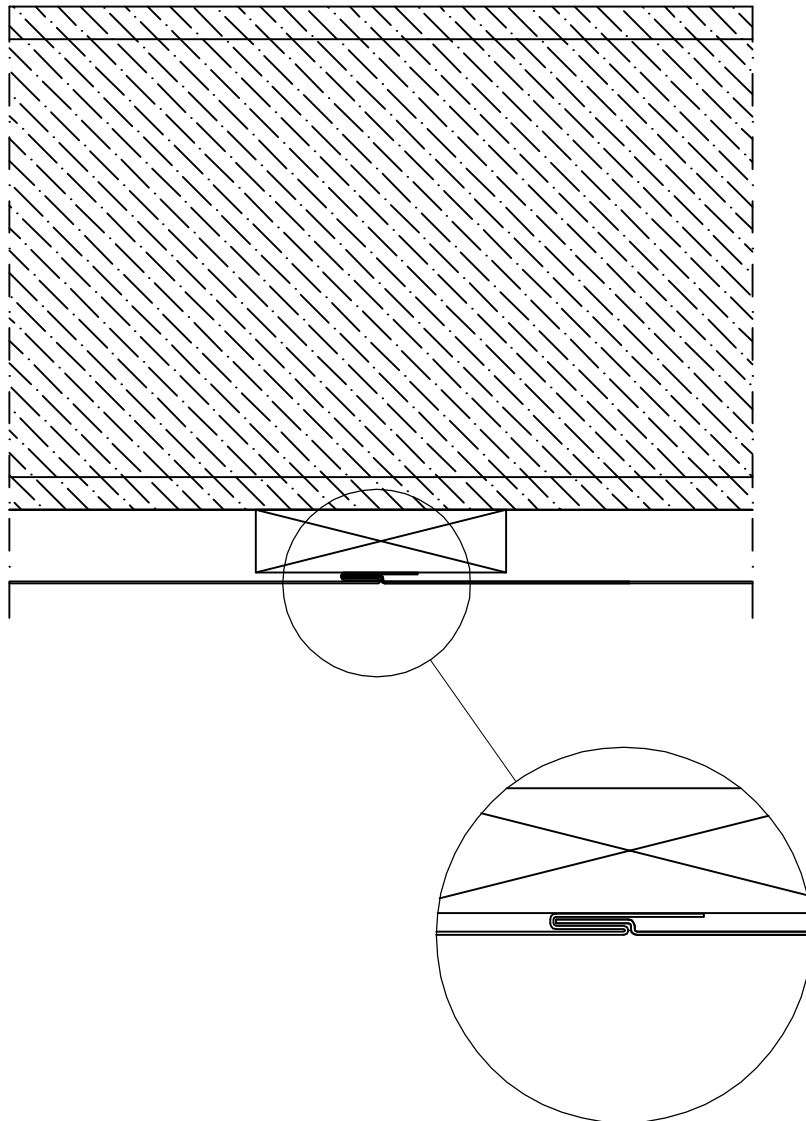


Subject

NSF PANEL 400  
NSF PAN401  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN4012</b>
Drawn by	Rev.date		
Scale <b>1:3</b>	Project	Filename FPAN401.dwg	

### VERTICAL JOINT



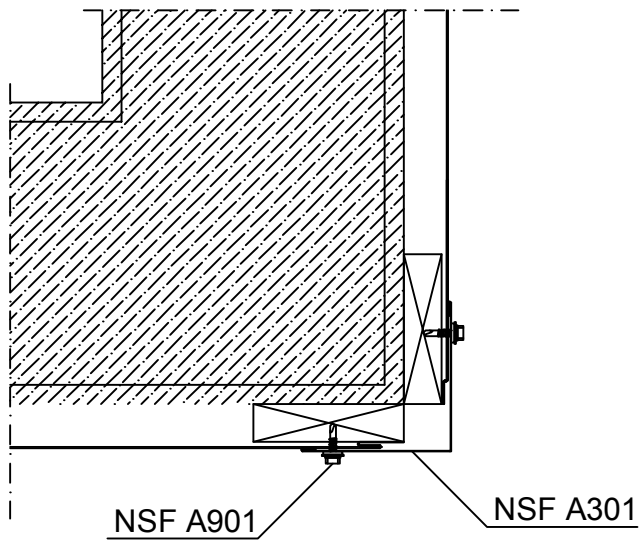
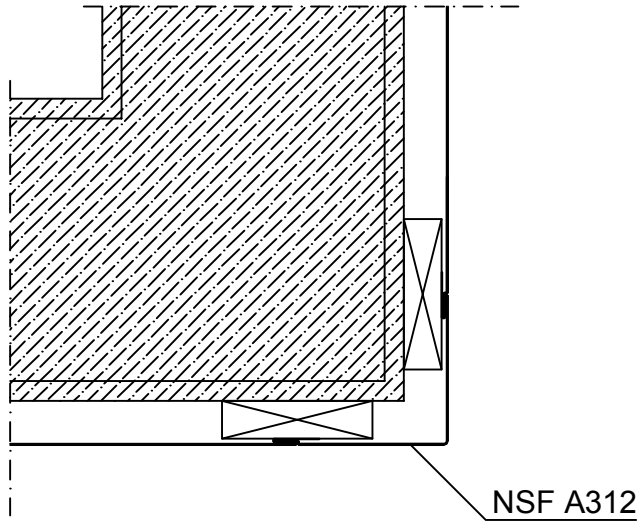
# LUVATA

Subject

**NSF PANEL 400**  
**NSF PAN401**  
**CONSTRUCTION DETAIL**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		<b>FPAN4013</b>
Scale <b>1:5</b>	Project		Filename <b>FPAN401.dwg</b>

## EXTERNAL CORNER



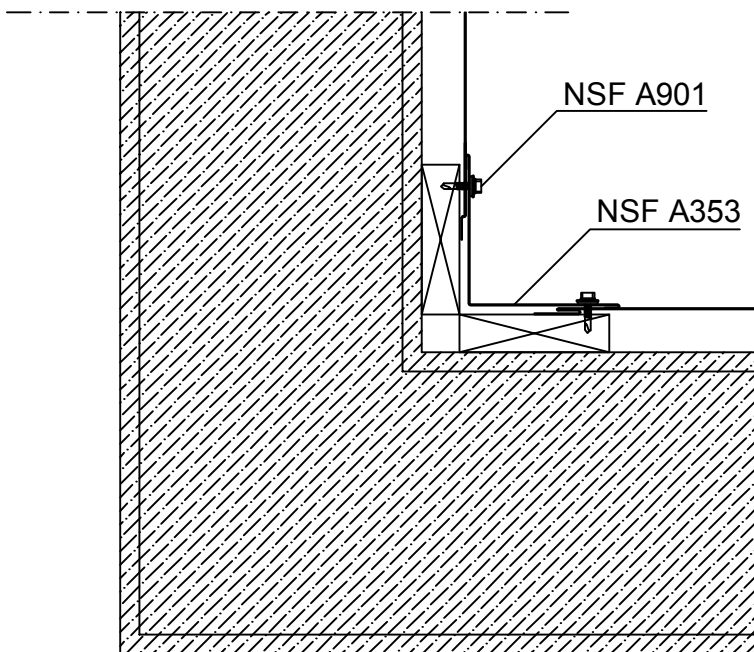
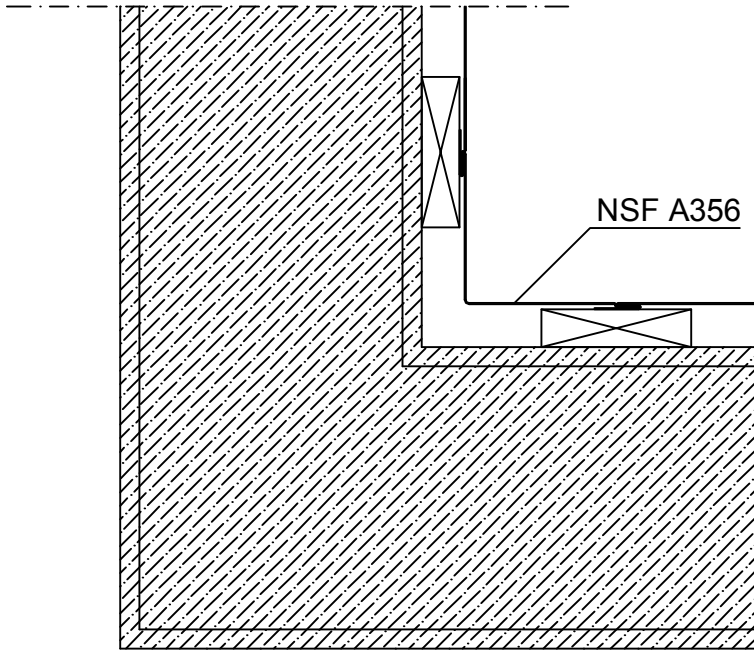


Subject

NSF PANEL 400  
NSF PAN401  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN4014</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN401.dwg	

INTERNAL CORNER



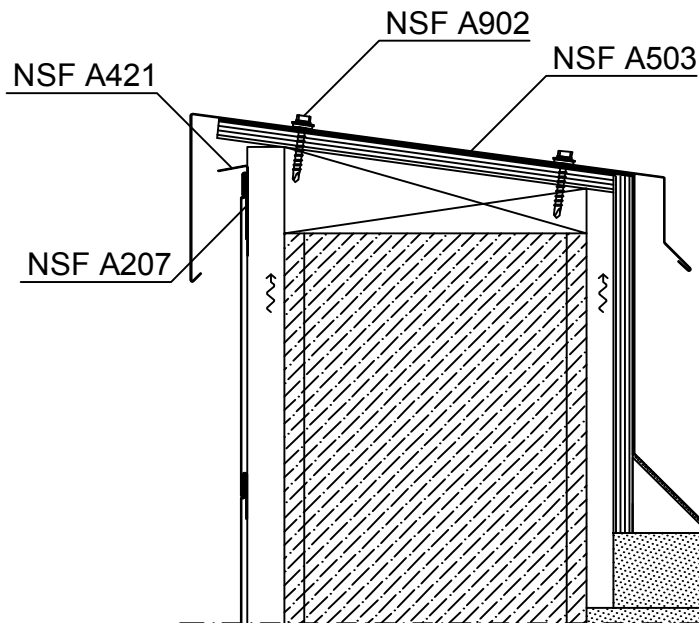


Subject

NSF PANEL 400  
NSF PAN401  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN4015</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN401.dwg	

EAVES DETAIL





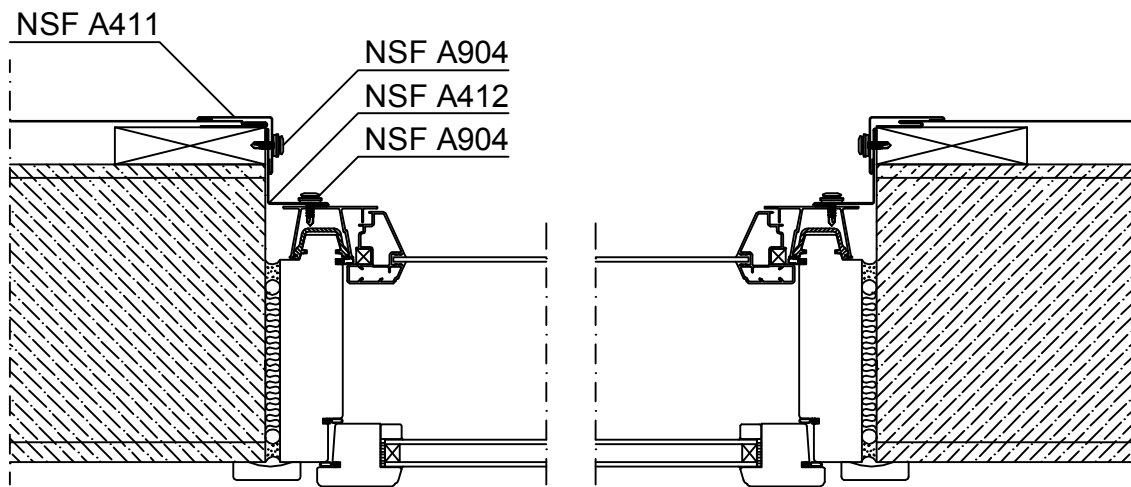


Subject

NSF PANEL 400  
NSF PAN401  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN4016</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN401.dwg	

WINDOW DETAILS



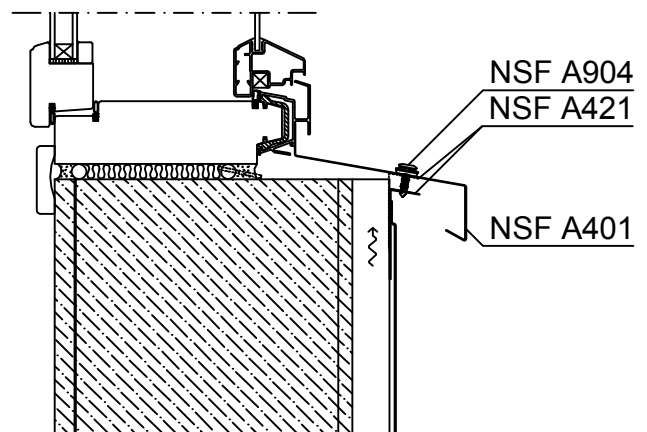
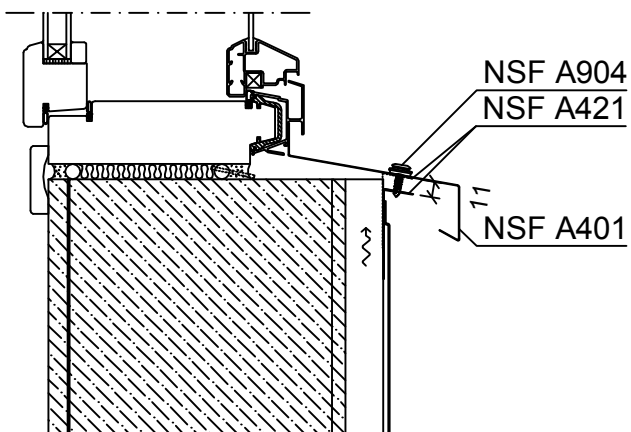
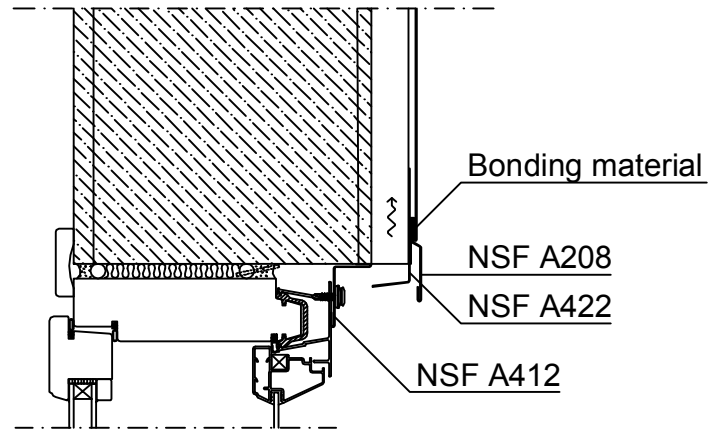
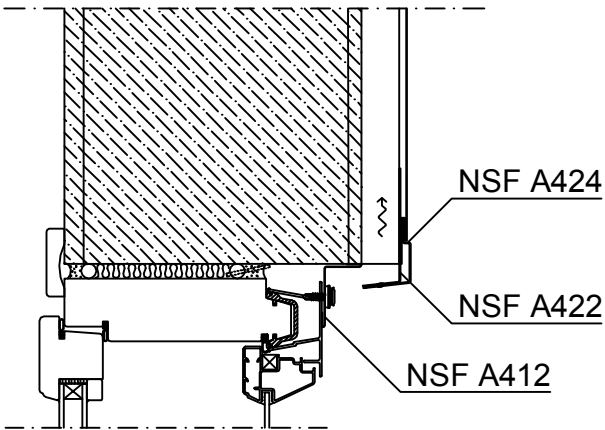


Subject

NSF PANEL 400  
NSF PAN401  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN4017</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN401.dwg	

### WINDOW DETAILS



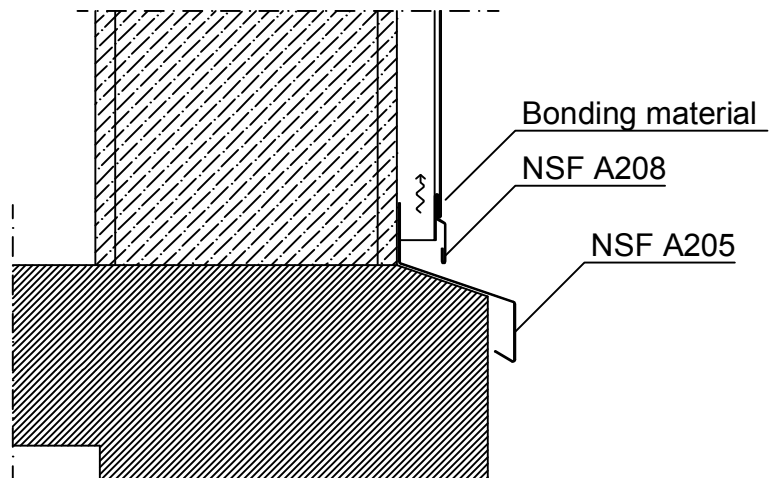
# LUVATA

Subject

**NSF PANEL 400**  
**NSF PAN401**  
**CONSTRUCTION DETAIL**

Date	Rev.	Project no.	Dwg-no. <b>FPAN4018</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN401.dwg	

## SOCLE DETAIL



# LUVATA

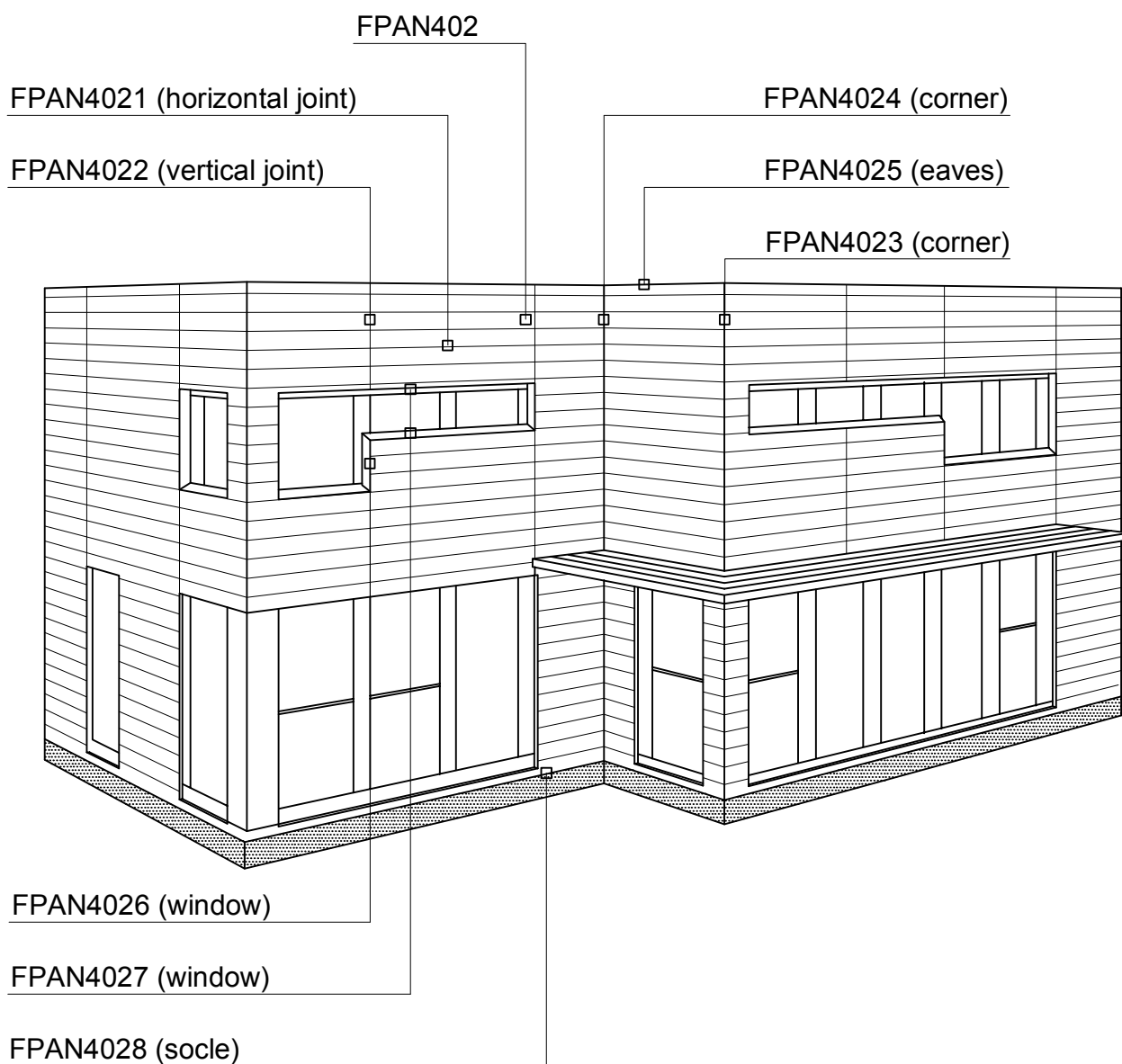
Subject

## NSF PANEL 400

### NSF PAN402

### DETAIL LINKS

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale	Project		FPAN402_3D
			Filename NSF detail links.dwg





Subject

**NSF PANEL**  
**NSF PAN402**  
**DIMENSIONAL DRAWING**

Date	Rev.	Project no.	Dwg-no. <b>FPAN402</b>
Drawn by	Rev.date		
Scale <b>1:10</b>	Project	Filename FPAN402.dwg	

LENGHT (A)= 400-3000 mm

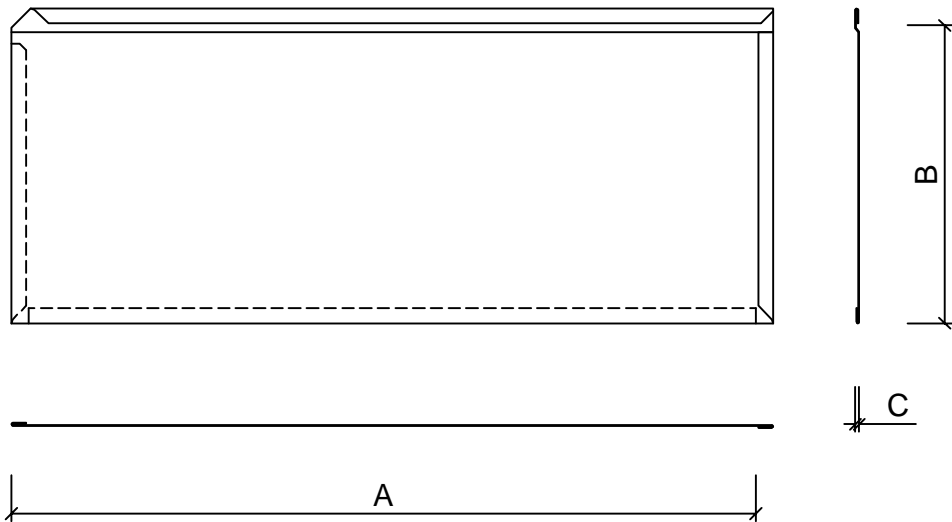
WIDTH (B) = 150-600 mm

HEIGHT (C) = 5 mm

THICKNESS (t)= 0,6-1,0 mm

---

CURVED PANELS: MIN. RADIUS 9000 mm



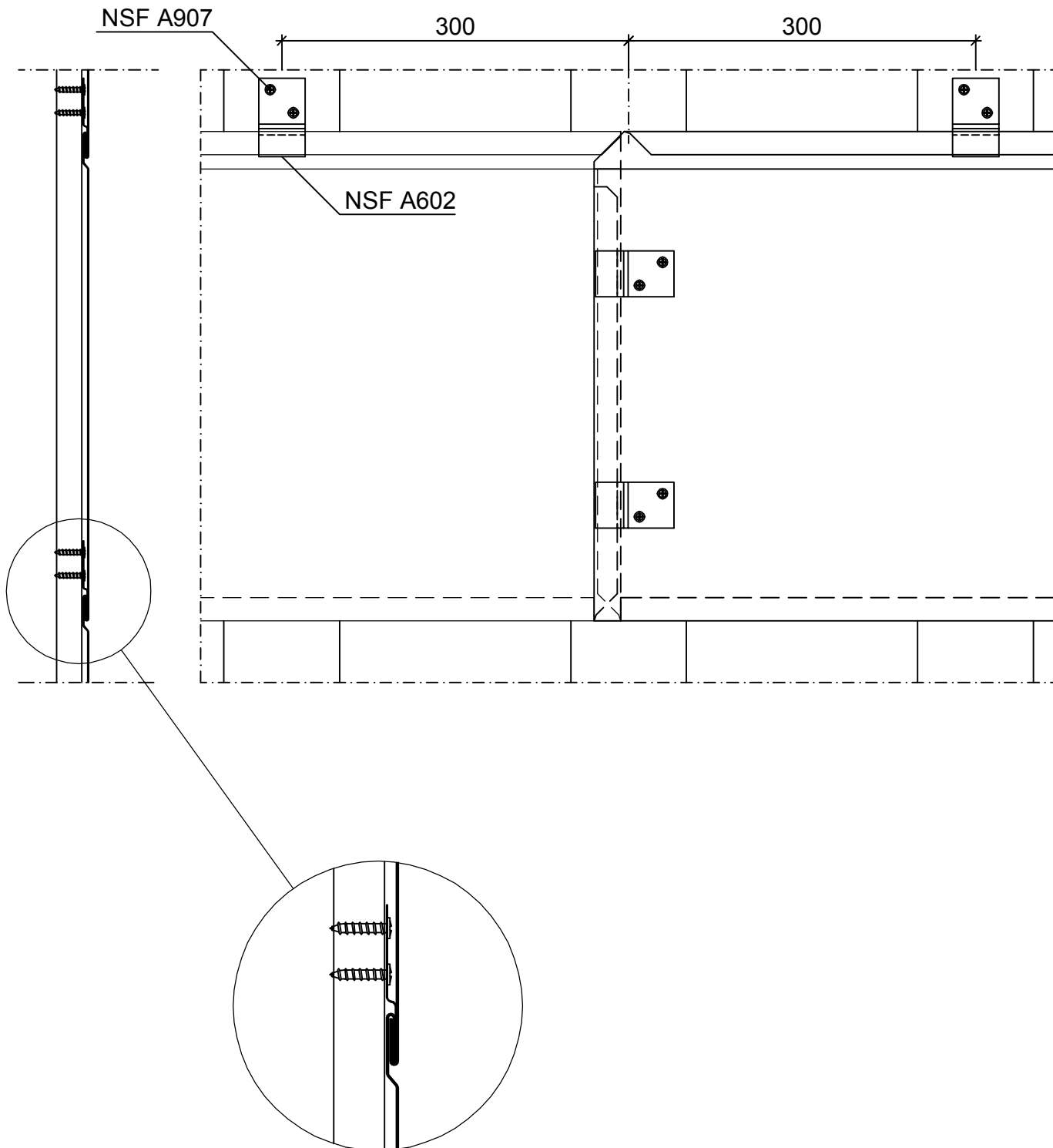
# LUVATA

Subject

## NSF PANEL 400 NSF PAN402 CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN4021</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN402.dwg	

### HORIZONTAL JOINT



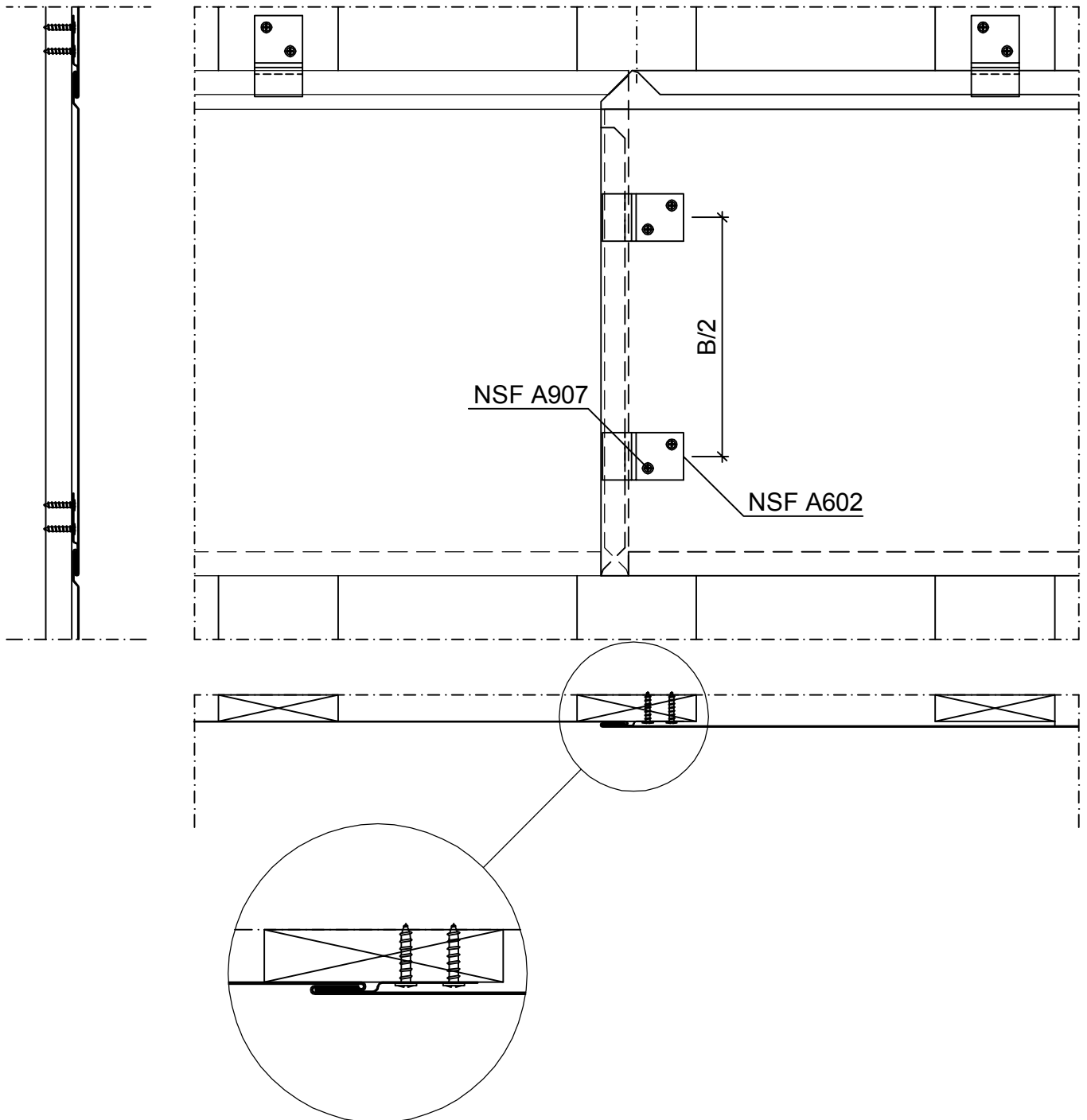
# LUVATA

Subject

## NSF PANEL 400 NSF PAN402 CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN4022
Scale 1:5	Project		Filename FPAN402.dwg

### VERTICAL JOINT



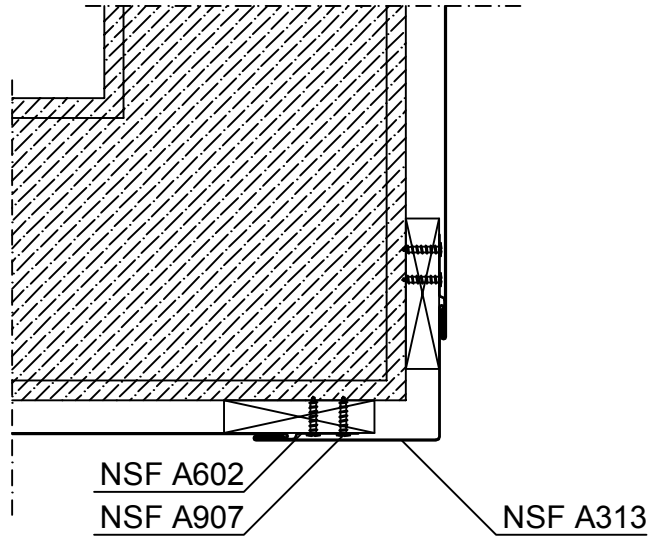


Subject

NSF PANEL 400  
NSF PAN402  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN4023
Scale 1:5	Project		Filename FPAN402.dwg

EXTERNAL CORNER





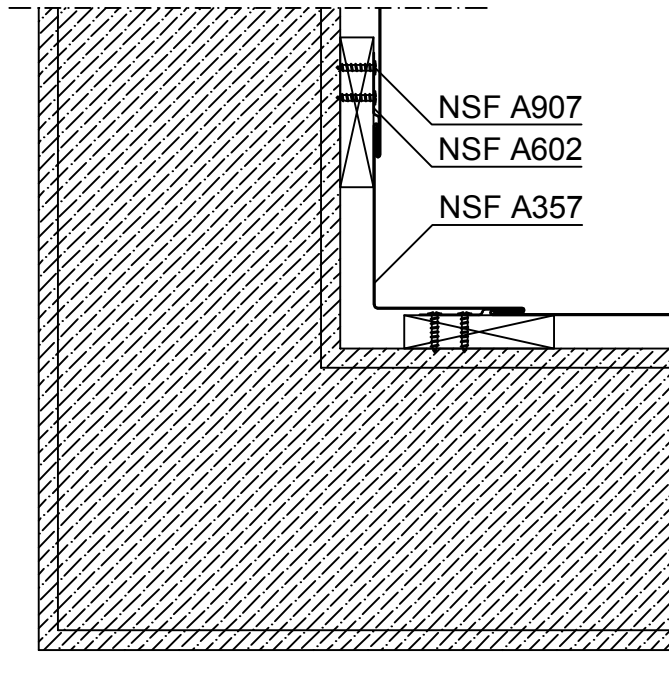


Subject

NSF PANEL 400  
NSF PAN402  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		FPAN4024
Scale 1:5	Project		Filename FPAN402.dwg

INTERNAL CORNER



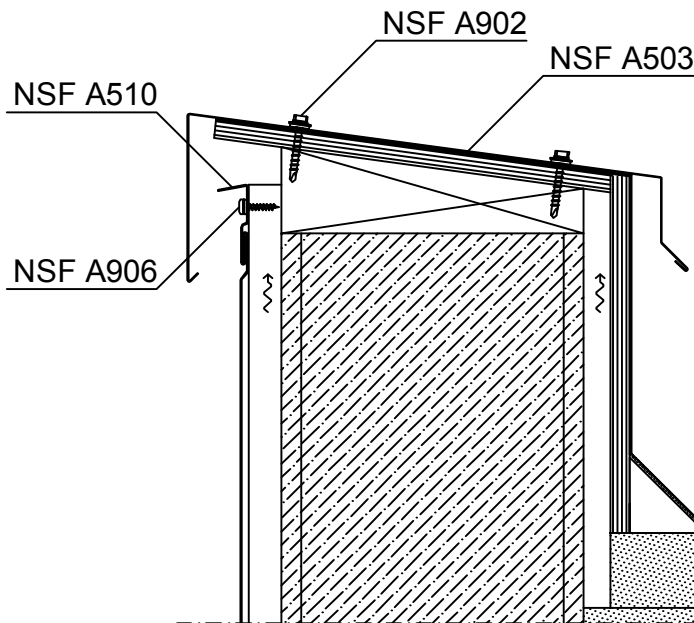


Subject

NSF PANEL 400  
NSF PAN402  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN4025</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN402.dwg	

### EAVES DETAIL



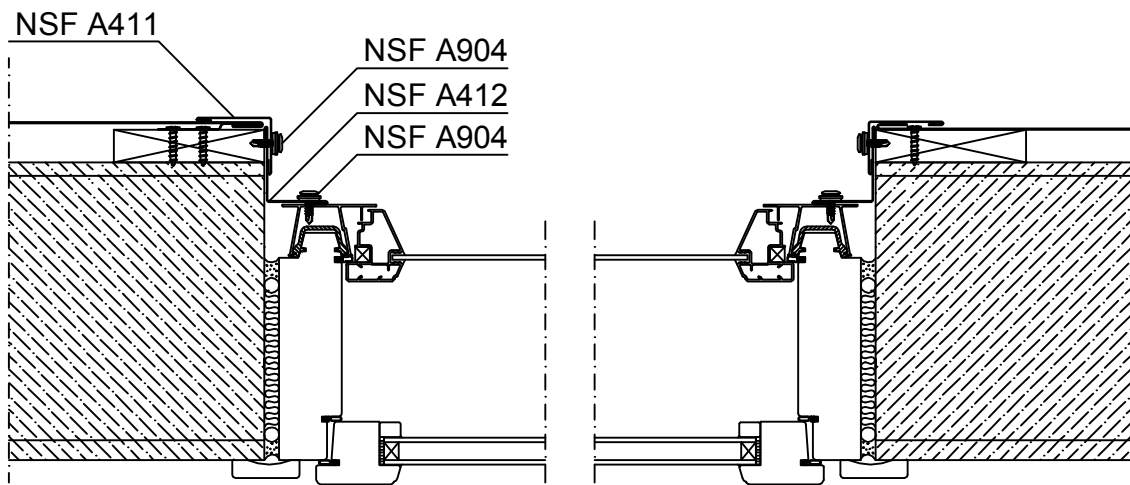


Subject

NSF PANEL 400  
NSF PAN402  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN4026</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN402.dwg	

### WINDOW DETAILS



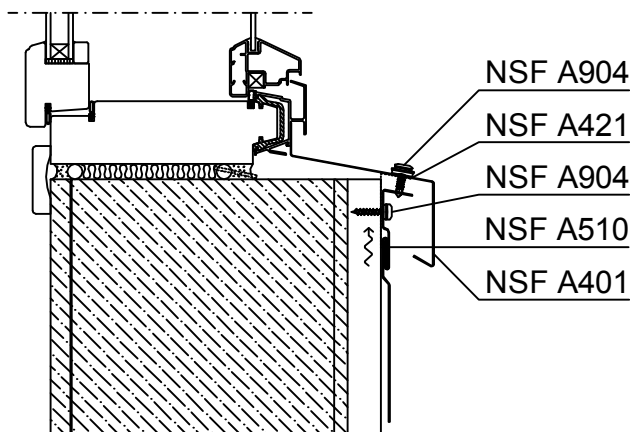
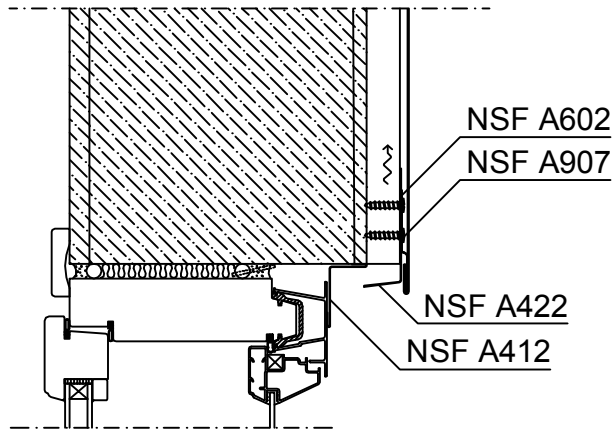


Subject

NSF PANEL 400  
NSF PAN402  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN4027</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN402.dwg	

WINDOW DETAILS



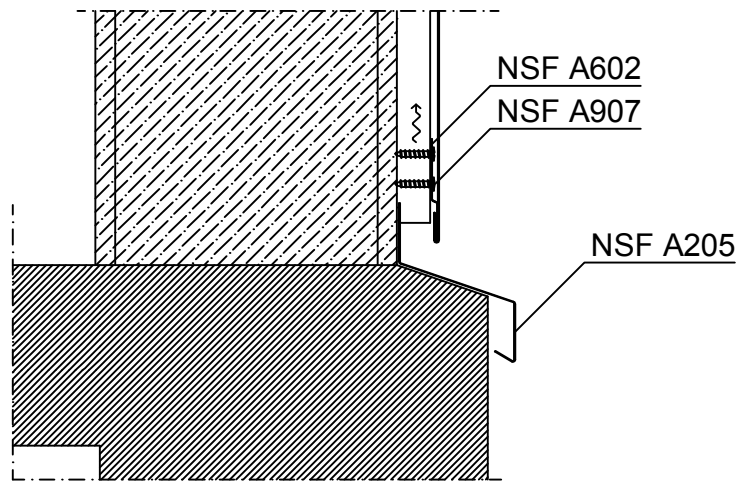


Subject

NSF PANEL 400  
NSF PAN402  
CONSTRUCTION DETAIL

Date	Rev.	Project no.	Dwg-no. <b>FPAN4028</b>
Drawn by	Rev.date		
Scale <b>1:5</b>	Project	Filename FPAN402.dwg	

SOCLE DETAIL





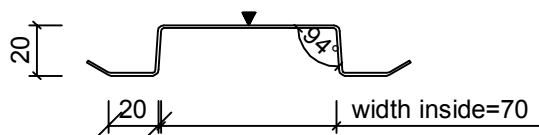
Subject

**NSF PANEL  
ACCESSORIES  
SUBSTRUCTURES**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

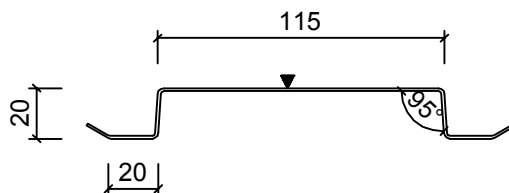
### NSF A001

Supporting rail  
Thickness: 1,0 - 1,2 mm  
Material width: 166 mm  
Material: copper or stainless steel



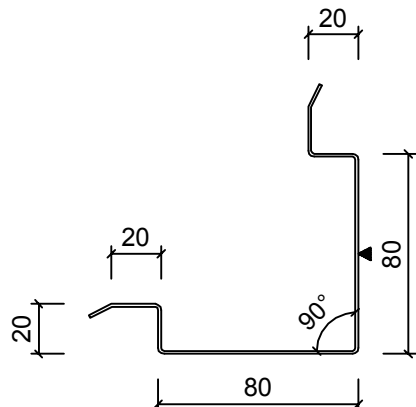
### NSF A002

Supporting rail  
Thickness: 1,0 - 1,2 mm  
Material width: 215 mm  
Material: copper or stainless steel



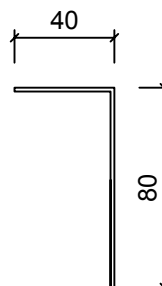
### NSF A004

Corner support  
Thickness: 1,0 - 1,2 mm  
Material width: 250 mm  
Material: copper or stainless steel



### NSF A010

Corner support  
Thickness: 1,0 - 3,0 mm  
Material width: 120 mm  
Material: stainless steel





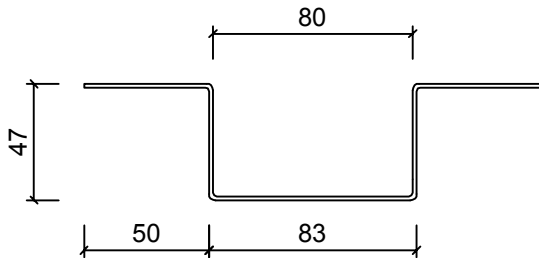
Subject

**NSF PANEL  
ACCESSORIES  
SUBSTRUCTURES**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

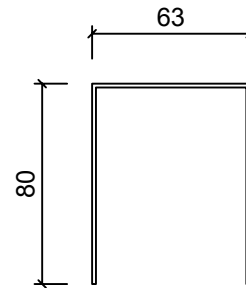
### NSF A011

Supporting rail  
Thickness: 1,0 - 1,5 mm  
Material width: 270 mm  
Material: stainless steel



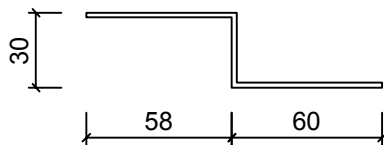
### NSF A012

Supporting rail  
Thickness: 1,0 - 1,5 mm  
Material width: 220 mm  
Material: stainless steel



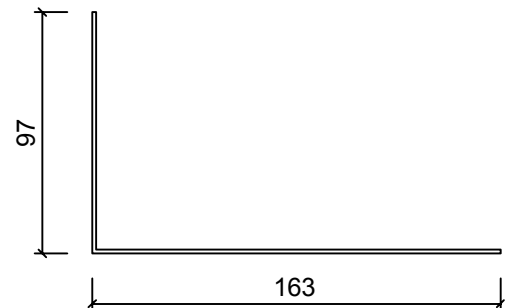
### NSF A013

Supporting rail  
Thickness: 1,0 - 1,5 mm  
Material width: 146 mm  
Material: stainless steel



### NSF A014

Supporting rail  
Thickness: 1,0 - 1,5 mm  
Material width: 260 mm  
Material: stainless steel





Subject

**NSF PANEL  
ACCESSORIES  
SUBSTRUCTURES**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

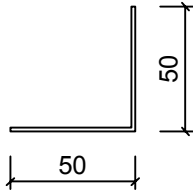
## NSF A015

Supporting rail

Thickness: 1,0 - 1,5 mm

Material width: 100 mm

Material: stainless steel







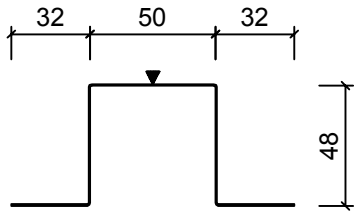
Subject

**NSF PANEL  
ACCESSORIES  
JOINT FLASHINGS**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

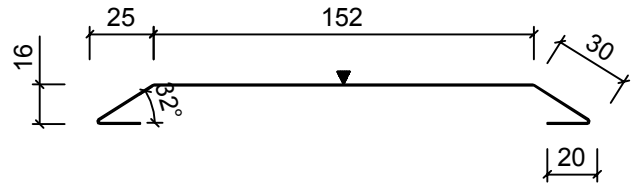
### NSF A101

Joint flashing  
Thickness: 0,5 - 1,2 mm  
Material width: 207 mm



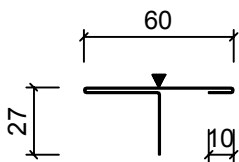
### NSF A102

Joint flashing  
Thickness: 0,5 - 0,7 mm  
Material width: 250 mm



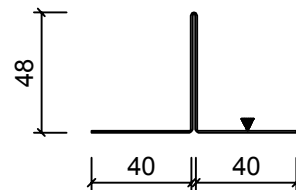
### NSF A103

Joint flashing  
Thickness: 0,5 - 0,7 mm  
Material width: 125 mm



### NSF A104

Joint flashing  
Thickness: 0,5 - 0,7 mm  
Material width: 178 mm





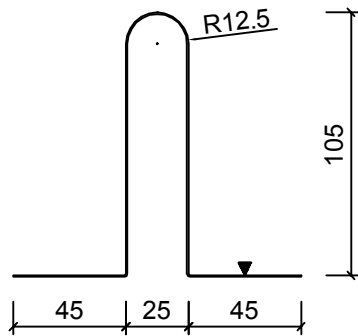
Subject

# NSF PANEL ACCESSORIES JOINT FLASHINGS

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

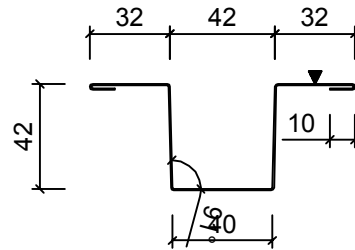
## NSF A105

Joint flashing  
Thickness: 0,5 - 0,7 mm  
Material width: 312 mm



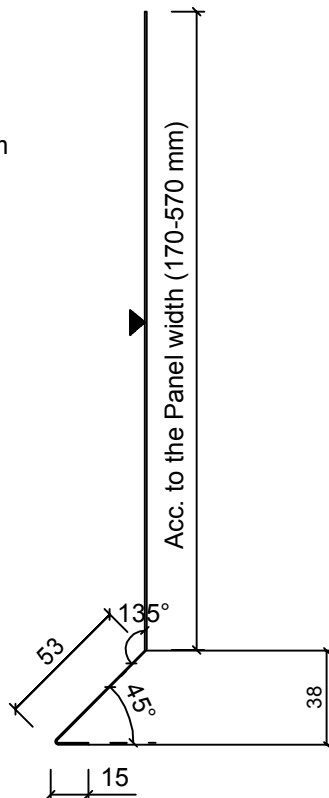
## NSF A106

Joint flashing  
Thickness: 0,5 - 0,7 mm  
Material width: 208 mm



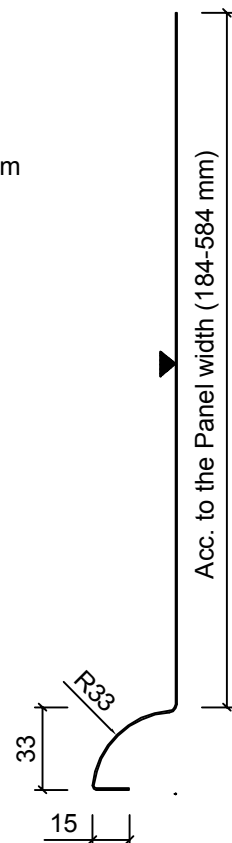
## NSF A107

Joint piece  
Thickness: 0,5 - 0,7 mm  
Material width: 240 - 640 mm  
Lenght: 94 mm



## NSF A108

Joint piece  
Thickness: 0,5 - 0,7 mm  
Material width: 248 - 648 mm  
Lenght: 94 mm





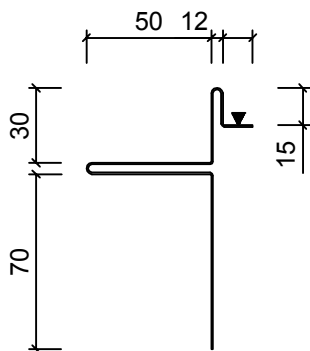
Subject

**NSF PANEL  
ACCESSORIES  
JOINT FLASHINGS**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

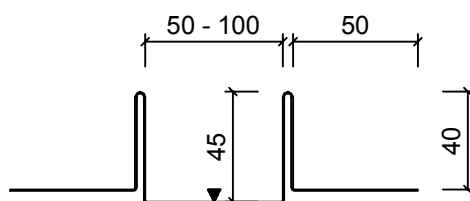
### NSF A109

Joint flashing  
Thickness: 0,5 - 1,2 mm  
Material width: 230 mm



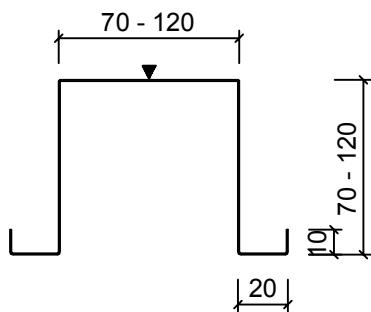
### NSF A110

Joint flashing  
Thickness: 0,5 - 1,2 mm  
Material width: 320 - 370 mm



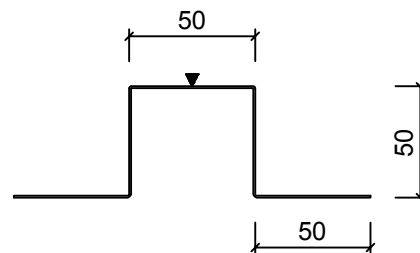
### NSF A111

Joint flashing  
Thickness: 0,5 - 1,2 mm  
Material width: 270 - 420 mm



### NSF A112

Joint flashing  
Thickness: 0,5 - 0,7 mm  
Material width: 250 mm





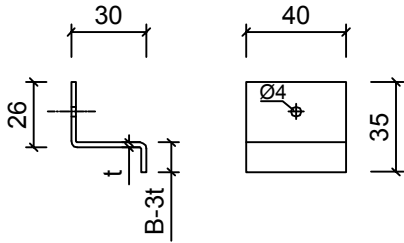
Subject

**NSF PANEL  
ACCESSORIES  
JOINT FLASHINGS**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

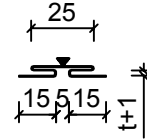
### NSF A113

Joint piece  
Thickness: 0,7 - 1,5 mm



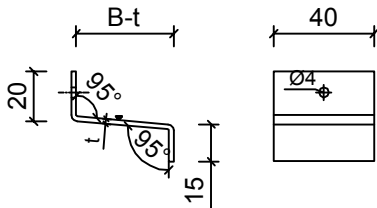
### NSF A114

Joint piece  
Thickness: 0,7 - 1,5 mm  
Length: Panel width - 30 mm



### NSF A115

Joint piece  
Thickness: 0,7 - 1,5 mm





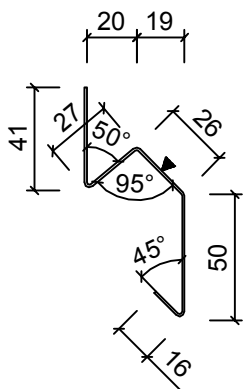
Subject

**NSF PANEL**  
**ACCESSORIES**  
**SOCLES, STARTERS**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

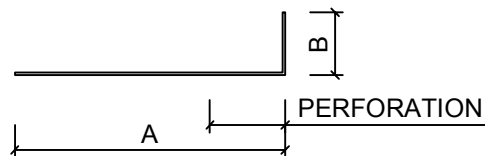
### NSF A202

Starter profile of FPAN101-103  
Thickness: 1,0 - 1,5 mm  
Material width: 150 mm



### NSF A204

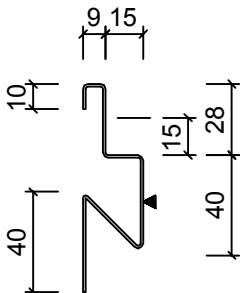
Socle profile  
Thickness: 1,0 - 1,5 mm  
Material width: 150 mm



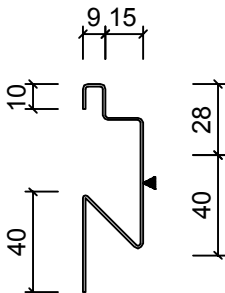
### NSF A203

Starter profile of FPAN201-204, 206  
Thickness: 1,0 - 1,5 mm  
Material width: varies

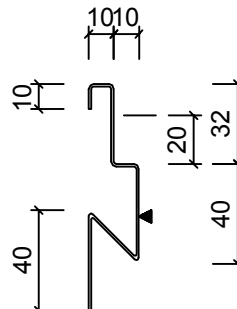
**A203a**  
FPAN201-202  
OPEN JOINT 15 mm



**A203b**  
FPAN203-204  
FLUSH SURFACE



**A203c**  
FPAN206  
OPEN JOINT 20 mm





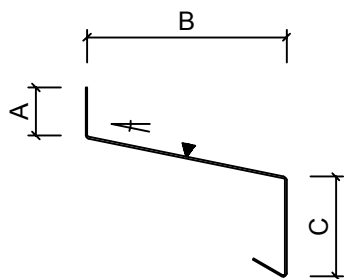
Subject

**NSF PANEL**  
**ACCESSORIES**  
**SOCLES, STARTERS**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

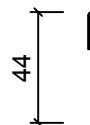
### NSF A205

Socle flashing  
Thickness: 0,5 - 0,7 mm  
Material width: varies



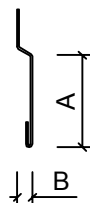
### NSF A207

Socle flashing  
Thickness: 0,6 - 0,8 mm  
Material width: 60 mm



### NSF A208

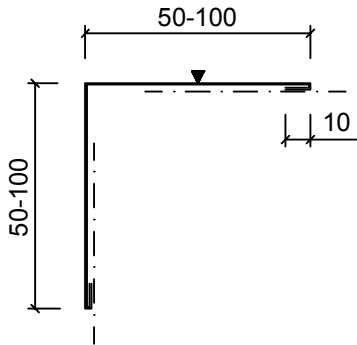
Socle flashing  
Thickness: 0,6 - 0,8 mm  
Material width: 60mm



Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

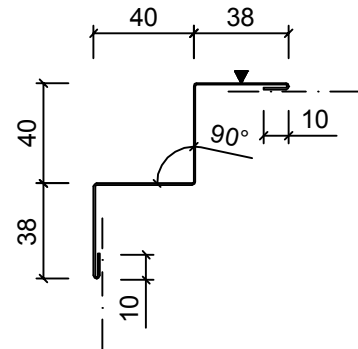
## NSF A301

Corner flashing  
Thickness: 0,5 - 0,7 mm  
Material width: varies



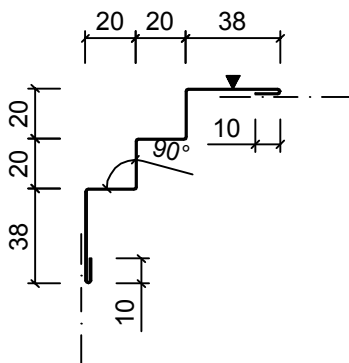
## NSF A306

Corner flashing  
Thickness: 0,5 - 0,7 mm  
Material width: 178 mm



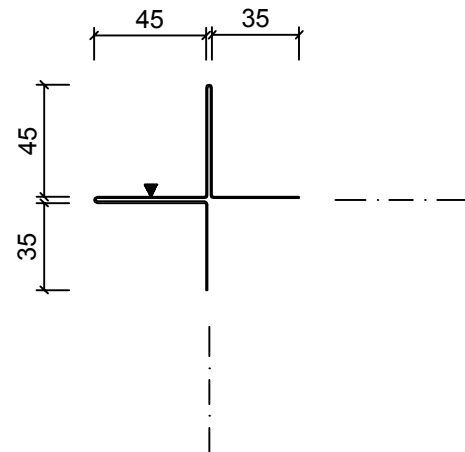
## NSF A307

Corner flashing  
Thickness: 0,5 - 0,7 mm  
Material width: 175 mm



## NSF A308

Corner flashing  
Thickness: 0,5 - 0,7 mm  
Material width: 250 mm





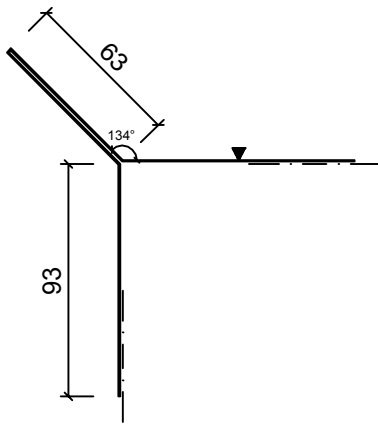
Subject

**NSF PANEL**  
**ACCESSORIES**  
**CORNER FLASHINGS**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

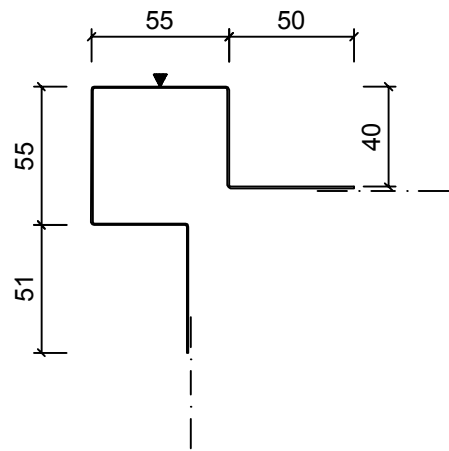
### NSF A309

Corner flashing  
Thickness: 0,5 - 0,7 mm  
Material width: 312 mm



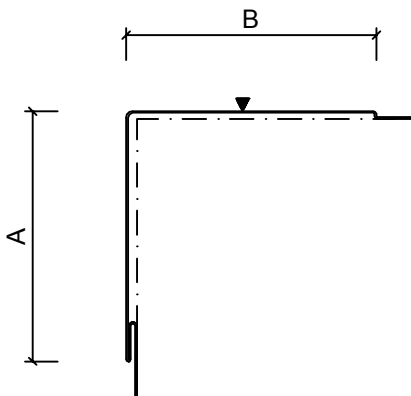
### NSF A310

Corner flashing  
Thickness: 0,5 - 0,7 mm  
Material width: 290 mm



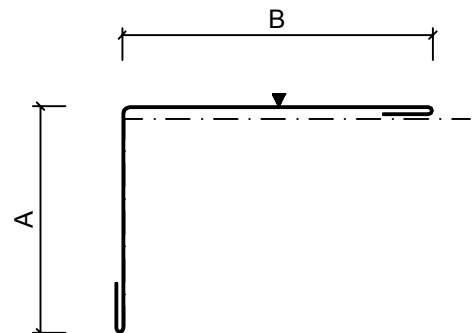
### NSF A312

Corner flashing  
Thickness: 0,5 - 0,8 mm  
Material width: varies



### NSF A313

Corner flashing  
Thickness: 0,5 - 0,8 mm  
Material width: varies







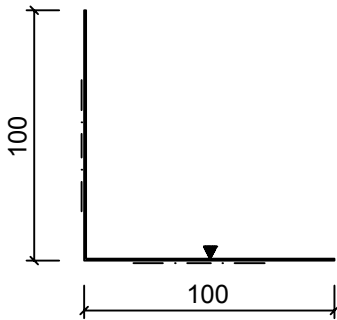
Subject

**NSF PANEL  
ACCESSORIES  
CORNER FLASHINGS**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

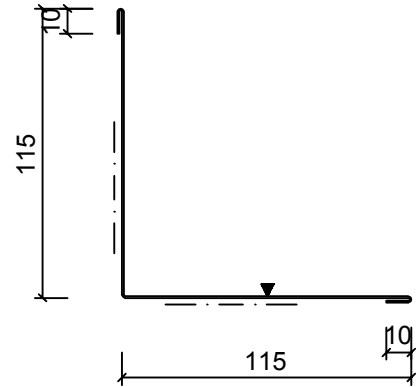
### NSF A351

Corner flashing  
Thickness: 0,5 - 0,7 mm  
Material width: 200 mm



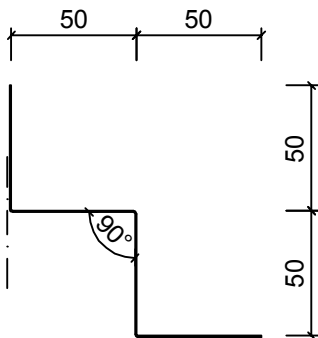
### NSF A353

Corner flashing  
Thickness: 0,5 - 0,7 mm  
Material width: 250 mm



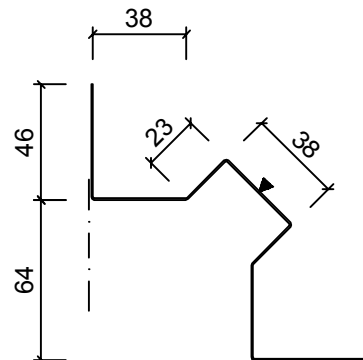
### NSF A354

Corner flashing  
Thickness: 0,5 - 0,7 mm  
Material width: 200 mm



### NSF A355

Corner flashing  
Thickness: 0,5 - 0,7 mm  
Material width: 250 mm





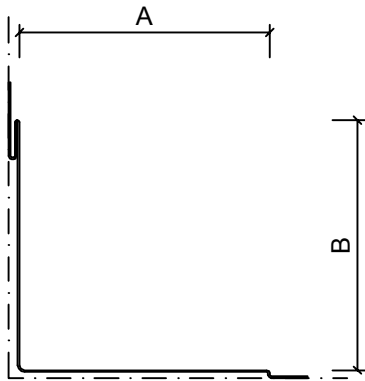
Subject

**NSF PANEL**  
**ACCESSORIES**  
**CORNER FLASHINGS**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

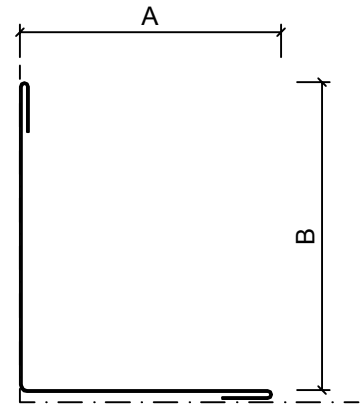
### NSF A356

Corner flashing  
Thickness: 0,5 - 0,8 mm  
Material width: varies



### NSF A357

Corner flashing  
Thickness: 0,5 - 0,8 mm  
Material width: varies





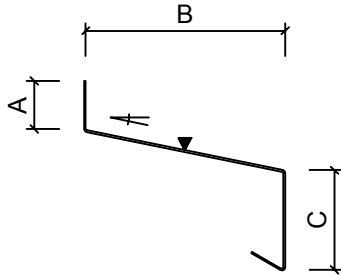
Subject

**NSF PANEL**  
**ACCESSORIES**  
**WINDOW- AND DOOR FLASHINGS**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

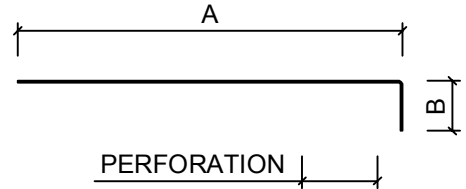
### NSF A401

Window flashing  
Thickness: 0,5 - 0,7 mm  
Material width: varies



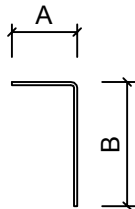
### NSF A404

Window flashing  
Thickness: 0,5 - 0,7 mm  
Material width: varies



### NSF A405

Flashing support  
Thickness: 0,5 - 0,7 mm  
Material width: varies





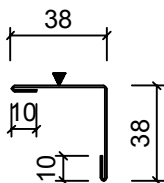
Subject

**NSF PANEL**  
**ACCESSORIES**  
**WINDOW- AND DOOR FLASHINGS**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

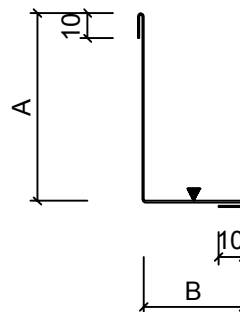
### NSF A411

Window flashing  
Thickness: 0,5 - 0,7 mm  
Material width: 96 mm



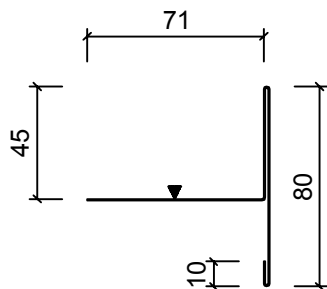
### NSF A412

Window flashing  
Thickness: 0,5 - 0,7 mm  
Material width: varies



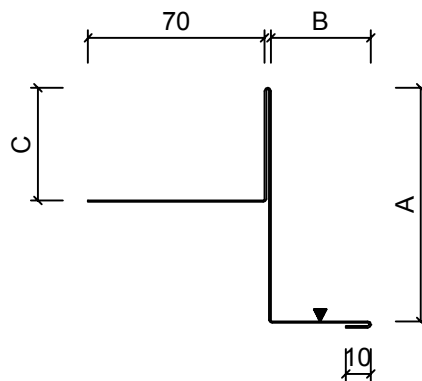
### NSF A413

Window flashing  
Thickness: 0,5 - 0,7 mm  
Material width: 208 mm



### NSF A414

Window flashing  
Thickness: 0,5 - 0,7 mm  
Material width: varies





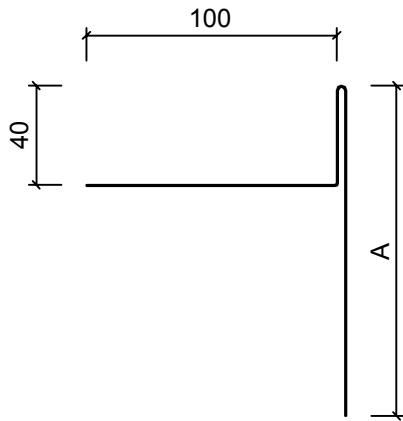
Subject

**NSF PANEL**  
**ACCESSORIES**  
**WINDOW- AND DOOR FLASHINGS**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

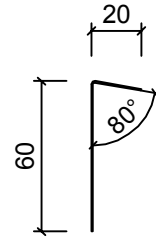
### NSF A415

Window flashing  
Thickness: 0,5 - 0,7 mm  
Material width: varies



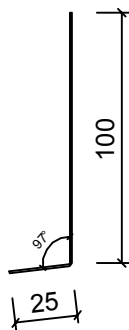
### NSF A421

Window flashing  
Thickness: 0,5 - 1,0 mm  
Material width: 80 mm



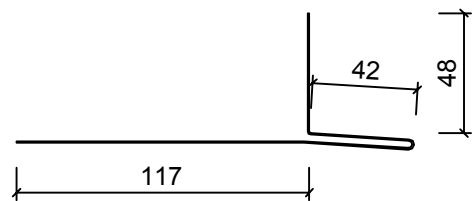
### NSF A422

Window flashing  
Thickness: 0,5 - 0,7 mm  
Material width: 125 mm



### NSF A423

Window flashing  
Thickness: 0,5 - 0,7 mm  
Material width: 250 mm





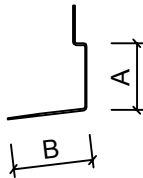
Subject

**NSF PANEL**  
**ACCESSORIES**  
**WINDOW- AND DOOR FLASHINGS**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

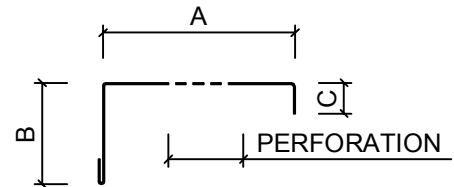
### NSF A424

Window flashing  
Thickness: 0,5 - 0,7 mm  
Material width: varies



### NSF A425

Window flashing  
Thickness: 0,5 - 0,7 mm  
Material width: varies





Subject

NSF PANEL  
ACCESSORIES  
EAVES FLASHINGS

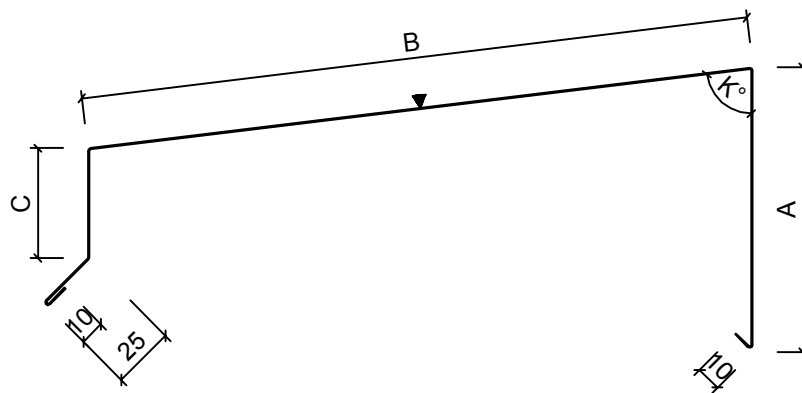
Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

### NSF A503

Eaves flashing

Thickness: 0,5 - 1,2 mm

Material width: varies

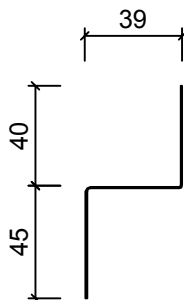


### NSF A504

Eaves flashing, Panel support

Thickness: 0,5 - 1,0 mm

Material width: 125 mm





Subject

NSF PANEL  
ACCESSORIES  
EAVES FLASHINGS

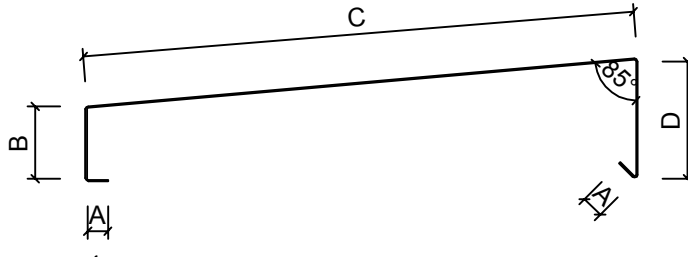
Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

## NSF A505

Eaves flashing

Thickness: 0,5 - 1,2 mm

Material width: varies



## NSF A506

Eaves flashing support

Thickness: 0,5 - 1,2 mm

Material width: varies

Material: stainless steel



DIMENSIONS ACC. TO THE FLASHING NSF A505





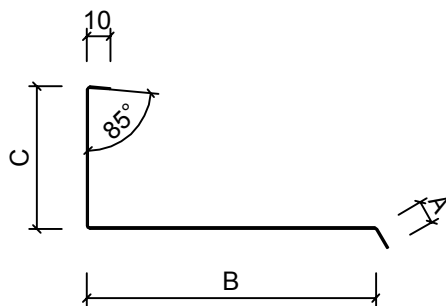
Subject

**NSF PANEL**  
**ACCESSORIES**  
**EAVES FLASHINGS**

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

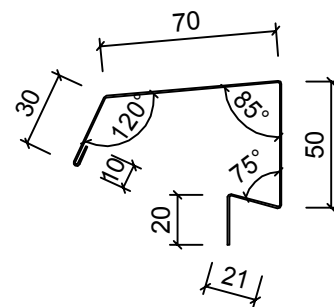
### NSF A507

Eaves flashing, roof joint  
Thickness: 0,5 - 0,7 mm  
Material width: varies



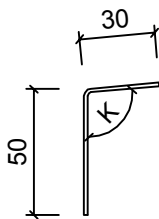
### NSF A508

Eaves flashing  
Thickness: 0,5 - 0,7 mm  
Material width: 200 mm



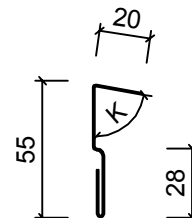
### NSF A509

Eaves flashing support  
Thickness: 1,0 - 1,5 mm  
Material width: 80 mm  
Material: stainless steel



### NSF A510

Eaves flashing support  
Thickness: 0,8 - 1,0 mm  
Material width: 100 mm





Subject

NSF PANEL  
ACCESSORIES  
MISCELLANEOUS

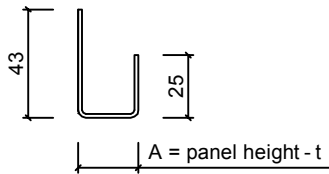
Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:3	Project	Filename FPAN_ACC	

### NSF A601

Panel closure

Thickness: 0,5 - 0,7 mm

Material width: 80 - 100 mm

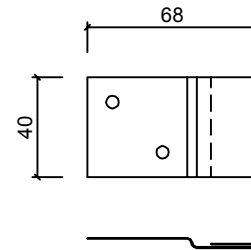


### NSF A602

Fastening clip

Thickness: 0,7 mm

Material width: 80 - 100 mm





Subject

**NSF PANEL**

ACCESSORIES

FILLERS, SEALANTS

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:2	Project		Filename FPAN_ACC.dwg

**NSF A801**

Sealing band



Type/size: 3 x 10

Material: polyethylene



Subject

# NSF PANEL ACCESSORIES FASTENERS

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:2	Project		Filename FPAN_ACC.dwg

## NSF A901

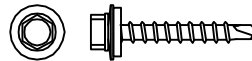
Fastening of profiles  
metal sheet >> metal tmax =3,0mm



Type/size: 5,5x28  
eg. SFS-SXL5-S-S14-5,5x28 or eq.  
Material: Austenitic Stainless steel, EN 1.4301  
Fastener head: 8 mm  
Packaging size: 250 pcs

## NSF A902

Fastening of profiles and flashings  
metal sheet >> wood



Type/size: 5,5x40  
eg. SFS-SXW-S-S14-5,5x40 or eq.  
Material: Austenitic Stainless steel, EN 1.4301  
Fastener head: 8 mm  
Packaging size: 500 pcs

## NSF A903

Fastening of flashings  
metal sheet >> metal sheet



Type/size: 4,8x22  
eg. SFS-SL2-S-S14-4,8x22 or eq.  
Material: Austenitic Stainless steel, EN 1.4301  
Fastener head: 8 mm  
Packaging size: 250 pcs

## NSF A904

Fastening of flashings  
metal sheet >> metal sheet



Type/size: 5,5x22  
eg. SFS-SXL2-L12-S16-5,5x22  
Material: Austenitic Stainless steel, EN 1.4301  
Fastener head: SFS Irius  
Packaging size: 500 pcs

## NSF A905

Fastening of profiles, series 100/300  
metal sheet >> metal tmax =3,0mm



Type/size: 5,5x28  
eg. SFS-SXL5-S-S12-5,5x28 or eq.  
Material: Austenitic Stainless steel, EN 1.4301  
Fastener head: 8 mm  
Packaging size: 250 pcs

## NSF A906

Fastening of profiles and flashings  
metal sheet >> wood



Type/size: 4,6x25  
eg. SFS-TSW-S-D10-A10-4,6x25  
Material: Austenitic Stainless steel, EN 1.4301  
Fastener head: TSW  
Packaging size: 500 pcs



Subject

**NSF PANEL**  
ACCESSORIES  
FASTENERS

Date	Rev.	Project no.	Dwg-no.
Drawn by	Rev.date		
Scale 1:2	Project		Filename FPAN_ACC.dwg

**NSF A907**

Fastening of profiles  
metal sheet >> wood



Type/size: 4,2x25  
eg. SFS 512-25 or eq.

Material: Austenitic Stainless steel, EN 1.4301

Fastener head: PH 2

Packaging size: 250 pcs